

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+

Sub-System: A Land Acquisition

Sector: 4 Construction/Installation

 F200+

Item: 1 to 9 Urban, Rural and Railway ROW

Sub-item: (see page 4 of 4)

Windsor - Toronto 1995			200+, Tilting		300+, Existing ROW		300+, New ROW		weighted Av. \$1993
Item Nb	Item	Unit	Quantity	Unit Price	Quantity	Unit Price	Quantity	Unit Price	
Item 1	Urban Land								
1.1	Residential	ha.	47,85	1 117 868	68,85	837 908	11	540 000	<b>917 149</b>
1.2	Commercial	ha.	7,75	980 645	7,75	980 645	28,5	718 947	<b>811 136</b>
1.3	Industrial	ha.	131,3	803 656	166,55	708 616	29,116	971 974	<b>770 233</b>
Item 2	Rural Land								
2.1	Agricultural	ha.	640,2	32 379	1136,5	50 583	2194	43 732	<b>43 863</b>
2.2	Natural	ha.		N/A	0	N/A	0	N/A	
Item 3	Purchase of Existing Rail ROW								
3.1	CN	ha.	31,9	415 204	200,9	83 743	54,3	318 877	<b>165 044</b>
3.2	CP	ha.	444,9	70 494	310,6	38 703	9	500 000	<b>62 634</b>
3.3	VIA	ha.		N/A	0	N/A	0	N/A	
total			1304		1891		2326		

Toronto - Montreal 1995			200+, Tilting		300+, Existing ROW		300+, New ROW		weighted Av. \$1993
Item Nb	Item	Unit	Quantity	Unit Price	Quantity	Unit Price	Quantity	Unit Price	
Item 1	Urban Land								
1.1	Residential	ha.	81,3	968 416	122,9	733 646	87,3	891 835	<b>846 499</b>
1.2	Commercial	ha.	2	750 000	1,7	750 000	35,4	255 326	<b>301 714</b>
1.3	Industrial	ha.	44,9	794 788	140,0	676 830	143,6	331 021	<b>541 765</b>
Item 2	Rural Land								
2.1	Agricultural	ha.	428,1	7 761	1194,8	12 014	1870,0	11 918	<b>11 441</b>
2.2	Natural	ha.	219,7	3 233	216,9	2 501	494,0	2 474	<b>2 659</b>
Item 3	Purchase of Existing Rail ROW								
3.1	CN	ha.	736,5	101 801	181,6	74 250	147,9	127 845	<b>100 721</b>
3.2	CP	ha.	3,5	700 000	23,4	2 915	17,7	3 442	<b>57 828</b>
3.3	VIA	ha.	267	3 138	205,5	2 319	0	N/A	
total			1 783		2 087		2 796		

Montreal - Quebec 1995			200+, Tilting		300+, Existing ROW		300+, New ROW		weighted Av. \$1993
Item Nb	Item	Unit	Quantity	Unit Price	Quantity	Unit Price	Quantity	Unit Price	
Item 1	Urban Land								
1.1	Residential	ha.	120,1	182 114	124,1	147 691	88,6	231 237	<b>182 356</b>
1.2	Commercial	ha.	7,5	453 400	7,5	453 400	5	453 400	<b>453 400</b>
1.3	Industrial	ha.	37,5	293 605	41,5	311 295	20,5	410 302	<b>325 026</b>
Item 2	Rural Land								
2.1	Agricultural	ha.	555	17 688	692,57	12 063	752,39	11 845	<b>13 542</b>
2.2	Natural	ha.	138	1 083	200,5	1 254	372,5	12 179	<b>6 945</b>
Item 3	Purchase of Existing Rail ROW								
3.1	CN	ha.	0	N/A	0	N/A	0	N/A	
3.2	CP	ha.	283,4	51 951	231,58	44 376	0	N/A	<b>48 545</b>
3.3	VIA	ha.	0	N/A	0	N/A	0	N/A	
total			1142		1298		1239		

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Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: A Land Acquisition

Sector: 4 Construction/Installation

Item: 1 to 9 Urban, Rural and Railway ROW

Sub-item: (see page 4 of 4)

Determination of multipliers for agricultural land value, from 1993 to 2009:

Value of Agricultural Land (including Buildings), (dollars) STATCAN				
	Ontario	Québec	Ontario	Québec
	per acre	per acre	per ha	per ha
1993	2144	977	5 295 \$	2 413 \$
1994	2134	1031	5 271 \$	2 546 \$
1995	2188	1114	5 404 \$	2 751 \$
1996	2384	1220	5 888 \$	3 013 \$
1997	2671	1428	6 597 \$	3 527 \$
1998	2813	1572	6 948 \$	3 883 \$
1999	2900	1696	7 162 \$	4 189 \$
2000	2964	1789	7 320 \$	4 418 \$
2001	3028	1856	7 479 \$	4 584 \$
2002	3248	2017	8 022 \$	4 982 \$
2003	3466	2126	8 560 \$	5 251 \$
2004	3712	2211	9 168 \$	5 461 \$
2005	3938	2302	9 726 \$	5 685 \$
2006	4201	2379	10 376 \$	5 876 \$
2007	4388	2429	10 837 \$	5 999 \$
2008	4593	2609	11 344 \$	6 444 \$
1996/1993		1,2487206		

1993 to 2008:	incremental factor:	2,142257	2,670420
	Annual Growth, % :	5,21%	6,77%
2009		11 935 \$	6 880 \$
1993 to 2009:	incremental factor:	2,254	2,851
<b>1993 to 2009:</b>	<b>retained Multipliers:</b>	<b>2,25</b>	<b>2,85</b>

annual mean, 16 years: 5,20% 6,75%



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Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: A Land Acquisition

Sector: 4 Construction/Installation

Item: 1 to 9 Urban, Rural and Railway ROW

Sub-item: (see page 4 of 4)

Determination of multipliers for residential land (including building), from 1993 to 2009:

**STATCAN Table 327-0005 : Price Index, New Household (Land and Building), Annual(1)**

	Ottawa- Gatineau, Ontario/ Québec	Toronto & Oshawa, Ontario	Hamilton, Ontario	London, Ontario	Windsor, Ontario	Average, Ontario	Québec, province *
	1992=100	1992=100	1992=100	1992=100	1992=100		
1993	99,7	96,9	97,3	100,1	99,9		101,2
1994	100	96,9	96,5	100,1	99,6		101,8
1995	97,9	98,2	95,5	97,4	100,6		101,4
1996	96,5	96,5	94,6	96,3	100,6		100,4
1997	97	98,7	98,1	97,6	104,4		99,6
1998	97,3	101,8	101,7	97,7	105,3		101,7
1999	98,7	103,4	102,6	98,3	105,7		102,0
2000	104,1	106,6	105,4	101,3	106,5		104,4
2001	119,9	108,9	107,4	104	106,4		108,0
2002	129,5	112,6	111,2	106,3	106,9		114,3
2003							120,6
2004							128,0
2005							134,0
2006							143,2
2007							148,1
2008							157,7
2009							165,0

2002/1993	1,299	1,162	1,143	1,062	1,070	1,147	1,129
2009/2002	Québec : 44,36% increase (Ontario = ?, assumed like Québec)						1,4436
2009/1993	1,875	1,677	1,650	1,533	1,545	1,66	1,63

\* : Land only

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Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs** **Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: A Land Acquisition  
Sector: 4 Construction/Installation  
Item: 1 to 9 Urban, Rural and Rail ROW  
Sub-item: (see below)

Windsor - Toronto 1995			weighted Av. \$1993	multiplier 1993 -> 2009	Unit price (2009)	Say (\$ <sub>2009</sub> /ha)	Sub-item Nb	
Item Nb	Item	Unit						
<b>Item 1</b>	Urban Land							
1.1	Residential	ha.	917 149	1,66	1 522 468	1 500 000	1.4	
1.2	Commercial	ha.	811 136	1,66	1 346 486	1 350 000	2.4	
1.3	Industrial	ha.	770 233	1,66	1 278 587	1 280 000	3.4	
<b>Item 2</b>	Rural Land							
2.1	Agricultural	ha.	43 863	2,25	98 691	100 000	4.4	
2.2	Natural	ha.				N/A	5.4	
<b>Item 3</b>	Purchase of Existing Rail ROW							
3.1	CN	ha.	165 044	✿ 1,60	264 070	265 000	6.4	
3.2	CP	ha.	62 634	1,60	100 215	100 000	7.4	
3.3	VIA	ha.				-	9	
total								
Toronto - Montreal 1995			weighted Av. \$1993				Sub-item Nb	
Item Nb	Item	Unit						
<b>Item 1</b>	Urban Land							
1.1	Residential	ha.	846 499	1,66	1 405 189	1 400 000	1.2	1.3
1.2	Commercial	ha.	301 714	1,66	500 845	500 000	2.2	2.3
1.3	Industrial	ha.	541 765	1,66	899 330	900 000	3.2	3.3
<b>Item 2</b>	Rural Land							
2.1	Agricultural	ha.	11 441	2,25	25 743	26 000	4.2	4.3
2.2	Natural	ha.	2 659	2,25	5 984	6 000	5.2	5.3
<b>Item 3</b>	Purchase of Existing Rail ROW							
3.1	CN	ha.	100 721	1,60	161 153	160 000	6.2	6.3
3.2	CP	ha.	57 828	1,60	92 525	100 000	7.2	7.3
3.3	VIA	ha.				-	9	
total								
Montreal - Quebec 1995			weighted Av. \$1993				Sub-item Nb	
Item Nb	Item	Unit						
<b>Item 1</b>	Urban Land							
1.1	Residential	ha.	182 356	1,63	297 240	300 000	1.1	
1.2	Commercial	ha.	453 400	1,63	739 042	740 000	2.1	
1.3	Industrial	ha.	325 026	1,63	529 793	530 000	3.1	
<b>Item 2</b>	Rural Land							
2.1	Agricultural	ha.	13 542	2,85	38 595	40 000	4.1	
2.2	Natural	ha.	6 945	2,85	19 792	20 000	5.1	
<b>Item 3</b>	Purchase of Existing Rail ROW							
3.1	CN	ha.				N/A	6.1	
3.2	CP or CGRY	ha.	48 545	1,60	77 671	80 000	7.1	8
3.3	VIA	ha.				-	9	
total								

✿ 3.0% mean annual increase from 1993 to 2009



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## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

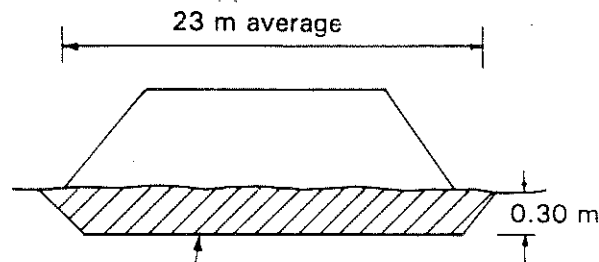
Technology:

- 300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKSSector: A - CONSTRUCTIONItem: I - CLEARINGGeographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### 1.1 - Type 1 Soils

Assume a 50 m wide corridor - (per/km)

1,000 m x 50 m = 50,000 m<sup>2</sup> = 5 ha

Remove topsoil and replace  
with selected material

(1) Clearing - (scraper work):

5 ha @ ~~\$5,000~~/ha = ~~\$25,000~~/km

**\$8,000          \$40,000**

(2) Excavation of unsuitable material and backfill:

23 x 0.3 x 1,000 m/km = 6,900 m<sup>3</sup>/km

#### Case 1 - 2a) Assuming 5 km haulage

(2.a1) Exc → 6,900 m<sup>3</sup>/km @ ~~\$2.5~~/m<sup>3</sup> = ~~\$17,250~~/km

**\$3.5          \$24,150**

(2.a2) Disposal → assuming 5 km haulage @ \$0.60 per m<sup>3</sup>/km
$$\$3.0/\text{m}^3 \times 6,900 \text{ m}^3/\text{km} = \$20,700/\text{km}$$

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continued



Date:

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QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:

- 300+ kph - new R/W
- 300+ kph - exist. R/W
- 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
 Sector: 4 - CONSTRUCTION  
 Item: 1 - CLEARING

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

Case 2 - 2b) If all backfill is borrow material, assuming 10 km avg. haulage

(2.b1) ~~\$17,250~~/km (same as in 2.a1)

**\$24,150**

(2.b2) \$20,700/km (same as in 2.a2)

(2.b3) Excavation, placement and compaction of selected material:

6,900 m<sup>3</sup> @ \$3/m<sup>3</sup> = \$20,700/km

~~\$0.60~~      **\$6**      **\$41,400**

(2.b4) Haulage @ \$0.50 per m<sup>3</sup>/km

~~\$5.0~~/m<sup>3</sup> x 6,900 m<sup>3</sup>/km = ~~\$34,500~~/km

**\$6.0**      **\$41,400**

(3) Demolition of buildings and other structures

Lump sum ~~\$10,000~~/km (assuming an average of 2 houses/km)

**\$20,000**

**Total Item 1.1**

Case 1 - Total = [(1)+(2a)+(3)] + 10% allowance for misc. items

**\$115,000**

(No borrow. Free haulage) = ~~\$80,000~~/km

Case 2 - Total = [(1)+(2b)+(3)] + 10% allowance for misc. items

**\$184,000**

(All borrow. 10 km haulage) = ~~\$142,000~~/km

**\$150,000**

Case 3 - Average of Case 1 & Case 2 = ~~\$111,000~~/km

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continued

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

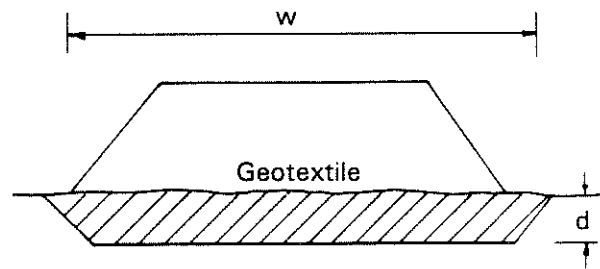
Sub-system: B - EARTHWORKS  
Sector: 4 - CONSTRUCTION  
Item: 1 - CLEARING

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### 1.2 - Type 2 Soils; 1.3 - Type 3 Soils

Assume a 50 m wide corridor - (per km)

$$1,000 \times 50 \text{ m} = 50,000 \text{ m}^2 = 5 \text{ ha}$$



Item 1.2 :  $d = 1.5 \text{ m}$ ;  $w = 23 \text{ m}$

Item 1.3 :  $d = 2.0 \text{ m}$ ;  $w = 31 \text{ m}$

**\$40,000**

(1) Clearing (scraper) = ~~\$25,000/km~~ (same as in 1.1)

(2) Excavation and backfill:

for Item 1.2 :  $23 \times 1.5 \times 1,000 = 34,500 \text{ m}^3/\text{km}$

for Item 1.3 :  $31 \times 2 \times 1,000 = 62,000 \text{ m}^3/\text{km}$

Case 1 - (2a) If backfill material is hauled from excavation item, free haulage

Item 1.2: (2.a1) Exc  $\rightarrow 34,500 \text{ m}^3/\text{km}$  @ ~~\$2.5/m<sup>3</sup>~~ **\$3.5** = ~~\$86,250/km~~ **\$120.750**

(2.a2) Disposal  $\rightarrow$  assuming 5 km haulage @ \$0.60 per m<sup>3</sup>/km

$$0.60 \times 5 \times 34,500 = \$103,500/\text{km}$$

**(2a) Total, item 1.2, case 1 : \$224,250/km**

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continued

**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: 4 - CONSTRUCTION  
Item: 1 - CLEARING

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

Item 1.3: (2.a1) Exc → 62,000 m<sup>3</sup>/km @ ~~\$2.5/m<sup>3</sup>~~ = ~~\$155,000/km~~  
**\$3.5      \$217,000**

(2.a2) Disposal → assuming 5 km haulage @ \$0.60 per m<sup>3</sup>/km  
0.60 x 5 x 62,000 = \$186,000/km

**(2a) Total, item 1.3, case 1 : \$403,000/km**

Case 2 - (2b) If all backfill is borrow material, assuming 10 km avg. haulage

Item 1.3: (2.b1) ~~\$155,000/km~~ (same as in 2.a1)  
**\$217,000**

(2.b2) \$186,000/km (same as in 2.a2)

(2.b3) Excavation, placement and compaction of selected material:

62,000 x ~~3~~ = ~~\$186,000/km~~  
**6      \$372,000**

(2.b4) Haulage @ ~~\$0.50~~ per m<sup>3</sup>/km  
10 x ~~0.50~~ x 62,000 = ~~\$310,000/km~~  
**0.60      \$372,000**

**(2b) Total, item 1.3, case 2 : \$1,147,000/km**

Item 1.2: (2.b1) ~~\$86,250/km~~ (same as in 2.a1)  
**\$120,750**

(2.b2) \$103,500/km (same as in 2.a2)

**6      \$207,000**

(2.b3) \$34,500 x ~~3~~ = ~~\$103,500/km~~

**0.60      \$207,000**

(2.b4) \$10 x ~~0.50~~ x 34,500 = ~~\$172,500 km~~

**(2b) Total, item 1.2, case 2 : \$638,250/km**

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continued





**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: A - CONSTRUCTION  
Item: 1 - CLEARING

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

(3) Demolition of structures = lump sum = ~~\$10,000/km~~  
~~\$20,000~~

**\$4.80**

(4) Geotextile @ ~~\$3~~/m<sup>2</sup>

**4.80    \$110,400**

23 x 1000 x ~~3~~ = ~~\$69,000/km~~

**Total Item 1.2**

Case 1 : [(1) + (2a) + (3) + (4)] + 10% allowance for misc. items

(No borrow. Free haulage) = ~~\$323,000/km~~  
**\$434,000**

Case 2 : [(1) + (2b) + (3) + (4)] + 10% allowance for misc. items

(All borrow. 10 km haulage) = ~~\$627,000/km~~  
~~\$890,000~~

**\$662,000**

Case 3 : Average of Case 1 & Case 2 = ~~\$475,000/km~~

**Total Item 1.3**

Case 1 : [(1) + (2a) + (3) + (4)] + 10% allowance for misc. items

(No borrow. Free haulage) = ~~\$490,000/km~~  
**\$631,000**

Case 2 : [(1) + (2b) + (3) + (4)] + 10% allowance for misc. items

(All borrow. 10 km haulage) = ~~\$1,035,000/km~~  
**\$1,449,000**

Case 3 : Average of Case 1 & Case 2 = ~~\$763,000/km~~

**\$1,040,000**

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continued

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: 4 - CONSTRUCTION  
Item: 2 - EMBANKMENT

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### ITEM 2 - EMBANKMENT CONSTRUCTION

Excavation (free haulage of 500 m in either direction of embankment, along R.O.W.);  
placement and compaction:

**\$6**

2.1 - Soft excavated material (scraper; small dozer work) = ~~\$3~~/m<sup>3</sup>

**\$21**

2.2.a - Soft rock (large dozer work) = ~~\$15~~/m<sup>3</sup> ) **\$28**

) Use ~~\$18~~/m<sup>3</sup>

**\$35**

2.2.b - Hard rock (blasting required) = ~~\$25~~/m<sup>3</sup> )

2.3 - Borrow material **\$6**

(soil excavation) = ~~\$3~~/m<sup>3</sup>

Assuming 5 km avg. hauling @ ~~\$0.60~~/m<sup>3</sup>/km = ~~\$3~~/m<sup>3</sup> + ~~\$3~~/m<sup>3</sup>

= ~~\$6~~/m<sup>3</sup> **\$6**

**\$9**

**\$0.60**

**\$6**

**\$6**

Assuming 10 km avg. hauling @ ~~\$0.50~~/m<sup>3</sup>/km = ~~\$5~~/m<sup>3</sup> + ~~\$3~~/m<sup>3</sup>

= ~~\$8~~/m<sup>3</sup>

**\$12**

**\$21**

Soft rock excavation = ~~\$15~~/m<sup>3</sup>

**\$0.60**

Assuming 10 km avg. hauling @ ~~\$0.50~~/m<sup>3</sup>/km

= ~~\$5~~/m<sup>3</sup> + ~~\$15~~/m<sup>3</sup>

= ~~\$20~~/m<sup>3</sup> **\$21**

**\$27**

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Date:

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### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: A - CONSTRUCTION  
Item: 2 - EMBANKMENT

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### 2.4 - Disposal of unsuitable material

**\$3.5**  
Excavation = ~~\$2.5~~/m<sup>3</sup>

Disposal (assuming 5 km haulage @ \$0.60/m<sup>3</sup>/km)  
= \$0.6 x 5  
= \$3/m<sup>3</sup>

**\$6.5**  
Total cost = ~~\$5.5~~/m<sup>3</sup>

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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: B Earthworks and drainage  
Sector: 4 Construction  
Item: 2 Embankment construction  
Sub-item: 2.5 Extra cost for fills on sensitive clays

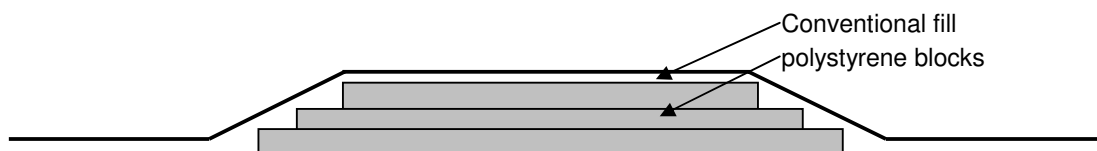
**Alternative 1 : Light fill with polystyrene**

## Volume of light fill for railroad embankment

Assume: 23 m wide embankment base (15 m wide at the top)  
2 m high  
Replacement of portion of conventional fill by light fill  
(polystyrene blocks 60 x 120 x 2400 cm (2' x 4' x 8'))

Light fill section area =  $2' \times (64' + 56' + 48') / 10,76 \text{ ft}^2/\text{m}^2 = 31,2 \text{ m}^2$ Light fill volume / km =  31 200 m<sup>3</sup>/kmUnit price of light fill = 107 \$ /m<sup>3</sup>

Light fill cost / km = 3 338 400 \$/km

Less conventional backfill =  $-31\ 200 \times 12 \text{ $/m}^3 = -374\ 400 \text{ $/km}$ **Unit Cost for Alternative 1 :** 2 964 000 \$/km**say: 3 000 000 \$/km****EcoTrain**By: Morteza Esfehiani, ing., Ph.D.  
DESSAU

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

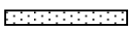

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: B Earth work and drainage  
Sector: 4 Construction  
Item: 2 Embankment construction  
Sub-item: 2.5 Extra cost for fills on sensitive clays

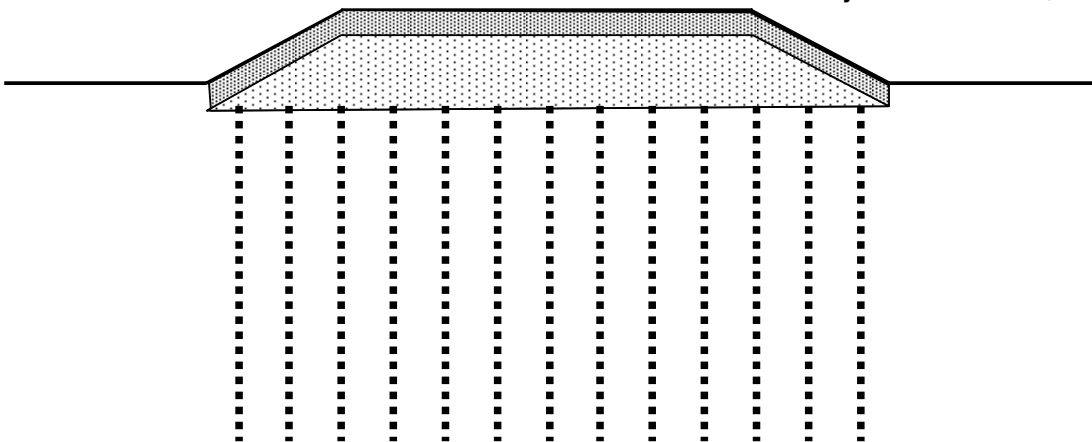
Alternative 2 : Consolidation of clay deposit with vertical drains

Assume: 23 m wide embankment base (15 m wide at the top)  
2 m thick  
Installation of vertical drains + a 2-year surcharge fill

Conventional fill section area :		38 m <sup>2</sup>
Extra fill for compensation of settlement :		23 m <sup>2</sup>
Total volume or extra fill material per km		23 000 m <sup>3</sup> /km
Unit price of extra fill (borrow) material :		12,00 \$/m <sup>3</sup>
Total cost of fill :		276 000 \$/km

Min. vertical drain depth :	.....	33 m
Number of vertical drains / m of railroad :		16
Vertical drain length per km :	.....	527 083 m
Unit price of vertical drain (purchase + installation) :		5,00 \$/m
Vertical drain cost per km :		2 635 417 \$/km

Unit cost for alternative 2 = 2 911 417 \$/km  
**say: 2 900 000 \$/km**



Recommended solution : Alternative 1, Light fill with polystyrene : **3 000 000 \$/km**

Least cost, less impact on environment (borrow pits, haulage), less impact on construction schedule.



**EcoTrain**

By: Morteza Esfehiani, ing., Ph.D.  
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Continued:

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: 4 - CONSTRUCTION  
Item: 4 - SUB-BALLAST

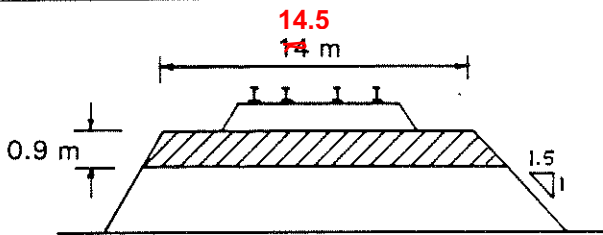
Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**ITEM 4 - SUB-BALLAST LAYER:**

**\$18.50**

(i) @ \$15/m<sup>3</sup> with borrow material

Assuming a 0.9 m layer



$$\left[ \frac{(14.5 + 17.2)}{2} \times 0.9 \times 1000 \right] + 10\% \text{ allowance} \times \$15/\text{m}^3$$

= ~~\$228,000~~/km  
**\$290,000**

(ii) With available material, rate to be adjusted to eliminate haulage @ ~~\$0.50~~<sup>\$0.60</sup>/m<sup>3</sup>/km for average length of 10 km, i.e., use a rate of ~~\$15 - \$5 = \$10~~<sup>\$18.5 - \$6 = \$12.5</sup>/m<sup>3</sup>

= ~~\$152,000~~/km  
**\$196,000**

Prepared by:

continued

Date:

Page: 1 of 1**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**

## UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300 + kph - new R/W  
 300 + kph - exist. R/W  
 200 + kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: A - CONSTRUCTION  
Item: S - DRAINAGE

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**5.1 Normal R.O.W:**

(1) Assuming 4 no. 450 to 900 mm balancing culverts per km

$$\text{\$75/m} \times 25 \text{ m} \times 4 = \text{\$7,500/km}$$

$$\text{\$350} \quad \text{\$35,000}$$

(2) Assuming 50% of the route requires 200 mm subdrains on both sides

$$\text{\$10/m} \times 1,000 \text{ m} = \text{\$10,000/km}$$

$$\text{\$42} \quad \text{\$42,000}$$

(3) Assuming ~~\\$5,000~~/km for other drainage items

$$\text{\$10,000}$$

**Total Item 5.1**

$$= [(1) + (2) + (3)] + 10\% \text{ allowance for miscellaneous items}$$

$$= \text{\$25,000/km}$$

$$\text{\$95,000}$$

**5.2 Major Watercourse Culverts**

Assume a 40 m (4 m dia.) culvert including head walls

$$\text{\$875/m} \times 40 \text{ m} = \text{\$35,000 each}$$

$$\text{\$1,100} \quad \text{\$44,000}$$

**5.3 Environmental Stormwater Controls**

$$\text{\$100,000}$$

Cost of settlement pond = ~~\\$70,000~~ including excavation for 50 x 30 x 2 m deep pond, one inlet, one outlet and restoration of site.

$$\text{\$10,000}$$

Assume provision of one settlement pond for every 10 km, use rate of ~~\\$7,000~~ per route-km.

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continued

Date:

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## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

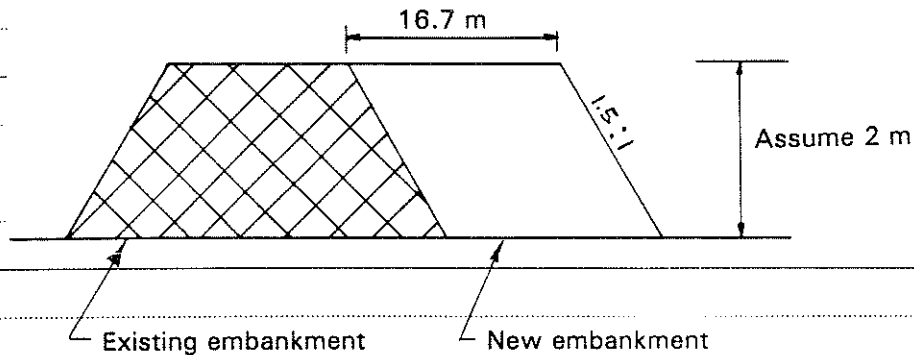
Technology:

- 300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
 Sector: 4 - CONSTRUCTION  
 Item: 6 - ROADBED UPGRADE

 Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### ITEM 6 - ROADBED UPGRADE ON EXISTING R.O.W.



Benching of existing slope =  ~~$\text{sqrt } 2^2 + 3^2$~~   
 =  ~~$3.61 \text{ m}^2 @ \$40/\text{m}^2$~~   
 =  ~~$\$145/\text{m}$~~   
 =  ~~$5 \text{ m/hr} @ \$250/\text{hr} = \$50/\text{m}$~~

Embankment construction =  $16.7 \times 2$   
 with borrow material =  $33.4 \text{ m}^3 @ \$12.25/\text{m}^3$   
 =  ~~$\$409$~~   
 =  ~~$\$268/\text{m}$~~

Add 50% for working in close proximity of operation

=  ~~$\$402/\text{m}$~~

~~$\$50$~~   $\$614$

~~$\$145$~~   $\$614$

Total cost =  ~~$(\$145 + \$402)$~~  + 10% allowance for misc. items

=  ~~$\$600/\text{m}$~~  say

$\$730$

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continued



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+

Sub-System: B Earthworks and Drainage

 F200+

Sector: 4 Construction

Item: 7 Retaining Structures

Sub-item: 7.1 - 7.2

### Item 7.1 Retaining Structure up to 3 metres in height

Cost / Retaining Structure up to 3 metres in height = \$650 / sq.m.

Assume average structure is 2.5 m in height.

$$\$650 \times 2.5 = \$1,625 / \text{m}$$

Add 20% for difficult foundations / site constraints as per 1994 QOHSRP Preliminary Routing and Costing Study - Interim Report No. 3

$$\$1,625 \times 20\% = \$1,950 / \text{m}$$

$$= \$1,950,000 / \text{km}$$

**Use \$2,000,000 / km**

### Item 7.2 Retaining Structure over 3 metres in height

Cost / Retaining Structure over 3 metres in height = \$750 / sq.m.

Assume average structure is 10.0 m in height.

$$\$750 \times 10.0 = \$7,500 / \text{m}$$

Add 20% for difficult foundations / site constraints as per 1994 QOHSRP Preliminary Routing and Costing Study - Interim Report No. 3

$$\$7,500 \times 20\% = \$9,000 / \text{m}$$

$$= \$9,000,000 / \text{km}$$

**Use \$9,000,000 / km**


**EcoTrain**

By: B.K., MMM Group Ltd.

Continued:

**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: B - EARTHWORKS  
Sector: A - CONSTRUCTION  
Item: 9 - NOISE BARRIERS

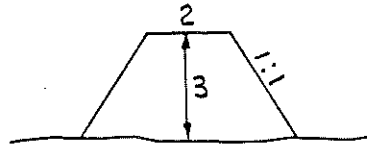
Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**ITEM 9 NOISE ATTENUATION STRUCTURES**

**9.1 Barriers**

Assuming 3 m in height: **\$1,200**  
from MTO Unit rates = ~~\$600/m~~ **\$1,400,000**  
Add ~~10%~~ **15+%** allowance for miscellaneous items = ~~\$660,000~~ **\$1,400,000/km**

**9.2 Berms**



**\$12 (see B-2.3)**

Assuming all borrow material, average hauling of 10 km @ ~~\$11~~ **\$12**/m<sup>3</sup>  
**12** **\$180,000**  
15m<sup>2</sup> x 1,000m x ~~11~~ **12**/m<sup>3</sup> = ~~\$165,000~~ **\$180,000/km**  
**Add 15+% allowance for miscellaneous items = \$210,000**

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continued



Date:

Page: 1 of 4

### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

#### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: C - BRIDGES  
Sector: 4 - CONSTRUCTION  
Item: 1.1 - SMALL RIVERS

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### Small River Bridges ± 20m

Based on bridges designed and estimated, cost of such a bridge is \$1,300/m<sup>2</sup>

**\$2500/sq.m.**

Assume width of bridge (2 tracks) = 13 m

**13.5 m**

$\$1,300 \times 13 = \$16,900/m$

**$\$2,500 \times 13.5 = \$33,750/m$**

or,  $\$16,900 \times 20 = \$340,000/\text{each}$

**\$33,750**

**\$675,000 / each**

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continued

Date:

Page: 2 of 4

# QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

## UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: C - BRIDGES  
Sector: 4 - CONSTRUCTION  
Item: 1.3 - INTERM. RIVERS

Geographical Variation ?  no  yes If yes, indicate segments applicable:

Intermediate River Bridges ~~300 - 100 m~~

30 - 100 m

Based on bridges designed and estimated, cost of such a bridge is ~~\$1,800/m<sup>2</sup>~~

\$3,000/sq.m.

Assume width of bridge (2 tracks) = ~~13 m~~

13.5 m

~~\$1,800 x 13 = \$23,400/m~~

\$3,000 x 13.5 = \$40,500/m

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continued

Date:

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### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

#### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: C - BRIDGES  
Sector: 4 - CONSTRUCTION  
Item: 1.5 - 1.7 LARGE RIVERS

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### 1.5) Large River Bridges 100 - 250 m

Based on bridges designed and estimated, cost of such a bridge is \$3,200/m<sup>2</sup>

**\$4,000/sq.m.**

Assume width of bridge (2 tracks) = 13-m

**13.5 m**

$\$3,200/m^2 \times 13 = \$41,600/m$

**$\$4,000 \times 13.5 = \$54,000/m$**

~~Same cost applies to the major river bridges.~~

#### 1.7) Major River Bridges >250 m

Assume a 25% premium from the Large River Bridge Cost:

$1.25 \times \$4,000/sq.m. = \$5,000/sq.m.$

Assume width of bridge (2 tracks) = 13.5 m

$\$5,000 \times 13.5 = \$67,500$  ; use \$70,000

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continued

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: C - BRIDGES  
Sector: 4 - CONSTRUCTION  
Item: 1.9 - BRIDGE MODIF.

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### New deck for 1 track existing bridge of width 4 m

##### Concrete volume

$$4\text{m} \times 0.3\text{m} \times \$400/\text{m}^3 = \$480.00/\text{m} \quad \boxed{\$600/\text{m}}$$

$$\boxed{\$500/\text{cu.m.}}$$

##### Reinforcing steel

$$400 \text{ kg/m}^3 \times \$1.25/\text{kg} = \$500.00/\text{m} \quad \boxed{\$700/\text{m}}$$

$$\boxed{\$1.75/\text{kg}} \quad \$980.00/\text{m} \quad \boxed{\$1,300/\text{m}}$$

$$\text{say} \quad \$1,000/\text{m} \quad \boxed{\text{use } \$1,500/\text{m}}$$

##### Provision shall be made to strengthen existing beam

$$\text{say} \quad \$800/\text{m} \quad \boxed{\$1,500/\text{m}}$$

$$\$1,800/\text{m} \quad \boxed{\$3,000/\text{m}}$$

$$\text{Provision for maintenance access} \quad \$600/\text{m} \quad \boxed{\$1000/\text{m}}$$

$$\$2,400/\text{m} \quad \boxed{\$4,000/\text{m}}$$

##### For double track HSR

$$\text{Add new bridge of width 8 m @ } \$1,300/\text{m}^2 \quad \boxed{\$2,500/\text{sq.m.}}$$

$$\$1,300 \times 8 = \$10,400/\text{m}$$

$$\boxed{\$2,500 \times 8 = \$20,000/\text{m}}$$

$$\text{Total cost} = \$10,400 + \$2,400 \quad \boxed{= \$20,000 + 4,000}$$

$$= \$12,800 \quad \boxed{= \$24,000}$$

$$= \$13,000/\text{m say} \quad \boxed{\text{use } \$26,000}$$

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continued

Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+**Sub-System:** C Bridges, Viaducts and Tunnels**Sector:** 4 Construction/Installation F200+**Item:** 1 Bridges**Sub-item:** 1.2, 1.4, 1.6 Extra over for height over 10m**1.2 Extra over Unit Cost 1.1 for height over 10m**

Unit Cost 1.1 (small river crossings, &lt; 30m) \$675,000 / each

Assume the same 25% premium as the QOHSRP report.

$$\$675,000 \times 25\% = \$168,750 \quad \text{Use } \$170,000 / \text{each}$$
**1.4 Extra over Unit Cost 1.3 for height over 10m**

Unit Cost 1.3 (intermediate river crossing, 30 - 100m) \$40,500 / m

Assume the same 25% premium as the QOHSRP report.

$$\$40,500 \times 25\% = \$10,125 \quad \text{Use } \$10,000 / \text{m}$$
**1.6 Extra over Unit Cost 1.5 for height over 10m**

Unit Cost 1.5 (large river crossing, 100 - 250m) \$54,000 / m

Assume the same 25% premium as the QOHSRP report.

$$\$54,000 \times 25\% = \$13,500 \quad \text{Use } \$13,500 / \text{m}$$
**EcoTrain**

By: B.K., MMM Group Limited

Continued:



Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor

## Del. 6 : Updating Construction and Operating Costs

## Development of Capital Unit Cost, CAD

Technology:  E300+

Sub-System: C Bridges, Viaducts and Tunnels

Sector: 4 Construction/Installation

 F200+

Item: 1 Bridges

Sub-item: 1,8 Extra over for diff. found. cond.

**1.8 Extra over Items 1.1, 1.3, 1.5, and 1.7 for difficult foundation conditions**

No calculation in QOHSRP report.

Assume cost to be approximately 50% of Item 1.6 (proportion as in QOHSRP report)

Unit Cost 1.6 (Extra over Large Bridge Unit Cost for height over 10m) \$13,500 / m

 $\$13,500 \times 50\% = \$6,750$ **Use \$7,000 / m****EcoTrain**

By: B.K., MMM Group Limited

Continued:

Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+

Sub-System: C Bridges, Viaducts and Tunnels

Sector: 4 Construction/Installation

 F200+

Item: 2 Viaducts

Sub-item: 2.1 - 2.3

**2.1 Viaducts exceeding 250m in length**

No calculation in QOHSRP report.

Assume 66% increase from QOHSRP report unit cost

Unit Cost 2.1 (QOHSRP) \$27,000 / m

 $\$27,000 \times 1.66\% = \$44,820$ **Use \$45,000 / m****2.2 Extra over Item 2.1 for height over 10m**

Assume the same 25% premium as the QOHSRP report.

 $\$45,000 \times 25\% = \$11,250$ **Use \$11,000 / m****2.3 Extra over Item 2.1 for difficult foundation conditions**

Item not used in the QOHSRP report.

Item is assumed to be site specific.

**EcoTrain**

By: B.K., MMM Group Limited

Continued:

Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor

## Del. 6 : Updating Construction and Operating Costs

## Development of Capital Unit Cost, CAD

Technology:  E300+

Sub-System: C Bridges, Viaducts and Tunnels

Sector: 4 Construction/Installation

 F200+

Item: 3 Tunnels

Sub-item: 3.1 - 3.2

**3.1 Double track tunnelling in soft ground**

No calculation in QOHSRP report.

Assume 66% increase from QOHSRP report unit cost

Unit Cost 3.1 (QOHSRP) \$70,000 / m

 $\$70,000 \times 1.66\% = \$116,200$ **Use \$120,000 / m****3.2 Double track tunnelling in rock**

No calculation in QOHSRP report.

Assume 66% increase from QOHSRP report unit cost

Unit Cost 3.1 (QOHSRP) \$47,747 / m

 $\$47,747 \times 1.66\% = \$79,260$ **Use \$80,000 / m****EcoTrain**

By: B.K., MMM Group Limited

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**
**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: C Bridges, Viaducts and Tunnels  
Sector: 4 Construction/Installation  
Item: 3 Tunnels  
Sub-item: 3.3 Modif. To Mt-Royal tunnel, Montréal

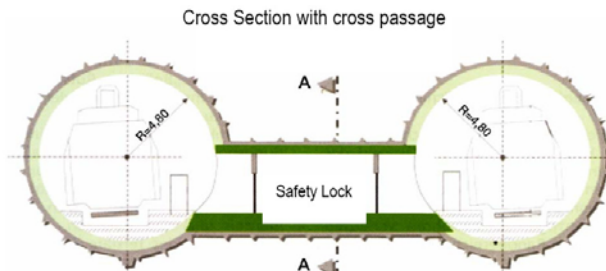
The existing 5,5 km long Mt-Royal tunnel, in Montréal, running from Gare Centrale, downtown Montréal, up to Jean-Talon Street, in the Town of Mount Royal, was inaugurated in 1918. No forced ventilation exists, and no emergency exits.

Given that the trains will be air conditioned and electrically powered, HSR should be allowed to circulate without any ventilation system in the tunnel.

But, according to NFPA-130 (Standard for Fixed Guideway Transit and Passenger Rail Systems), the tunnel should be provided with emergency exits at maximum spacing of 762 m.

To achieve this, a parallel evacuation tunnel should be built all along the existing one and not far away, to permit evacuation from the existing tunnel, with connecting tunnels every 750 m. This 5 m dia. Tunnel could allow busses to circulate in one direction to rescue evacuated passengers.

An example of the proposed arrangement could be the Katzenberg twin tunnels in Germany; in the illustration below, one of the two tubes could be the existing Mount Royal tunnel.



**FIGURE 5 : CROSS SECTION OF THE KATZENBERG - TUNNEL (DB, NEAR BASEL)<sup>10</sup>**

Two similar projects can be used as reference for pricing:

- Oslo-Ski, Norway : 17,85 km, built in 2008 with the new Austrian tunneling method (NOT), at an average unit cost of 52 000 CAD/m for civil works only.
- Katzenberg, Germany: 9,39 km, built in 2009 with a tunnel boring machine (TBM), at an average unit cost of 42 000 CAD/m for civil works only.

Given the relatively short length of our project, the NOT method would be more appropriate. Taking 60 % of that cost for one 5 m tube and a cross passage every 750 m, and adding 3 % for inflation to 2009, we would get a unit cost of 32 000 \$/m for civil works.

Civil works :	Longitudinal 5-m diam. tunnel plus cross passages : 4850* m X 32 000 \$/m :	155 M\$
	End accesses (2) (north of Maisonneuve St and north of Jean-Talon St):	7 M\$
Electricity/Mechanic :	jet fans (2/km), minimal lighting and electrical supply :	3 M\$
		<b>165 M\$</b>

\*: From Maisonneuve St to Jean-Talon St


**EcoTrain**

 By: J.-C.T., Dessau  
and O.G., DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: D Grade Separations

Sector: 4 Construction

Item: 1 New Rural G.S.

Sub-item: 1.1 to 1.3

1992-95			Item 1.1		Item 1.2		Item 1.3	
			2 Lane Rural over 2 Tracks		2 Lane Rural over 4 Tracks		4 Lane Rural over 2 Tracks	
	Unit	Price \$/unit	Q	\$	Q	\$	Q	\$
1. Excavation	m <sup>3</sup>	5	1760	8 800	1760	8 800	2140	10 700
2. Borrow	m <sup>3</sup>	5	145 730	728 650	145 730	728 650	182 560	912 800
3. Hot Mix	t	60	2 265	135 900	2 365	141 900	4 680	280 800
4. Gran 'A'	t	10	6 820	68 200	6 820	68 200	9 340	93 400
5. Gran 'B'	t	8	10 925	87 400	10 925	87 400	16 000	128 000
6. Guide Rail	m	75	1 540	115 500	1 540	115 500	1 540	115 500
Sub Total				1 144 450		1 150 450		1 541 200
7. Minor Items 10%				114 450		115 050		154 120
Total Roadwork				1 258 900		1 265 500		1 695 320
Structure								
8. Standard Conditions	m <sup>2</sup>	1100	500	550 000	945	1 039 500	800	880 000
9. Diff. Fnd. Conditions	m <sup>2</sup>	1265	500	632 500	945	1 195 425	800	1 012 000
<b>Total Cost</b>								
Standard Conditions				1 808 900		2 305 000		2 575 320
Difficult Fnd. Conditions				1 891 400		2 460 925		2 707 320
<b>Retained value *</b>				<b>2 200 000</b>		<b>2 800 000</b>		<b>3 100 000</b>

\* : 20±% added to total cost to compensate for low borrow unit price

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 1 New Rural G.S.  
Sub-item: 1.4 to 1.5

1992-95			Item 1.4		Item 1.5			
			4 Lane Rural over 4 Tracks		4 Lane Div. Freeway over 2 Tracks			
	Unit	Price \$/unit	Q	\$	Q	\$		
1. Excavation	m <sup>3</sup>	5	2140	10 700	3590	17 950		
2. Borrow	m <sup>3</sup>	5	182 560	912 800	315 350	1 576 750		
3. Hot Mix	t	60	4 850	291 000	6 670	400 200		
4. Gran 'A'	t	10	9 340	93 400	14 350	143 500		
5. Gran 'B'	t	8	16 000	128 000	31 360	250 880		
6. Guide Rail	m	75	1 540	115 500	840	63 000		
Sub Total				1 551 400		2 452 280		
7. Minor Items 10%				155 140		245 230		
Total Roadwork				1 706 540		2 697 510		
Structure								
8. Standard Conditions	m <sup>2</sup>	1100	1 150	1 265 000	920	1 012 000		
9. Diff. Fnd. Conditions	m <sup>2</sup>	1265	1 150	1 454 750	920	1 163 800		
<b>Total Cost</b>								
Standard Conditions				2 971 540		3 709 510		
Difficult Fnd. Conditions				3 161 290		3 861 310		
<b>Retained value *</b>				<b>3 565 000</b>		<b>4 450 000</b>		

\* : 20±% added to total cost to compensate for low borrow unit price

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: D Grade Separations

Sector: 4 Construction

Item: 1 New Rural G.S.

Sub-item: 1.1 to 1.3

2009			Item 1.1		Item 1.2		Item 1.3	
			2 Lane Rural over 2 Tracks		2 Lane Rural over 4 Tracks		4 Lane Rural over 2 Tracks	
	Unit	Price \$/unit	Q	\$	Q	\$	Q	\$
1. Excavation	m <sup>3</sup>	10	1760	17 600	1760	17 600	2140	21 400
2. Borrow	m <sup>3</sup>	15	145 730	2 185 950	145 730	2 185 950	182 560	2 738 400
3. Hot Mix	t	100	2 265	226 500	2 365	236 500	4 680	468 000
4. Gran 'A'	t	20	6 820	136 400	6 820	136 400	9 340	186 800
5. Gran 'B'	t	15	10 925	163 875	10 925	163 875	16 000	240 000
6. Guide Rail	m	120	1 540	184 800	1 540	184 800	1 540	184 800
Sub Total				2 915 125		2 925 125		3 839 400
7. Minor Items 10%				291 513		291 153		383 940
Total Roadwork				3 206 638		3 216 278		4 223 340
Structure								
8. Standard Conditions	m <sup>2</sup>	2500	500	1 250 000	945	2 362 500	800	2 000 000
9. Diff. Fnd. Conditions	m <sup>2</sup>	2875	500	1 437 500	945	2 716 875	800	2 300 000
<b>Total Cost</b>								
Standard Conditions				4 456 638		5 578 778		6 223 340
Difficult Fnd. Conditions				4 644 138		5 933 153		6 523 340
<b>Retained value</b>				<b>4 460 000</b>		<b>5 570 000</b>		<b>6 230 000</b>

**EcoTrain**

By: B.K., MMM Group Limited

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: D Grade Separations

Sector: 4 Construction

Item: 1 New Rural G.S.

Sub-item: 1.4 to 1.5

2009			Item 1.4		Item 1.5			
			4 Lane Rural over 4 Tracks		4 Lane Div. Freeway over 2 Tracks			
	Unit	Price \$/unit	Q	\$	Q	\$		
1. Excavation	m <sup>3</sup>	10	2140	21 400	3590	35 900		
2. Borrow	m <sup>3</sup>	15	182 560	2 738 400	315 350	4 730 250		
3. Hot Mix	t	100	4 850	485 000	6 670	667 000		
4. Gran 'A'	t	20	9 340	186 800	14 350	287 000		
5. Gran 'B'	t	15	16 000	240 000	31 360	470 400		
6. Guide Rail	m	120	1 540	184 800	840	100 800		
Sub Total				3 856 400		6 291 350		
7. Minor Items 10%				385 640		629 135		
Total Roadwork				4 242 040		6 920 485		
Structure								
8. Standard Conditions	m <sup>2</sup>	2500	1 150	2 875 000	920	2 300 000		
9. Diff. Fnd. Conditions	m <sup>2</sup>	2875	1 150	3 306 250	920	2 645 000		
<b>Total Cost</b>								
Standard Conditions				7 117 040		9 220 485		
Difficult Fnd. Conditions				7 548 290		9 565 485		
<b>Retained value</b>				<b>7 120 000</b>		<b>9 230 000</b>		



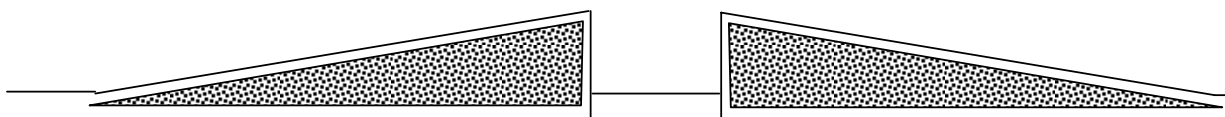
## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> D Grade separation <b>Sector:</b> 4 Construction <b>Item:</b> 1 and 2 New grade separations, rural & urban <b>Sub-item:</b> 1.7 and 2.5 Extra cost for fills on sensitive clays

Alternative 1 : Construction of light fills with polystyrene

Assume: 60 m wide embankement base (12 m wide at the top) for a 2-lane cross road  
 11 m high  
 200 m approach length

Fill area at max height:	$(60+12)*11/2 =$	396 m <sup>2</sup>
polystyrene volume / approach:	$(396 - 60*1)*200/2 =$	33 600 m <sup>3</sup>
Unite price of polystyrene :		105 \$/m <sup>3</sup>
Total cost of polystyrene per grade separation:		7 056 000 \$
Less: cost of replaced normal fill	$2 * 33 600 * 12 \$ =$	-806 400 \$
<b>Net additional cost per 2-lane grade separation:</b>		<b>6 249 600 \$</b>
	<b>say:</b>	<b><u>6 300 000 \$</u> per 2-lane grade separation</b>
Increase for a 4-lane grade separation (7 m extra width):		
$= 7m \times 11m \times 200m/2 \times 2 \times (105-12)\$$		1 432 200 \$
<b>Net additional cost per 4-lane grade separation:</b>		<b>7 681 800</b>
	<b>say:</b>	<b><u>7 700 000 \$</u> per 4-lane grade separation</b>



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade separation  
Sector: 4 Construction  
Item: 1 and 2 New grade separations, rural & urban  
Sub-item: 1.7 and 2.5 Extra cost for fills on sensitive clays

Alternative 2 : Consolidation of clay deposit with vertical drains

Assume: 60 m wide embankment base (12 m wide at the top) for a 2-lane cross road  
12 m high  
200 m approach length

Extra fill for compensation of settlement:

4 m at max height of approach fill: 240 m<sup>2</sup>  
0 m at beginning of approach fill : 0 m<sup>2</sup>

Total extra fill volume, 2 approaches: 35 200 m<sup>3</sup>

Unite price of extra fill material (borrow) : 12 \$/m<sup>3</sup>

Total cost of fill : 422 400 \$/structure, 2-lane

Min. vertical drain depth : 45 m

Number of vertical drains per approach (at 1.2 m apart): 51,84

Vertical drain length per structure : 4 666 m

Unite price of vertical drain (purchase + installation) : 5 \$/m

Vertical drain cost per km : 1 049 760 \$/structure, 2-lane

Total cost per 2-lane structure: 1 472 160 \$

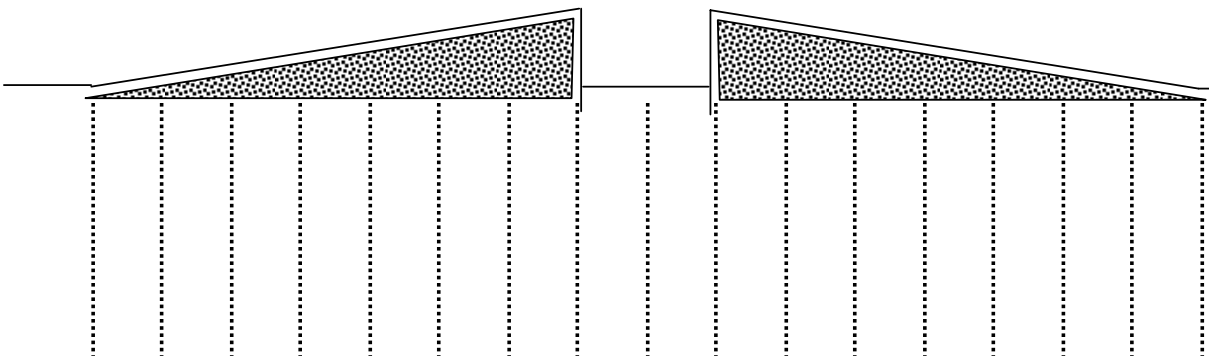
Say: 1 500 000 \$

Additional cost for 4-lane structure (7 m wider):

$2 \cdot (7 \cdot 4 \cdot 200 \cdot 12 / 2 + 7 \cdot 200 \cdot 45 \cdot 5 / 1,44)$  504 700 \$

Total cost per 4-lane structure: 1 976 860 \$

Say: 2 000 000 \$



**Recommended solution : Alternative 2, Consolidation of clay deposit with vertical drains**

Unit Price D-4-1.7 :

1 500 000 \$ per 2-lane grade separation

Unit Price D-4-2.5 :

2 000 000 \$ per 4-lane grade separation



**EcoTrain**

By: Morteza Esfehiani, ing., Ph.D.  
DESSAU

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

### Del. 6 : Updating Construction and Operating Costs

### Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 2 New Urban G.S.  
Sub-item: 2.1 to 2.4

1992-95			Item 2.1		Item 2.2		Item 2.3		Item 2.4
			Secondary High-ways (2-4 lanes)		Secondary High-ways (2-4 lanes) Dual		Major Highways (over 4 lanes)		Extra for Difficult Foundation Cond.
	Unit	Price \$/unit	Q	\$	Q	\$	Q	\$	
1. Borrow	m <sup>3</sup>	5	198 000	990 000	198 000	990 000	233 330	1 166 650	
2. Hot Mix	t	60	4 445	266 700	4 495	269 700	6 610	396 600	
3. Gran 'A'	t	10	5 640	56 400	5 640	56 400	8 670	86 700	
4. Gran 'B'	t	8	14 100	112 800	14 100	112 800	25 000	200 000	
5. Guide Rail	m	75	1 540	115 500	1 540	115 500	1 540	115 500	
6. Curbs	m	32	1 880	60 160	1 880	60 160	3 760	120 320	
6. Sidewalks	m <sup>2</sup>	35	2 820	98 700	2 820	98 700	2 820	98 700	
Sub Total				1 700 260		1 703 260		2 184 470	
8. Minor Items 30%				510 080		510 980		655 340	
Total Roadwork				2 210 340		2 214 240		2 839 810	
Structure									
9. Standard Conditions	m <sup>2</sup>	1100	800	880 000	1 090	1 199 000	1 160	1 276 000	
10. Diff. Fnd. Conditions	m <sup>2</sup>	1265	800	1 012 000	1 090	1 378 850	1 160	1 467 400	
11. Traffic Maintenance				100 000		100 000		100 000	
12. Detours				150 000		150 000		150 000	
13. Mitigations - Private Property				50 000		50 000		50 000	
<b>Total Cost</b>									
Standard Conditions				3 390 340		3 713 240		4 415 810	
Difficult Fnd. Conditions				3 522 340		3 893 090		4 607 210	
<b>Retained value *</b>				<b>4 068 000</b>		<b>4 456 000</b>		<b>5 300 000</b>	<b>200 000</b>

\* : 20±% added to total cost to compensate for low borrow unit price



**EcoTrain**

By: SNC-Lavalin and Delcan

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 2 New Urban G.S.  
Sub-item: 2.1 to 2.4

2009			Item 2.1		Item 2.2		Item 2.3		Item 2.4
			Secondary Hhwys (2-4 lanes)		Secondary Highways (2-4 lanes) Dual		Major Highways (over 4 lanes)		
	Unit	Price \$/unit	Q	\$	Q	\$	Q	\$	
1. Borrow	m <sup>3</sup>	15	198 000	2 970 000	198 000	2 970 000	233 330	3 499 950	
2. Hot Mix	t	100	4 445	444 500	4 495	449 500	6 610	661 000	
3. Gran 'A'	t	20	5 640	112 800	5 640	112 800	8 670	173 400	
4. Gran 'B'	t	15	14 100	211 500	14 100	211 500	25 000	375 000	
5. Guide Rail	m	120	1 540	184 800	1 540	184 800	1 540	184 800	
6. Curbs	m	50	1 880	94 000	1 880	94 000	3 760	188 000	
6. Sidewalks	m <sup>2</sup>	55	2 820	155 100	2 820	155 100	2 820	155 100	
Sub Total				4 172 700		4 177 700		5 237 250	
8. Minor Items 30%				1 251 810		1 253 310		1 571 175	
Total Roadwork				5 424 510		5 431 010		6 808 425	
Structure									
9. Standard Conditions	m <sup>2</sup>	2 500	800	2 000 000	1 090	2 725 000	1 160	2 900 000	
10. Diff. Fnd. Conditions	m <sup>2</sup>	2 875	800	2 300 000	1 090	3 133 750	1 160	3 335 000	
11. Traffic Maintenance				150 000		150 000		150 000	
12. Detours				250 000		250 000		250 000	
13. Mitigations - Private Property				75 000		75 000		75 000	
Total Cost									
Standard Conditions				7 900 000		8 640 000		10 190 000	
Difficult Fnd. Conditions				8 200 000		9 040 000		10 620 000	
<b>Retained value</b>				<b>7 430 000</b>		<b>8 160 000</b>		<b>9 710 000</b>	<b>350 000</b>


**EcoTrain**

By: B.K., MMM Group Limited

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 3 Modification of Existing G.S.  
Sub-item: 3,1

1992-95			Item 3.1a		Item 3.1b			
			4 Lane Urban Road over 4 tracks		Urban Minor Modification			
	Unit	Price \$/unit	Q	\$	Q	\$		
1. Roadway	L.S.		L.S.	200 000	L.S.	60 000		
2. Detour	km	280 000	0,0	0	0	0		
Sub Total				200 000	2 365	60 000		
Minor Items 10%				20 000	6 820	6 000		
Total Roadwork				220 000	10 925	66 000		
3. Structure		1100	1 090	1 199 000	0	0		
			Bridge Removal	100 000				
4. Existing Bridge Rehabilitation	m <sup>2</sup>	250	0	0	300	75 000		
5. Crossing Protect, Signals, etc.	EA.	250 000	0	0	0	0		
Total Cost				1 519 000		141 000		
<b>Unit Cost for 3.1 assumed to be the average of 3.1a and 3.1b.</b>								
Average of 3.1a and 3.1b						830 000		
<b>Retained value</b>						<b>830 000</b>		

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 3 Modification of Existing G.S.  
Sub-item: 3,2

1992-95			Item 3.2a		Item 3.2b			
			4 Lane Rural over 4 Tracks		4 Lane Div. Freeway over 2 Tracks			
	Unit	Price \$/unit	Q	\$	Q	\$		
1. Roadway	L.S.		L.S.	100 000	L.S.	30 000		
2. Detour	km	280 000	0.7	196 000	0	0		
Sub Total				296 000	2 365	30 000		
Minor Items 10%				29 600	6 820	3 000		
Total Roadwork				325 600	10 925	33 000		
3. Structure		1100	500	550 000	0	0		
4. Existing Bridge Rehabilitation	m <sup>2</sup>	250	190	47 500	190	47 500		
5. Crossing Protect, Signals, etc.	EA.	250 000	1	250 000	0	0		
Total Cost				1 173 100		80 500		
<b>Unit Cost for 3.1 assumed to be the average of 3.1a and 3.1b.</b>								
Average of 3.1a and 3.1b						626 800		
<b>Retained value</b>						<b>627 000</b>		

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 3 Modification of Existing G.S.  
Sub-item: 3,1

2009		Item 3.1a		Item 3.1b			
		4 Lane Urban Road over 4 tracks		Urban Minor Modification			
	Unit	Price \$/unit	Q	\$	Q	\$	
1. Roadway	L.S.		L.S.	500 000	L.S.	150 000	
2. Detour	km	700 000	0,0	0	0	0	
Sub Total				500 000	2 365	150 000	
Minor Items 10%				50 000	6 820	15 000	
Total Roadwork				550 000	10 925	165 000	
3. Structure		2500	1 090	2 725 000	0	0	
			Bridge Removal	250 000			
4. Existing Bridge Rehabilitation	m <sup>2</sup>	600	0	0	300	180 000	
5. Crossing Protect, Signals, etc.	EA.	300 000	0	0	0	0	
Total Cost				3 525 000		345 000	
<b>Unit Cost for 3.1 assumed to be the average of 3.1a and 3.1b.</b>							
Average of 3.1a and 3.1b						1 935 000	
Retained value						1 940 000	

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 3 Modification of Existing G.S.  
Sub-item: 3,2

2009			Item 3.2a		Item 3.2b			
			4 Lane Rural over 4 Tracks		4 Lane Div. Freeway over 2 Tracks			
	Unit	Price \$/unit	Q	\$	Q	\$		
1. Roadway	L.S.		L.S.	250 000	L.S.	75 000		
2. Detour	km	700 000	0,7	490 000	0	0		
Sub Total				740 000	2 365	75 000		
Minor Items 10%				74 000	6 820	7 500		
Total Roadwork				814 000	10 925	82 500		
3. Structure		2500	500	1 250 000	0	0		
4. Existing Bridge Rehabilitation	m <sup>2</sup>	600	190	114 000	190	114 000		
5. Crossing Protect, Signals, etc.	EA.	300 000	1	300 000	0	0		
Total Cost				2 478 000		196 500		
<b>Unit Cost for 3.1 assumed to be the average of 3.1a and 3.1b.</b>								
Average of 3.1a and 3.1b						1 337 250		
Retained value						1 340 000		



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: D Grade Separations  
Sector: 4 Construction  
Item: 5 Closure and Diversion of Roads  
Sub-item:

2009			Item 5					
			Closure and Diversion of Road					
	Unit	Price \$/unit	Q	\$				
1. Excavation	m <sup>3</sup>	10	10 000	100 000				
2. Hot Mix	t	100	1 524	152 400				
3. Gran 'A'	t	20	4 500	90 000				
4. Gran 'B'	t	15	8 750	131 250				
5. Removal of Detour	L.S.	N/A	1	40 000				
<b>Total Cost</b>				513 650				
<b>Retained value</b>				520 000				



Date: 93.04.01

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**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: E - Other Accn. Work  
Sector: 4 - CONSTRUCTION  
Item: 1 - TRACK REMOVAL

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

Price developed by CANARAIL

Work consists of 3 steps - picking up other track material, picking up rail, and picking up ties. Each has been estimated separately on the assumption of lifting track built with 115 lb/yd rail and are presented below:

**Other Track Materials:** (tie plates, spikes, rail anchors, joint bars)

40 tonnes/km @ \$143/tonne	\$ 5,720	\$8,000
<u>\$200/tonne</u>		

**Rail:**

115 tonnes/km @ \$43.40/tonne	\$ 4,991	\$12,650
<u>\$110/tonne</u>		

**Ties:**

2000 ties/km @ \$2.65/tie	\$ 5,300	\$13,000
<u>\$6.50/tie</u>		

<b>Contractor's overhead and profit:</b>	@ 32% of above cost	\$ 5,123	\$10,768
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<b>TOTAL (/km)</b>	<b>\$ 21,134</b>
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\$44,418

Use \$45,000/km

Prepared by:

continued

Date: 93.04.20

Page: 1 of 1

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: E - Other Accm. Works  
Sector: 4 - CONSTRUCTION  
Item: 2 - New Access Traces

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

Price developed by SNC-Lavalin + DELCAN + CANARAIL

#### Subgrade:

Grading @ 40,000 cu.m/km @ \$ 5.00/cu.m. \$10/cu.m.      \$ 200,000 \$400,000

Sub-ballast @ 1,600 cu.m/km @ \$ 15.00/cu.m. \$22/cu.m.      24,000 \$35,200

Other costs @ 15%      33,600 \$65,280

Total      \$ 257,600 \$500,480

#### Track Materials:

Rail @ 120 tonnes/km @ ~~\$680~~/tonne \$870/tonne      \$ 81,600 \$104,400

Fastenings @ 40 tonnes/km @ ~~\$850~~/tonne \$1,050/tonne      34,000 \$42,000

Wood ties @ 2,000/km @ ~~\$32.00~~/tie \$39/tie      64,000 \$78,000

Ballast @ 2080 m<sup>3</sup>/km @ ~~\$21.37~~/m<sup>3</sup> \$34/cu.m.      44,400 \$70,720

Turnouts - assume 2/km @ ~~\$46,000~~/turnout \$60,000/turnout      92,000 \$120,000

Total      \$ 316,000 \$415,120

#### Track Construction: (overhead and profit already included in unit prices)

Build 1 km of track @ ~~\$44,171~~/km \$55,200/km      \$ 44,170 \$55,200

Install turnouts - 2 @ ~~\$4,680~~/turnout \$6,100/turnout      9,360 \$12,200

Ballast and surface 2080 m<sup>3</sup>/km @ ~~\$8.47~~/m<sup>3</sup> \$14/cu.m.      17,620 \$29,120

Total      \$ 71,150 \$96,520

**TOTAL (/km)      \$ 644,750**

\$1,011,920

Use \$1,050,000/km

Prepared by:

continued

Date:

Page: 1 of 1

### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

#### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: E - OTHER ACC. WORKS  
Sector: A - CONSTRUCTION  
Item: 3 - RAIL/RAIL G/S

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**3.2** ~~i)~~ **Rail/Rail Grade Separation in Rural Area**

At crossings with existing rail tracks, the HSR tracks will be carried over or under the existing tracks with earthworks to be covered by linear measurement under Sub-system B.

13.5

Assume an average bridge length of 30m and a width of 13 m for 2 tracks,

13.5

cost of bridge structure = 13 x 30 @ \$1,800/m<sup>2</sup> **\$3,000/sq.m.**

= ~~\$702,000~~ **\$1,215,000**

Allow 15% for rail diversions, miscellaneous temporary works, etc.

= ~~\$800,000~~ say **Use \$1,400,000**

**3.1** ~~ii)~~ **Rail/Rail Grade Separation in Urban Area**

13.5

Assume an average bridge length of 36m and a width of 13 m for 2 tracks,

13.5

cost of bridge structure = 13 x 36 @ \$1,800/m<sup>2</sup> **\$3,000/sq.m.**

= ~~\$842,400~~ **\$1,458,000**

15%

Allow 20% for rail diversions, retaining structures in constrained areas, miscellaneous temporary works, etc. = ~~\$1,000,000~~ say **Use \$1,680,000**

Prepared by:

continued

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: F Track  
Sector: 4 Construction  
Item: 1 Ballast track on earthworks  
Sub-item: none

1,1	<b>Rail:</b> UIC 60	Mass:	60 kg/m rail	
1,1		Steel price:	1 555 \$/t x 60/1000	per m rail \$ 93
1,1		Procurement/Delivery :		per m rail \$ 3
1,1				Total per m rail \$ 96
1,1	<b>Total cost for 1 m of double track:</b>			<b>Say: \$ 385</b>
1,2	<b>Tie</b>	Precast monoblock concrete tie		
1,2		approx.:	380 kg/ tie	per m track \$ 196
1,2		Procurement/Delivery :		per m track \$ 12
1,2				Total per m track \$ 208
1,2	<b>Total costs for one m double track:</b>			<b>Say: \$ 415</b>
1,3	<b>Fastening</b>	Type:	loarv 300	per m track \$ 158
1,3		Procurement/Delivery :		per m track \$ 1
1,3				Total per m track \$ 574
1,3	<b>Total costs for one m double track:</b>			<b>Say: \$ 318</b>
1,4	<b>Ballast</b>	High quality crushed and washed granite		
1,4		Price:	16,3 \$/t	
1,4		a:= 0.5m shoulder + 1.3m half tie + 5m distance centerline + 1.3m half tie +0.5m shoulder = 8.6m		
1,4		a=8.6m; h=0.6m; b=10.4m;		
1,4		Trapezoid area=5.7m <sup>2</sup>		
1,4		1.65 t/m <sup>3</sup> - new ballast		
1,4			<b><u>9,4 t/m double track</u></b>	
1,4				per m track \$ 77
1,4				per m track \$ 70
1,4	<b>Total costs for one m double track:</b>			<b>Say: \$ 295</b>



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 1 Ballast track on earthworks <b>Sub-item:</b> none

**1,5 Track Construction**

1,5

1,5

1,5

1,5

Costs for track construction include all works to lay new tracks and are also taking welding and initial rail grinding into account.

**Total costs for one m double track: \$ 464**

**Overall costs of ballast track on earthworks**

- \$ 385 Rail per m double track
- \$ 415 Ties per m double track
- \$ 318 Fastening system per m double track
- \$ 295 Ballast per m double track
- \$ 464 Track construction m double track

---

- \$ 1 877 Overall per m double track

**Total costs for one m double track: \$ 1 877**

Note: Source: Cooperation HSO/CH-Eurotrain; HSR Beijing - Shanghai;  
 LCC as approach to decide on investment for transportation; DE-Consult 1999;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1.566

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

### Del. 6 : Updating Construction and Operating Costs

### Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: F Track

Sector: 4 Construction

Item: 2 Ballastless track on earthworks

Sub-item: none

1,1	<b>Rail: UIC 60</b>	Mass:	60 kg/m rail		
1,1		Steel price: 1 555 \$/t	x 60/1000	per m rail \$	93
1,1		Procurement/Delivery :		per m rail \$	3
1,1				Total per m rail \$	96
1,1	<b>Total cost for 1 m of double track:</b>			<b>Say: \$</b>	<b>385</b>
1,2	<b>Tie</b>	<b>Precast concrete tie for balastless track</b>			
1,2		approx.: 380 kg/ tie		per m track	210
1,2		Procurement/Delivery :		per m track	11
1,2				Total per m track	221
1,2	<b>Total costs for one m double track:</b>			<b>Say: \$</b>	<b>442</b>
1,3	<b>Fastening</b>	Type: loarv 300		per m track \$	158
1,3		Procurement/Delivery :		per m track \$	1
1,3				Total per m track \$	601
1,3	<b>Total costs for one m double track:</b>			<b>Say: \$</b>	<b>318</b>
1,4	<b>Bonded support layer and drainage</b>				
1,4		Costs for bonded support layer construction include			
1,4		material, transport and works.			
1,4	<b>Total costs for one m double track:</b>			<b>\$</b>	<b>315</b>



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: F Track

Sector: 4 Construction

Item: 1 Ballastless track on earthworks

Sub-item: none

1,5	<b>Concrete slab manufacturing</b>	Type: Rheda	
1,5	Costs for construction include setting up sleepers with a lattice truss, concrete casting, transport and works for installation of the track components. They are also taking into account welding and initial rail grinding.		
1,5			
1,5	<b>Total costs for one m double track:</b>		<b>\$ 1 010</b>

### Overall costs of ballastless track on earthworks

\$	385 Rail per m double track
\$	442 Ties per m double track
\$	318 Fastening system per m double track
\$	315 Bonded support layer and drainage
\$	1 010 Concrete slab manufacturing m double track
\$	2 470 Overall per m double track

**Total costs for one m double track:**

**\$ 2 470**

Note: Source: Cooperation HSO/CR-Eurotrain; HSR Beijing - Shanghai;  
LCC as approach to decide on investment for transportation; DE-Consult 1999;  
Crosschecked with current DB Procurement data;  
Inflation 2% per year; Exchange rate CAN - EUR: 1.566


**EcoTrain**

By: H. B., DBI

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: F Track

Sector: 4 Construction

Item: 3 Ballastless track in tunnels

Sub-item: none

1,1	<b>Rail: UIC 60</b>	Mass:	60 kg/m rail		
1,1		Steel price: 1 555 \$/t	x 60/1000	per m rail: \$	93
1,1		Procurement/Delivery :		per m rail: \$	3
1,1				per m rail Total: \$	96
1,1	<b>Total cost for 1 m of double track:</b>			<b>Say:</b>	<b>385</b>
1,2	<b>Tie</b>	<b>Precast concrete tie for balastless track</b>			
1,2		approx.: 380 kg/ tie		per m track	210
1,2		Procurement/Delivery :		per m track	11
1,2				Total per m track	221
1,2	<b>Total costs for one m double track:</b>			<b>Say:</b>	<b>442</b>
1,3	<b>Fastening</b>	Type: loarv 300		per m track \$	158
1,3		Procurement/Delivery :		per m track \$	1
1,3				Total per m track \$	601
1,3	<b>Total costs for one m double track:</b>			<b>Say: \$</b>	<b>318</b>
1,4	<b>Concrete slab manufacturing</b>	Type: Rheda			
1,4	Costs for construction include setting up sleepers with a lattice truss,				
1,4	concrete casting, transport and works for installation of the track				
1,4	components. They are also taking into account welding and initial rail				
1,4	grinding.				
1,4	<b>Total costs for one m double track:</b>			<b>\$</b>	<b>1 010</b>



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: F Track

Sector: 4 Construction

Item: 3 Ballastless track in tunnels

Sub-item: none

### 1,5 Savings From Reduced Tunnel Cross Section

1,5

1,5 Due to smaller construction height of ballastless track in tunnels  
1,5 compared to ballast track, the cross section of tunnels can be reduced.

1,5

1,5 **Total costs for one m double track:** \$ -142

### Overall costs of ballastless track in tunnels

\$ 385 Rail per m double track

\$ 442 Ties per m double track

\$ 318 Fastening system per m double track

\$ 1 010 Concrete slab manufacturing m double track

\$ -142 Savings per m double track

---

\$ 2 013 Overall per m double track

**Total costs for one m double track:**

\$ 2 013

Note: Source: Cooperation HSO/CR-Eurotrain; HSR Beijing - Shanghai;  
LCC as approach to decide on investment for transportation; DE-Consult 1999;  
Crosschecked with current DB Procurement data;  
Inflation 2% per year; Exchange rate CAN - EUR: 1.566



EcoTrain

By: H. B., DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

## Del. 6 : Updating Construction and Operating Costs

## Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: F Track

Sector: 4 Construction

Item: 4 Ballastless track on long bridges (&gt; 25 m)

Sub-item: none

1,1	<b>Rail: UIC 60</b>	Mass:	60 kg/m rail		
1,1		Steel price:	1 555 \$/t x 60/1000	per m rail: \$	93
1,1		Procurement/Delivery :		per m rail: \$	3
1,1				per m rail Total: \$	96
1,1	<b>Total cost for 1 m of double track:</b>			Say: \$	<b>385</b>
1,2	<b>Tie</b>	<b>Precast concrete tie for balastless track</b>			
1,2		approx.:	380 kg/ tie	per m track	210
1,2		Procurement/Delivery :		per m track	11
1,2				Total per m track	221
1,2	<b>Total costs for one m double track:</b>			<b>Say:</b>	<b>442</b>
1,3	<b>Fastening</b>	Type: loarv 300		per m track \$	158
1,3		Procurement/Delivery :		per m track \$	1
1,3				Total per m track \$	601
1,3	<b>Total costs for one m double track:</b>			<b>Say: \$</b>	<b>318</b>
1,4	<b>Concrete slab manufacturing</b>	Type: Rheda			
1,4	Costs for construction include setting up sleepers with a lattice truss,				
1,4	concrete casting, transport and works for installation of the track				
1,4	components. They are also taking into account welding and initial rail				
1,4	grinding.				
1,4	<b>Total costs for one m double track:</b>			<b>\$</b>	<b>4 040</b>



**Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor**

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 1 Ballastless track on long bridges (> 25 m) <b>Sub-item:</b> none

**Overall costs of ballastless track on long bridges**

- \$ 385 Rail per m double track
- \$ 442 Ties per m double track
- \$ 318 Fastening system per m double track
- \$ 4 040 Concrete slab manufacturing m double track
- \$ 5 185 Overall per m double track

**Total costs for one m double track:**

<b>\$ 5 185</b>
-----------------

**Note:** Source: Cooperation HSO/CR-Eurotrain; HSR Beijing - Shanghai;  
 LCC as approach to decide on investment for transportation; DE-Consult 1999;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1.566



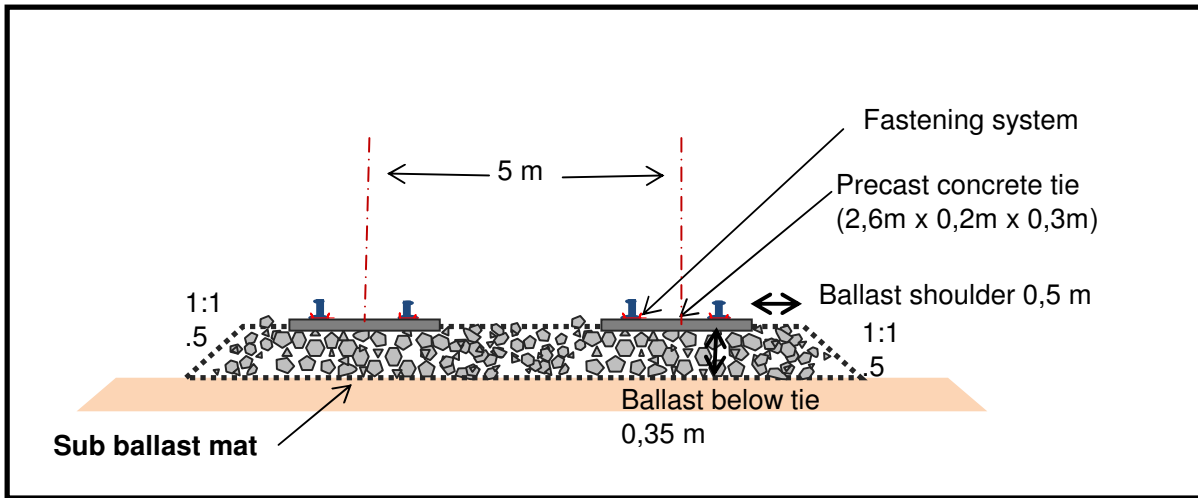
## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: F Track  
Sector: 4 Construction  
Item: 5 Sub Ballast Mats  
Sub-item: none



noise attenuation where necessary and for ballast protection on structures

Type: sub ballast mat

approx: 11 m<sup>2</sup> / m

**Optional** For ballast track only

Costs:

Total costs for one m double track:

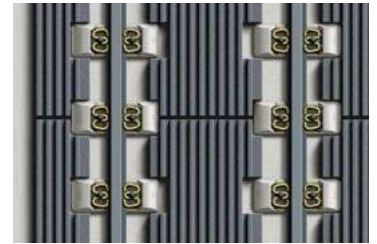
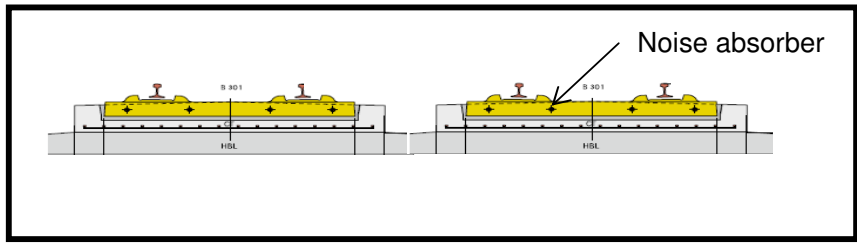
**2 140 \$**

Note:

Source: Cooperation HSO-Eurotrain; HSR Beijing - Shanghai;  
LCC as approach to decide on investment for transportation; DE-Consult 1999;  
Crosschecked with current DB Procurement data;  
Inflation 2% per year; Exchange rate CAN - EUR: 1.566

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 6 Noise Absorber for ballastless track <b>Sub-item:</b> none



Type: noise attenuation where necessary

11 m<sup>2</sup> / m

**Optional** For ballastless track only

Costs:

Total costs for one m double track (estimation) : 177 \$

Note: Source: Cooperation HSO-Eurotrain; HSR Beijing - Shanghai;  
 LCC as approach to decide on investment for transportation; DE-Consult 1999;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1,566

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 7 Turnouts (deviation speed 60 km/h) <b>Sub-item:</b> none

Type: Turnout for side protection and connections to e.g. yards.

Radius of deviation 500 m  
 Allowed deviation speed of : 60 km / h  
 approx. 90 m length

Assessment includes procurement, delivery and installation of turnouts; for slab track and ballast track

Costs:  
 Total costs for one Turnout: **200 000 \$**

Note: Source: DB KoRll 808.0212 Listing of characteristic unit costs for railway projects, 1998;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1.566

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 8 Turnouts (deviation speed 100 km/h) <b>Sub-item:</b> none

Type: Turnout for cross overs and station platforms

Radius of deviation 1200 m  
 Allowed deviation speed of : 100 km / h  
 approx. 130 m length

Assessment includes procurement, delivery and installation of  
 turnouts; for slab track and ballast track

Costs:  
 Total costs for one Turnout: **310 000 \$**

Note: Source: DB KoRll 808.0212 Listing of characteristic unit costs for railway projects, 1998;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1.566



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology: 

E300+

Sub-System: F Track

Sector: 4 Construction

F200+

Item: 9 Switch Heaters

Sub-item: none

Type: switch heating equipment for turnouts, to prevent malfunction due to snow between switch points and stock rails and at the movable point frogs.

Costs:

Total costs for equipment at one turnout:

Switch 1200 - 1:18,5 / 500 - 1:12

130 000 \$

Switch 190 - 1:9

100 000 \$

Note: Source: DB KoRll 808.0212 Listing of characteristic unit costs for railway projects, 1998;  
Crosschecked with current DB Procurement data;  
Inflation 2% per year; Exchange rate CAN - EUR: 1.566



EcoTrain

By: H. B., DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> F Track <b>Sector:</b> 4 Construction <b>Item:</b> 10 Turnouts (deviation speed 40 km/h) <b>Sub-item:</b> none

Type: Turnout for side protection and connections to e.g. yards.

Radius of deviation 190 m  
 Allowed deviation speed of : 40 km / h  
 approx. 50 m length

Assessment includes procurement, delivery and installation of turnouts; for slab track and ballast track

Costs:  
 Total costs for one Turnout: **140 000 \$**

Note: Source: DB KoRll 808.0212 Listing of characteristic unit costs for railway projects, 1998;  
 Crosschecked with current DB Procurement data;  
 Inflation 2% per year; Exchange rate CAN - EUR: 1.566

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input type="checkbox"/> F200+	<b>Sub-System:</b> G Power Supply <b>Sector:</b> 4 Construction <b>Item:</b> 1 Overhead Catenary System (OCS) <b>Sub-item:</b> 1.1 High Speed OCS at grade

Delivery, installation and testing of

OCS at grade up to 350 km/h  
cost per km single line - independent structure

Catenary (CW, CatW, etc) \$130 000

Supply, delivery and installation of contact wire, messenger wire, dropper, stitchwire, tensioning device

Additional Wires \$86 000

Supply, delivery and installation of additional wires including feeder return cable and electrical connectors

Mechanical Equipment \$260 000

Supply, delivery and installation of mechanical equipment including supports, masts, cantilever

Electrical Equipment \$65 000

Supply, delivery and installation of electrical equipment including disconnecter switches, earthing switches, insulators

**Total** **\$541 000**

Source: DB AG - DB International - market prices  
 €/CAD 1,566 2009-06-15

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> <b>E300+</b>  <input type="checkbox"/> <b>F200+</b>	<b>Sub-System:</b> G Power Supply <b>Sector:</b> 4 Construction <b>Item:</b> 1 Overhead Catenary System (OCS) <b>Sub-item:</b> 1.2 High Speed OCS tunnel

Delivery, installation and testing of

OCS in tunnel up to 350 km/h  
 cost per km single line - independent structure

Catenary (CW, CatW, etc) \$130 000

Supply, delivery and installation of contact wire, messenger wire, dropper, stitchwire, tensioning device

Additional Wires \$86 000

Supply, delivery and installation of additional wires including feeder return cable and electrical connectors

Mechanical Equipment \$173 000

Supply, delivery and installation of mechanical equipment including supports, masts, cantilever

Electrical Equipment \$65 000

Supply, delivery and installation of electrical equipment including disconnecter switches, earthing switches, insulators

**Total** **\$454 000**

Source: DB AG - DB International - market prices  
 €/CAD 1,566 2009-06-15

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology: **E300+****Sub-System:** G Power Supply**Sector:** 4 Construction**F200+****Item:** 1 Overhead Catenary System (OCS)**Sub-item:** 1.3 OCS up to 100 km/h

Delivery, installation and testing of

OCS up to 100 km/h - yards, stations

cost per km single line - independent structure

Catenary (CW, CatW, etc)

\$108 000

Supply, delivery and installation of contact wire, messenger wire, dropper, stitchwire, tensioning device

Additional Wires

\$72 000

Supply, delivery and installation of additional wires including feeder return cable and electrical connectors

Mechanical Equipment

\$144 000

Supply, delivery and installation of mechanical equipment including supports, masts, cantilever

Electrical Equipment

\$54 000

Supply, delivery and installation of electrical equipment including disconnector switches, earthing switches, insulators

**Total**

**\$378 000**

Source: DB AG - DB International - market prices

€/CAD

1,566

2009-06-15



**EcoTrain**

By: Roger Stöcker, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> <b>E300+</b> <input type="checkbox"/> <b>F200+</b>	<b>Sub-System:</b> G Power Supply <b>Sector:</b> 4 Construction <b>Item:</b> 2 Sub station <b>Sub-item:</b>

Delivery, installation and testing of

Traction power station 25 kV AC

	cost per unit	units	
HV Equipment	252000	5	\$1 260 000
Transformer Unit	540000	2	\$1 080 000
25kV AC Cabinet	216000	8	\$1 728 000
Auxiliary Equipment	180000	2	\$360 000
<b>Total</b>			<b>\$4 428 000</b>
Autotransformer Station			<b>\$1 800 000</b>

Source: DB AG - DB International - market prices  
 €/CAD                      1,566              2009-06-15

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> G Power Supply <b>Sector:</b> 4 Construction <b>Item:</b> 3 Diesel Filling Station <b>Sub-item:</b>

Delivery, installation and testing of

**Diesel Filling Station**

Filling construction	\$630 000
Fuel tanks      2 x 100 000 l	\$240 000
Pipes, oil trap, construction	\$190 000
Buildings for administration and attendant	\$250 000
<b>Total</b>	<b>\$1 310 000</b>

Source: DB AG - DB Energie Tankdienste (DB Energy - Filling Services) 2009  
 €/CAD                      1,566              2009-06-15

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** H Stations**Sector:** 4 Construction/Installation**Item:** 1 Station Modifications**Sub-item:** 1.1 to 1.3 Gare du Palais, Centrale, Ottawa VIA

The Preliminary Routing Assessment and Costing Study (PRACS) reports of the QOHSRPS did not provide any estimation details for those 3 existing stations to be modified, and the lump sum costs were not obvious in the various Interim and Final Reports. The present worksheet's objective is to determine those 1995 lump sum costs and their 2009 updated modification costs.

The PRACS Final Report, Appendix, Tables 6.1 and 6.2 give the following costs of stations, in 1993 dollars, including Professional Fees and Contingencies:

	300 km/h	200 km/h
	Composite Repr. Route	Composite Repr. Route
Windsor - Toronto	27 160 104	18 832 714
Toronto - Montreal	103 712 097	91 601 296
Montreal - Quebec	29 466 151	37 793 542
<b>Total</b>	<b>160 338 352</b>	<b>148 227 552</b>

The 200 km/h Composite Representative Route was composed of the same station combination as the present Updating study.

Out of the 13 stations, the individual costs for 10 of them were available from three PRACS Reports :

	Lump Sum Costs as provided by PRACS Interim Rep. No.3 (excluding Prof. Fees)	Lump Sum Costs as provided by PRACS Int. Rep. No.3 (including Prof. Fees and Contingencies)
L'Ancienne-Lorette	6 500 000	8 327 391
Trois-Rivières	6 500 000	8 327 391
Laval	6 500 000	8 327 391
Dorval*	6 500 000	8 327 391
Kingston	6 500 000	8 327 391
East Toronto	6 500 000	8 327 391
Union Station (modif.)	20 000 000	25 622 740
Pearson* or Hamilton	6 500 000	8 327 391
London	6 500 000	8 327 391
Windsor	8 200 000	10 505 323
*: Excluding people movers	<b>80 200 000</b>	<b>102 747 187</b>

That leaves for the 3 "unknown" stations : 148 227 552 - 102 747 187 =

**45 480 365**

Table 4.3 of Interim Report no.4 of PRACS is giving the costs of the various line segments and of the stations, those costs including an integration of subsystems A to H. From this table, we extracted the following :

<b>Gare du Palais</b>	20 952 005	24,79%	Which gives:	11 273 260
<b>Gare Centrale</b>	36 636 302	43,34%		19 712 222
<b>Ottawa Station</b>	26 939 577	31,87%		14 494 883
	<b>84 527 884</b>	<b>100,00%</b>		<b>45 480 365</b>



**EcoTrain**

By: J.-C. Therrien, ing., Dessau

Continued:



**Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor**

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: H Stations  
Sector: 4 Construction/Installation  
Item: 1 Station Modifications  
Sub-item: 1.1 to 1.3 Gare du Palais, Centrale, Ottawa VIA

The results of preceding page are including Professional Fees and Contingencies. In the PRACS, those added costs were representing an increase of 28,1137% of the base cost of each station. We thus obtain the following 1993 base costs for the 3 modified stations :

<b>Gare du Palais:</b> 11 273 260	} divided by 1,281137 :	8 799 418	say:	8 800 000
<b>Gare Centrale:</b> 19 712 222		15 386 506		15 400 000
<b>Ottawa Station:</b> 14 494 883		11 314 077		11 300 000

The preceding worksheets for the 10 other stations gave the following results

	<u>PRACS, \$<sub>1993</sub></u>	<u>EcoTrain, \$<sub>2009</sub></u>	
L'Ancienne-Lorette	6 500 000	11 000 000	
Trois-Rivières	6 500 000	11 000 000	
Laval	6 500 000	11 000 000	
Dorval	6 500 000	11 000 000	
Kingston	6 500 000	11 000 000	
East Toronto	6 500 000	11 000 000	
Union Station	20 000 000	33 000 000	
Pearson	6 500 000	11 000 000	
London	6 500 000	11 000 000	
Windsor	8 200 000	14 000 000	
	<u>80 200 000</u>	<u>135 000 000</u>	→ mean inflation factor: 1,6832918

Thus  
:

<b>Gare du Palais:</b> 8 800 000	14 812 968	say:	<u>EcoTrain, \$<sub>2009</sub></u> <b>15 000 000 \$</b>
<b>Gare Centrale:</b> 15 400 000	25 922 693		<b>26 000 000 \$</b>
<b>Ottawa Station:</b> 11 300 000	19 021 197		<b>19 000 000 \$</b>



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: H Stations

Sector: 4 Construction/Installation

Item: 1 Station Modifications

Sub-item: 1.1 to 1.3 Gare du Palais, Centrale, Ottawa VIA

The results of preceding page are including Professional Fees and Contingencies. In the PRACS, those added costs were representing an increase of 28,1137% of the base cost of each station. We thus obtain the following 1993 base costs for the 3 modified stations :

<b>Gare du Palais:</b>	11 273 260	} divided by 1,281137 :	8 799 418		say:	8 800 000
<b>Gare Centrale:</b>	19 712 222		15 386 506			15 400 000
<b>Ottawa Station:</b>	14 494 883		11 314 077			11 300 000

The preceding worksheets for the 10 other stations gave the following results

	<u>PRACS, \$<sub>1993</sub></u>	<u>EcoTrain, \$<sub>2009</sub></u>				
L'Ancienne-Lorette	6 500 000	11 000 000				
Trois-Rivières	6 500 000	11 000 000				
Laval	6 500 000	11 000 000				
Dorval	6 500 000	11 000 000				
Kingston	6 500 000	11 000 000				
East Toronto	6 500 000	11 000 000				
Union Station	20 000 000	33 000 000				
Pearson	6 500 000	11 000 000				
London	6 500 000	11 000 000				
Windsor	8 200 000	14 000 000				
	<u>80 200 000</u>	<u>135 000 000</u>	→	mean inflation factor:		1,6832918

Thus:

				<u>EcoTrain, \$<sub>2009</sub></u>	
<b>Gare du Palais:</b>	8 800 000	14 812 968	say:	<b>15 000 000 \$</b>	
<b>Gare Centrale:</b>	15 400 000	25 922 693		<b>26 000 000 \$</b>	
<b>Ottawa Station:</b>	11 300 000	19 021 197		<b>19 000 000 \$</b>	

**EcoTrain**

By: J.-C. Therrien, ing., Dessau

Continued:

Date:

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**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: 4 - CONSTR./INSTALLATION  
Item: ± - 1.4

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**C) MODIFICATIONS AT UNION STATION**

i) Reconstruction of platform access tunnel and vertical circulation to platforms

Area of tunnel to be reconstructed = 2000m<sup>2</sup>

Total cost including new finishes = 2000 x 1250 **\$2,500** = \$2,500,000 **\$5,000,000**

Assume 5 new elevators at \$100,000 each **\$300,000 ea.** = ~~\$500,000~~ **\$1,500,000**

Assume 5 x 2 new escalators at \$225,000 each **\$500,000 ea.** ~~\$2,250,000~~ **\$5,000,000**

Total access modification direct cost = \$5,250,000

Allowance for O/H and profit (15%) = ~~\$750,000~~

Total access modification cost **\$6,000,000** **\$10,500,000**

ii) Upgrading and alternations to Main Concourse area allow \$5,000,000

iii) Modification and upgrading of train services area allow \$2,000,000 **\$4,000,000**

iv) Expansion of parking structure 100 bays at \$10,000 **\$25,000** \$1,000,000 **\$2,500,000**

v) Modification to five HSR platforms 5 x 1,200,000 **\$2,000,000** ~~\$6,000,000~~ **\$10,000,000**

Total order-of-magnitude cost \$20,000,000

**\$33,000,000**

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continued

Date:

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### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: 4 - CONSTR/INSTALLATION  
Item: 1 - 2.1

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

#### A) LINE STATIONS AT INTERMEDIATE CENTRES

i) Stations in this category:

- a) London
- b) Kitchener - Waterloo (new ROW only)
- c) Hamilton - Burlington (ex ROW only)
- d) Pickering - Whitby (ex ROW only)
- e) Hwy 407/Markham E. (new ROW only)
- f) Kingston
- g) Ottawa - Merivale
- h) Laval
- i) Trois - Riviere
- j) Ancienne - Lorette

ii) Primary components:

- a) Property
- b) Station Bldg.
- c) Access Roads
- d) Grading & Drainage
- e) Parking Area/Bus Bays/Kiss & Ride
- f) Platforms and canopies
- g) Vertical circulation (Escalators/elevators)
- h) Pedestrian Tunnels
- i) Fencing

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continued



## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: 4 - CONSTR/INSTALLATION  
Item: ±λ - 2.1

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

iii) Development of unit costs for Line Stations

Item	Est. Cost
a) Property	
Area assumed: 200 metres x 100 metres = 2ha	
Land costs are included in sub-system A	
-	
b) Station Bldg.	
Passenger concourse containing:	
<ul style="list-style-type: none"> <li>• Ticketing</li> <li>• Waiting Areas</li> <li>• Washrooms</li> <li>• Service Rooms</li> <li>• Concessions</li> <li>• Circulation</li> </ul>	
Area assumed for above elements = 1,000m <sup>2</sup>	
Based on GO Transit stat. costs, allow \$2,600/m <sup>2</sup> <span style="float: right;">\$2,600,000</span>	
<span style="border: 1px solid red; padding: 2px;">\$3,500/sq.m.</span> <span style="float: right;"><span style="border: 1px solid red; padding: 2px;">\$3,500,000</span></span>	
c) Access Roads	
Allow 200 m of 2 lane road to access parking/kiss & ride/bus bays etc	
Cost at \$400/m <span style="float: right;">\$80,000</span>	
<span style="border: 1px solid red; padding: 2px;">\$2000/m</span> <span style="float: right;"><span style="border: 1px solid red; padding: 2px;">\$400,000</span></span>	
d) Drainage	
<ul style="list-style-type: none"> <li>• Allowance for storm sewers, sub-drains, surface ditches, manholes, catchbasins.</li> </ul>	
\$400,000	
<span style="border: 1px solid red; padding: 2px;">\$600,000</span>	

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continued

## QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT

### UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: 4 - CONSTR./INSTALLATION  
Item: ± 2.1

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

- Assume general site and station track grading earthworks

averaging 1 metre over area required.

i.e. (200 x 100) + (1,000 x 2 x 8) = 20,000 + 16,000 @ \$5/m<sup>3</sup> \$180,000

**\$10/cu.m.** **\$360,000**

#### e) Parking/Bus pays

- Assume 250 spaces at ~~\$1,600~~ ea. **\$2,800 ea.** \$400,000 **\$700,000**
- Assume 6-bay bus terminal/loop \$100,000 **\$200,000**
- Kiss & Ride area (Approx. 30 spaces) + circ.lanes \$70,000 **\$150,000**

#### f) Platforms & Canopies/Shelters

As per CIGGT Fax 13/4/93:

2 single sided platforms required: - 400 m long (+ 300)

- 300 m long (200 - 250)

400 m platforms : 2 @ ~~\$160,000~~ **\$300,000** \$320,000 **\$600,000**

Canopies/Shelters : Allowance \$200,000 **\$275,000**

#### g) Vertical Circulation **\$500,000**

Escalators : 2 at ~~\$350,000~~ (mechanical and structures) \$700,000 **\$1,000,000**

Elevators : 2 at ~~\$150,000~~ (mechanical and structures) \$300,000 **\$600,000**

**\$300,000**

#### h) Pedestrian Tunnels

Structure and finishes to provide access from concourse

to platforms (under or over 4 tracks) \$600,000 **\$1,200,000**

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continued

Date:

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### QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: 4 - CONSTR./INSTALLATION  
Item: ±A - 2.1.

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

i) Fencing

Assume 500 m @ ~~\$20/m~~

**\$40,000** ~~\$10,000~~

**\$80/m**

j) Miscellaneous items (allow 10%)

**\$962,500** ~~540,000~~

TOTAL STATION COST (All components)

~~\$6,500,000~~

**\$10,587,500**

**use \$11,000,000**

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continued

**QUEBEC-ONTARIO HIGH SPEED RAIL PROJECT**  
UNIT COSTS FOR PRELIMINARY ROUTING

Technology:  300+ kph - new R/W  
 300+ kph - exist. R/W  
 200+ kph - exist. R/W

Sub-system: H - STATIONS  
Sector: A - CONSTR/INSTALLATION  
Item: 2.2

Geographical Variation ?  no  yes If yes, indicate segments applicable: \_\_\_\_\_

**B) TERMINAL STATION AT WINDSOR**

i) Primary components assumed to be as for Line Stations with additions as follows:

a) 2 side platforms replaced by 3 island platforms between 4 tracks i.e. equivalent to 4 side platforms.

b) Vert. Circulation:

Escalators - 2 for 3rd platform

Elevators - 1 for 3rd platform

c) Pedestrian Tunnels:

Additional stair/escalator structure for 3rd platform length as for Line Stations.

d) Station Bldg:

Assume 20% increase in Bldg. area.

ii) Summary of Unit Cost Components

a) Line station total cost	<b>\$9,800,000</b>	\$ 6,500,000
b) Addition for platforms	<b>\$600,000</b>	\$ 320,000
c) Allowance for additional canopies/shelters	<b>\$200,000</b>	\$ 120,000
d) Vert. Circ.	<b>\$1,300,000</b>	\$ 850,000
e) Pedestrian Tunnels	<b>\$33,000</b>	\$ 20,000
f) Add for larger station bldg.	<b>\$600,000</b>	\$ 260,000
g) Additional misc. items	<b>\$1,253,300</b>	\$ 130,000

**TOTAL STATION COST (All components)** **\$13,800,000** \$ 8,200,000

**Use \$14,000,000**

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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 1 Interlocking System <b>Sub-item:</b> 1.1 Adaptation to Existing Stations

Modification and adaptation with delivery, installation and testing of

**A** Existing Indoor Installations

Local panels or workstation

Control-units or relay groups (incl. frames, indoor cabling, interfaces etc.) for:

- Main signals and shunting signals
- switchmachine control-unit
- Track vacancy installations

Power supply signalling

**B** Outdoor Installations

Light signals with all components for

- Main signals
- Shunting signals

Switchcontrol (incl. switchmachines, rodding sets and detectors)

Track vacancy installations

Cabling (delivery, burying, installation, testing etc.)

- Main cables
- Branch cables
- Cable accesories

Total costs for one existing station (estimation) :

<b>8 000 000 \$</b>
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Note: Exact costs can be calculated after the assessment of the existing signaling technology and the detailed connection design of the individual stations only.

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 1 Interlocking System <b>Sub-item:</b> 1.2 Intermediate Stations

Delivery, installation and testing of :

**A** Indoor Installations

- Local workstation
- CBI (Computer based interlocking) basic hard- and software
- Control-units (hard- and software) incl. frames, indoor cabling, interfaces etc. for:
  - Signals as main signals and shunting signals (fictive)
  - Switchmachine control-unit
  - Track vacancy installations
- Power supply signalling
- Service and diagnostic system
- Costs for indoor installations 3 600 000 \$

**B** Outdoor Installations

- Main signal (fictive) resp. signal board
- Shunting signal (fictive) resp. bsignal board
- Switchcontrol (incl. switchmachines, rodding sets and detectors)
- Track vacancy installations based on axle counting systems
- Cabling (delivery, burying, installation, testing etc.)
  - Main cables
  - Branch cables
  - Cable accesories
- Building construction civil works
- Costs for outdoor installations \$2 400 000
- Total costs for one intermediate station \$6 000 000

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 1 Interlocking System <b>Sub-item:</b> 1.3 Cross Overs

Delivery, installation and testing of :

**A** Indoor Installations

CBI (Computer based interlocking) basic hard- and software  
 Control-units (hard- and software) incl. frames, indoor cabling, interfaces etc. for:

- Main signals
- Switchmachine control-unit
- Track vacancy installations

Power supply signalling  
 Service and diagnostic system

Costs for indoor installations	\$1 900 000
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**B** Outdoor Installations

Mainsignal (fictive) resp. Signalboard  
 Switchcontrol complete (incl. switchmachines, rodding sets and detectors)  
 Track vacancy installations based on Axle Counting Systems  
 Cabling (delivery, burying, Installation, testing etc.)

- Main cables
- Branch cables
- Cable accesories

Building prefabricated

Costs for outdoor installations	\$900 000
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Total costs for one cross over	2 800 000 \$
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** 1 Signals / Telecom**Sector:** 4 Construction**Item:** 1 Interlocking System**Sub-item:** 1.4 Fictive Block InstallationsDelivery, installation and testing of :**A** Indoor Installations

CBI (Computer based interlocking) basic hard- and software

Control-units (hard- and software) incl. frames, indoor cabling, interfaces etc. for:

Block signals (fictive)

Track vacancy installations

Power supply signalling

Service and diagnostic system

Costs for indoor installations

325 000 \$

**B** Outdoor Installations

Light signal with all components for block signals (fictive) incl. signal board

Track vacancy installations based on axle counting systems

Cabling (delivery, burying, installation, testing etc.)

Main cables

Branch cables

Cable accesories

Building prefabricated

Costs for outdoor installations

325 000 \$

Total costs one fictive block installation

650 000 \$



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 2 Automatic Train Control <b>Sub-item:</b> 2.1 Total Installations ETCS

Delivery, installation and testing of :

**A** Radio Block Centre Installations

- Basic hard- and software
- Interface to the GSM-R system
- Service and diagnostic system
- Power supply

**B** Installations at Stations and Outdoor

- Interfaces to the interlocking installations
- Balises as passive positioning beacons

Average total costs ETCS per km double track line

<b>220 000 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 2 Automatic Train Control <b>Sub-item:</b> 2.2 Total Installations GSM-R

Delivery, installation and testing of :

**A** GSM-R Installations (centralised and line dependent)

- Basic hard- and software including
- Mobile switching centre
  - Base station controller
  - Multiplexer dropouts
  - Mast & antenna kit
  - Handheld
  - Base transceiver station
  - Cabling
  - Interface to the ETCS system
  - Service and diagnostic system
  - Power supply telecommunications

**B** Optical Fibre Cables (OFC) along the line including

- Cable laying, trenching and splicing
- Polyethylen pipes

Average total costs GSM-R per km double track line

<b>140 000 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 3 Operation Control Center <b>Sub-item:</b> 3.1 Building and Basic Installations

Delivery, installation and testing of:

- Basic hard- and software incl. indoor cabling system
- Basic workstations
- Basic plotter, printers and peripheral equipment
- Basic panorama projection of the entire line incl. hard- and software
- Basic system of service and diagnostic of interlocking incl. hardware and software
- Interface installations for data transmission
- Power supply CTC signalling
- Civil works for the OCC building

Total costs for the basic installations of the OCC

<b>6 300 000 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+ <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 3 Operation Control Center <b>Sub-item:</b> 3.2 Technical Installations (Length dependent)

Delivery, installation and testing of :

- Hard- and software incl. indoor cabling system
- Hard- and software of all remote controlled stations in relation to the installations on the line
- Workstations for operators incl. hardware such as monitors, keyboard etc.
- Plotter, printers and peripheral equipment
- Supplements of the panorama projection of the entire line incl. hard- and software

Average total costs OCC per km double track line

<b>9 400 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 4 Telecommunication Installations <b>Sub-item:</b>

Delivery, installation and testing of :

General Communication Installations

Basic hard- and software including  
     Adaptation to the GSM-R systems  
     Passenger information systems  
     Telephone installations

Cabling  
     Service and diagnostic system  
     Power supply telecommunications

Average total costs telecommunication per km double track line	<b>47 000 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs	Development of Capital Unit Cost, CAD
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> 1 Signals / Telecom <b>Sector:</b> 4 Construction <b>Item:</b> 5 ERTMS Level 2 Train Equipment <b>Sub-item:</b>

Delivery, installation and testing of :

Equipment of conventional trains with ERTMS Level 2

ETCS Level 2 a GSM-R - On board unit

Cost for locomotives with two stands

<b>450 000 \$</b>
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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.1 E300+ Trainset

The following chart provides published rolling stock prices of actual projects. Prices for high speed trains are usually compared by cost per seat. There are no significant differences between distributed and concentrated propulsion systems.

	Train	Year	Company	Cost per train Mio €	Numer of Seats	Cost per train Mio CAD	Cost per Seat T CAD	Source
A	AGV	2008	NTV (Italy)	26.0	500	40.7	81	Wikipedia
B	Talgo 350	2005	RENFE (Spain)	21.8	361	34.1	95	<a href="http://www.hochgeschwindigkeitsszuege.com">http://www.hochgeschwindigkeitsszuege.com</a>
C	Velaro E	2001	RENFE (Spain)	25.2	404	39.5	98	DB AG
D	Velaro D (ICE 407)	2008	DB AG (Germany)	33.3	480	52.2	109	DB AG

Exchange rate € - CAD 1.566 (15.06.2009)

These prices do not include

- the adaption for FRA requirements
- the adaption of the profile
- major changings of train length (standard: 200m)



EcoTrain

By: Eberhard Kieffer, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+

F200+

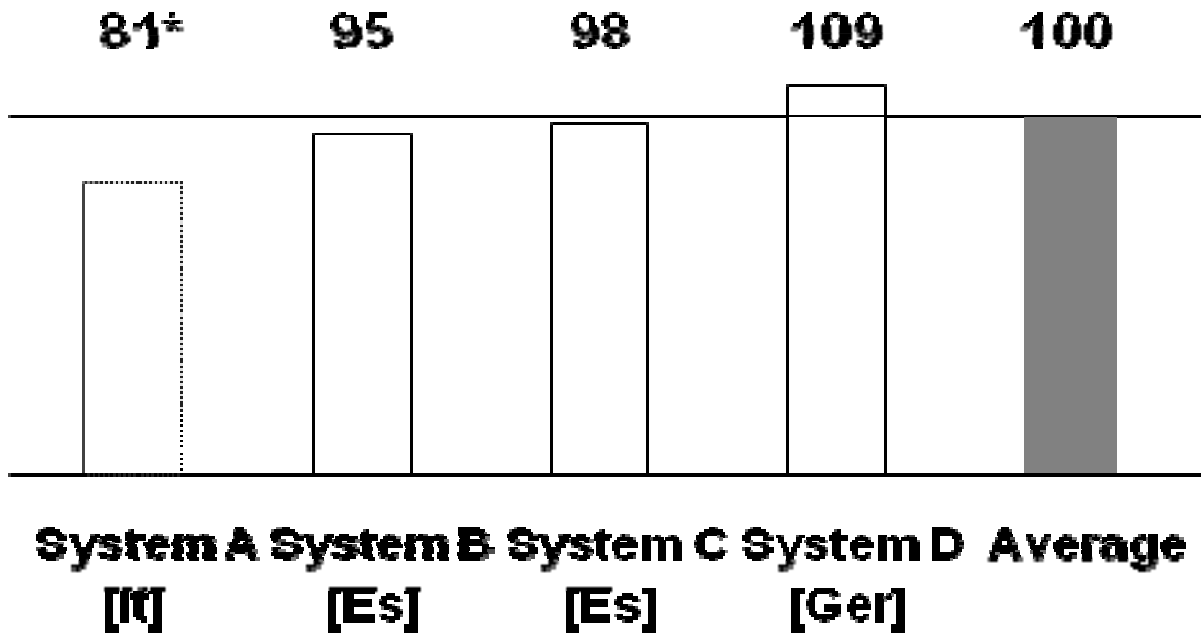
Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.1 E300+ Trainset

Average price per train seat (in thousand CAD)



\*System excluded - price level modified by cross-subsidy



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+

F200+

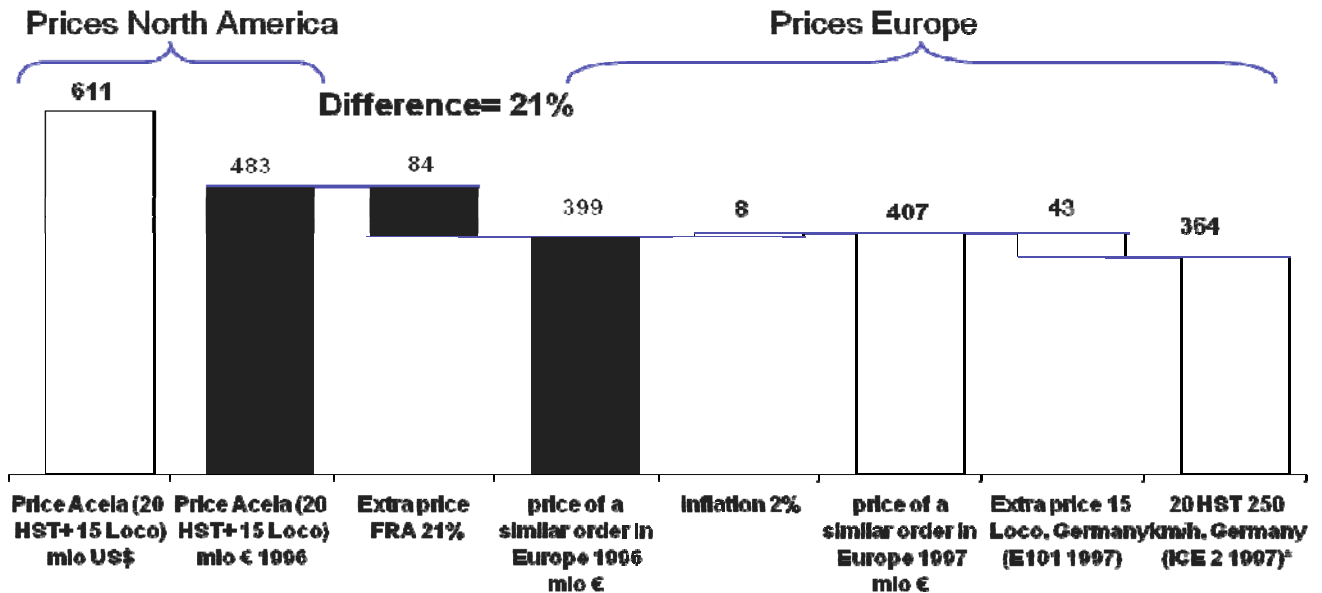
Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.1 E300+ Trainset

Estimation of additional cost for adjusting rolling stock for the North American market:



The price of FRA compatible train sets will be about 20% higher than comparable trains in Europe.

Source North America: International Railway Journal Okt 1999



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

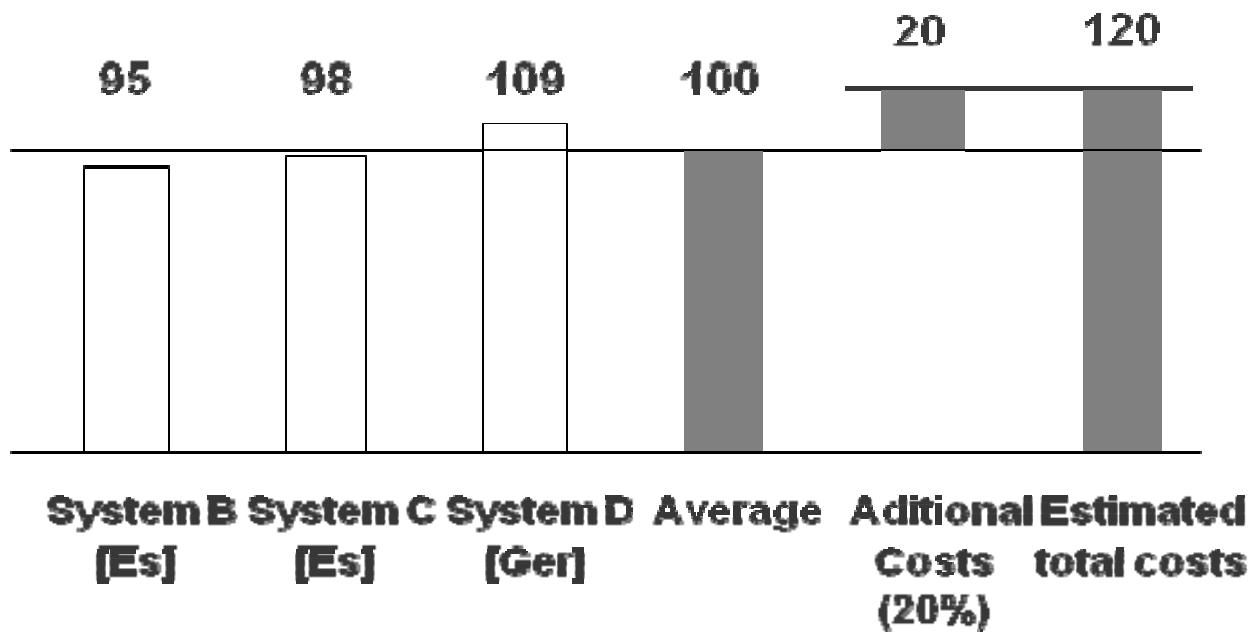
Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: J Rolling Stock  
Sector: 4 Construction  
Item: 1 Capital Unit Cost  
Sub-item: 1.1 E300+ Trainset

Total construction cost (in thousands CAD) per seat including adaption to North American conditions:



Total cost for one train with 400 seats:

\$48 000 000

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.2 F200+ Diesel Trainset

The following chart provides published rolling stock prices of actual projects. Prices for high speed trains are usually compared by cost per seat.

	Train	Year	Company	Cost per train Mio €	Numer of Seats	Cost per train Mio CAD	Cost per Seat T CAD	Source
A	Agila Super Express diesel (10 trailers)	2008	Dpt. of Transport UK	35.7	581	55.9	96	DB AG

Exchange rate € - CAD 1.566 (15.06.2009)

These prices do not include

- the adaption for FRA requirements
- the adaption of the profile
- major changings of train length (standard: 200m)



EcoTrain

By: Eberhard Kieffer, DBI

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+

F200+

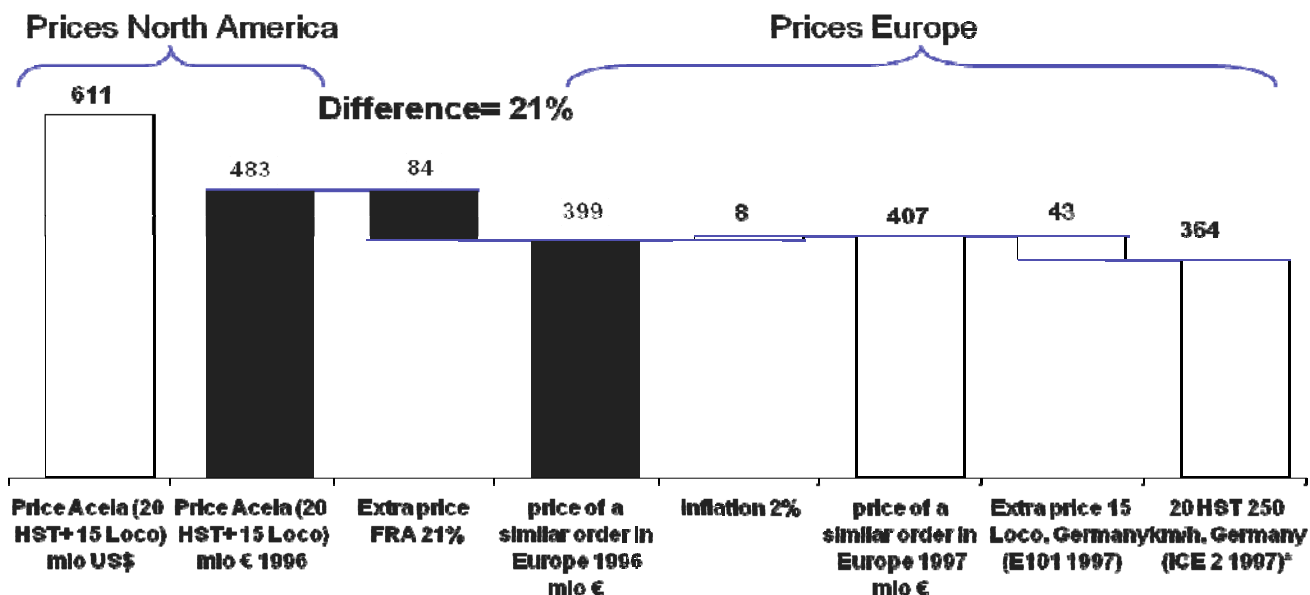
Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.2 F200+ Diesel Trainset

Estimation of additional cost for adjusting rolling stock for the North American market:



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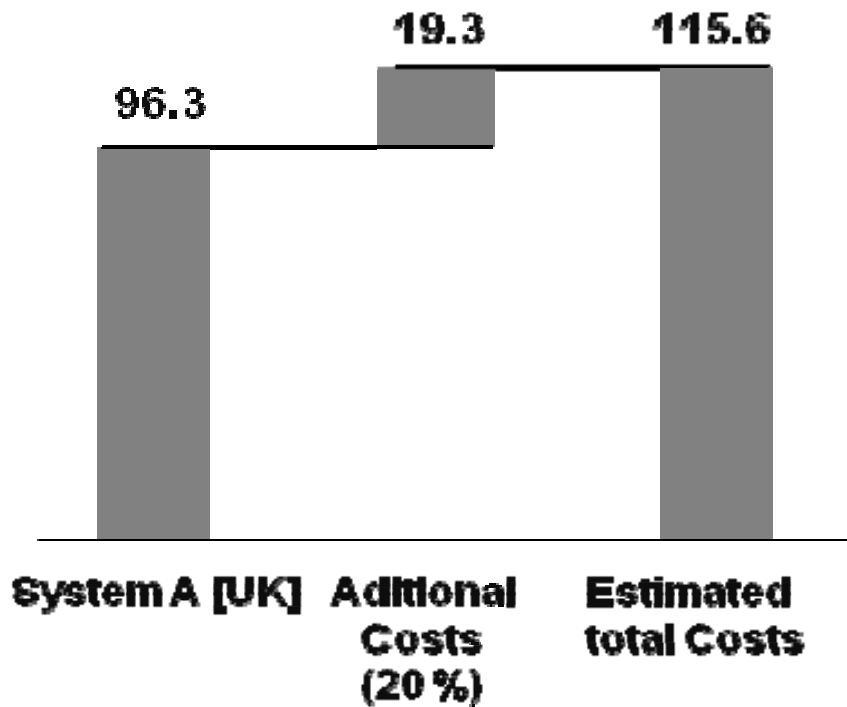
**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: J Rolling Stock  
Sector: 4 Construction  
Item: 1 Capital Unit Cost  
Sub-item: 1.2 F200+ Diesel Trainset

Total construction cost (in thousands CAD) per seat including adaption to North American conditions:



Total cost for one train with 400 seats:

\$46 240 000

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: J Rolling Stock

Sector: 4 Construction

Item: 1 Capital Unit Cost

Sub-item: 1.1 F200+ Hybrid Trainset

Diesel in the Mont-Royal-Tunnel at Montreal is not possible due to insufficient ventilation. Thus F200+ trainsets must run through the tunnel under electric power. That means that hybrid trainsets (diesel and electric powered) are required. This is technically feasible (see the recent orders of hybrid locomotives Diesel / 25 kV by AMT Montreal and NJT New Jersey).

The costs for hybrid locomotives is about the double of comparable diesel locomotives.

Based on the estimate for the diesel trainset (sub-item 1.1) and a assumed distribution of costs for power and passenger cars, the cost estimate for the hybrid trainset is as follows:

Item	Number	Diesel trainset		Hybrid trainset	
		Unit cost	Total cost	Unit cost	Total cost
Power cars	2	10 M\$	20 M\$	20 M\$	40 M\$
Passenger cars	8	3 M\$	24 M\$	3 M\$	24 M\$
Total			44 M\$		64 M\$

Total cost for one train with 400 seats:

\$64 000 000

**EcoTrain**

By: Hans Frank Förster, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 1 Maintenance Vehicles Power Supply

Sub-item: none

### Number of maintenance vehicles per maintenance base

Maintenance Base [km]	Catenary Measuring Car (CMC)	OCS Installation Car (OIC)	Drum Car (DC)	Multi-purpose vehicles (Road-Rail)	OCS Maintenance Car (MC)	Diesel Locomotive	Road Vehicles
1222.237							
1207.557							1
1149.657							1
1091.757							1
1029.807							1
967.857							1
929.843							1
830.715							1
764.629							1
673.917							1
613.442							1
555.256							1
497.069							1
409.790							1
359.278							1
303.645							1
243.430							1
183.215							1
97.447							1
11.679							1
<b>Total</b>							<b>19</b>



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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 1 Maintenance Vehicles Power Supply

Sub-item: none

Item	No	Unit price [\$]	Total
Catenary Measuring Car (CMC)		7 500 000	
OCS Installation Car (OIC)		2 500 000	
Drum Car (DC)		800 000	
Multi-purpose vehicles (Road-Rail)		800 000	
OCS Maintenance Car (MC)		1 500 000	
Diesel Locomotive		4 000 000	
Road Vehicles	19	80 000	1 520 000
<b>Total</b>	<b>79</b>		<b>1 520 000</b>

Total costs for maintenance vehicles

**\$ 1 520 000****EcoTrain**

By: Ottmar Grein, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 2 Maintenance Vehicles Signalling/Telecom

Sub-item: none

### Number of maintenance vehicles per maintenance base

Maintenance Base [km]	km	Road Vehicles	Multi- purpose vehicles (MPV)
1213.480	14.200	1	1
1155.580	57.900	1	1
1097.680	57.900	1	1
1035.730	61.950	1	1
973.780	61.950	1	1
935.766	38.014	1	1
836.885	98.881	1	1
770.964	65.921	1	1
680.252	90.712	1	1
619.777	60.475	2	1
560.772	59.005	1	1
501.768	59.005	1	1
413.261	88.507	1	1
362.749	50.512	1	1
307.115	55.634	1	1
243.807	63.309	1	1
180.498	63.309	1	1
96.089	84.410	1	1
11.679	84.410	1	1
<b>Total</b>	<b>1216.001</b>	<b>20</b>	<b>19</b>



EcoTrain

By: Hans Frank Förster, DBI

Continued:



**Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor**

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 2 Maintenance Vehicles Signalling/Telecom

Sub-item: none

Item	No	Unit price [\$]	Total
Road Vehicles	20	80 000	1 600 000
Multi- purpose vehicles (MPV)	19	800 000	15 200 000
<b>Total</b>	<b>39</b>		<b>16 800 000</b>

Total costs for maintenance vehicles

**\$ 16 800 000****EcoTrain**

By: Hans Frank Förster, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 3 Maintenance Vehicles Track

Sub-item: none

### Number of maintenance vehicles per maintenance base

Maintenance Base [km]	Multi-purpose vehicles	Ultrasonic measurement vehicle	Geometric measurement vehicle	Track Working Vehicle	Road Vehicles
1213,480	1	-	-	-	1
1155,580	1	-	-	-	1
1097,680	-	-	-	1	1
1035,730	1	-	-	-	1
973,780	1	-	-	-	1
935,766	-	-	-	1	1
836,885	1	-	-	-	1
770,964	1	-	-	-	1
680,252	1	-	-	-	1
619,777	-	1	1	1	1
560,772	1	-	-	-	1
501,768	1	-	-	-	1
413,261	1	-	-	-	1
362,749	-	-	-	1	1
307,115	1	-	-	-	1
243,807	1	-	-	-	1
180,498	-	-	-	1	1
96,089	1	-	-	-	1
11,679	1	-	-	-	1
<b>Total</b>	<b>14</b>	<b>1</b>	<b>1</b>	<b>5</b>	<b>19</b>



### Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 3 Maintenance Vehicles Track  
Sub-item: none

Item	No	Unit price [\$]	Total
Multi- purpose vehicles (MPV)	14	800 000	11 200 000
Ultrasonic measurement vehicle	1	3 200 000	3 200 000
Geometric measurement vehicle	1	3 200 000	3 200 000
Track working vehicle (GAF)	5	2 300 000	11 500 000
Road Vehicles	19	80 000	1 520 000
<b>Total</b>		<b>40</b>	<b>30 620 000</b>

**Total costs for maintenance vehicles**

**\$ 30 620 000**



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 4 Snow Fighting Vehicles

Sub-item: none

### Number of snow fighting vehicles per maintenance base

Maintenance Base [km]	Snow jet	Snow fighter	Snow blower
1213.480	-	-	2
1155.580	-	-	2
1097.680	-	-	2
1035.730	-	-	2
973.780	-	-	2
935.766	-	-	2
836.885	-	-	2
770.964	-	-	2
680.252	-	-	2
619.777	-	-	2
560.772	-	-	2
501.768	-	-	2
413.261	-	-	2
362.749	-	-	2
307.115	-	-	2
243.807	-	-	2
180.498	-	-	2
96.089	-	-	2
11.679	-	-	1
<b>Total</b>	<b>0</b>	<b>0</b>	<b>37</b>



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By: Hans Frank Förster, DBI

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 4 Snow Fighting Vehicles  
Sub-item: none

Item	No	Unit price [\$]	Total
Snow jet	0	700 000	0
Snow fighter	0	400 000	0
Snow blower	37	5 000 000	185 000 000
<b>Total</b>	<b>37</b>		<b>185 000 000</b>

Total costs for maintenance vehicles

**\$ 185 000 000****EcoTrain**

By: Hans Frank Förster, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 5 Maintenance bases

Sub-item: 5.1 Maintenance bases - Diesel operation

**Buildings - Unit Costs**

Space per person	20	m <sup>2</sup> /person
Construction cost*	3 500	\$/m <sup>2</sup>

Maintenance Base [km]	Personnel Track	Personnel Electrification	Personnel Signals / Telecom	Total Personnel	Area [m <sup>2</sup> ]	Cost [\$]
1207.557	4	4	4	12	240	840 000
1149.657	4	4	4	12	240	840 000
1091.757	4	4	4	12	240	840 000
1029.807	4	4	4	12	240	840 000
967.857	4	4	4	12	240	840 000
929.843	4	4	4	12	240	840 000
830.715	4	4	4	12	240	840 000
764.629	4	4	4	12	240	840 000
673.917	4	4	4	12	240	840 000
613.442	4	4	4	12	240	840 000
555.256	4	4	4	12	240	840 000
497.069	4	4	4	12	240	840 000
409.790	4	4	4	12	240	840 000
359.278	4	4	4	12	240	840 000
303.645	4	4	4	12	240	840 000
243.430	4	4	4	12	240	840 000
183.215	4	4	4	12	240	840 000
97.447	4	4	4	12	240	840 000
11.679	4	4	4	12	240	840 000
<b>Total</b>	<b>76</b>	<b>76</b>	<b>76</b>	<b>228</b>	<b>4 560</b>	<b>15 960 000</b>

(\*) Source MMM

**EcoTrain**

By: Ottmar Grein, DBI

Continued:



**Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor**

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAI

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 5 Maintenance bases

Sub-item: 5.1 Maintenance bases - Diesel operation

**Covering - Quantities and Costs**

Maintenance Base [km]	Rail Vehicles total	No. of Storage Tracks	Storage Track Length [m]	Storage Area [m <sup>2</sup> ]	Cost of Covering [\$]
1207.557	4	3	180	720	720 000
1149.657	4	3	180	720	720 000
1091.757	4	3	180	720	720 000
1029.807	4	3	180	720	720 000
967.857	4	3	180	720	720 000
929.843	4	3	180	720	720 000
830.715	4	3	180	720	720 000
764.629	4	3	180	720	720 000
673.917	4	3	180	720	720 000
613.442	6	3	180	720	720 000
555.256	4	3	180	720	720 000
497.069	4	3	180	720	720 000
409.790	4	3	180	720	720 000
359.278	4	3	180	720	720 000
303.645	4	3	180	720	720 000
243.430	4	3	180	720	720 000
183.215	4	3	180	720	720 000
97.447	4	3	180	720	720 000
11.679	3	2	120	480	480 000
<b>Total</b>	<b>77</b>	<b>56</b>	<b>3 360</b>	<b>13 440</b>	<b>13 440 000</b>

Buildings total \$ 15 960 000

Covering total \$ 13 440 000

Total costs for maintenance bases

**\$ 29 400 000****EcoTrain**

By: Ottmar Grein, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 5 Maintenance bases

Sub-item: 5.2 Maintenance bases - Electric operation

**Buildings - Unit Costs**

Space per person	20	m <sup>2</sup> /person
Construction cost*	3 500	\$/m <sup>2</sup>

**Buildings - Quantities and Costs**

Maintenan ce Base [km]	Personnel Track	Personnel Electrificati on	Personnel Signals / Telecom	Total Personnel	Area [m <sup>2</sup> ]	Cost [\$]
1227.680						
1213.480	4	8	4	16	320	1 120 000
1155.580	4	8	4	16	320	1 120 000
1097.680	4	33	4	41	820	2 870 000
1035.730	4	8	4	16	320	1 120 000
973.780	4	8	4	16	320	1 120 000
935.766	4	33	4	41	820	2 870 000
836.885	4	8	4	16	320	1 120 000
770.964	4	8	4	16	320	1 120 000
680.252	4	8	4	16	320	1 120 000
619.777	4	33	4	41	820	2 870 000
560.772	4	8	4	16	320	1 120 000
501.768	4	8	4	16	320	1 120 000
413.261	4	8	4	16	320	1 120 000
362.749	4	33	4	41	820	2 870 000
307.115	4	8	4	16	320	1 120 000
243.807	4	8	4	16	320	1 120 000
180.498	4	33	4	41	820	2 870 000
96.089	4	8	4	16	320	1 120 000
11.679	4	8	4	16	320	1 120 000
<b>Total</b>	<b>76</b>	<b>277</b>	<b>76</b>	<b>429</b>	<b>8 580</b>	<b>30 030 000</b>

(\*) Source MMM

**EcoTrain**

By: Ottmar Grein, DBI

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 5 Maintenance bases

Sub-item: 5.2 Maintenance bases - Electric operation

### Covering - Quantities and Costs

Maintenance Base [km]	Rail Vehicles total	No. of Storage Tracks	Storage Track Length [m]	Storage Area [m <sup>2</sup> ]	Cost of Covering [\$]
1213.480	6	3	180	720	720 000
1155.580	6	3	180	720	720 000
1097.680	9	4	240	960	960 000
1035.730	6	3	180	720	720 000
973.780	6	3	180	720	720 000
935.766	10	5	300	1 200	1 200 000
836.885	6	3	180	720	720 000
770.964	6	3	180	720	720 000
680.252	6	3	180	720	720 000
619.777	11	5	300	1 200	1 200 000
560.772	6	3	180	720	720 000
501.768	6	3	180	720	720 000
413.261	6	3	180	720	720 000
362.749	10	5	300	1 200	1 200 000
307.115	6	3	180	720	720 000
243.807	6	3	180	720	720 000
180.498	9	4	240	960	960 000
96.089	6	3	180	720	720 000
11.679	5	3	180	720	720 000
<b>Total</b>	<b>132</b>		<b>3 900</b>	<b>15 600</b>	<b>15 600 000</b>

Buildings total \$ 30 030 000

Covering total \$ 15 600 000

Total costs for maintenance bases

**\$ 45 630 000**

EcoTrain

By: Ottmar Grein, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** K Maintenance facilities**Sector:** 4 Construction**Item:** 6 Central Administration Building**Sub-item:** none**Basic assumptions:**

	min	max
Net area per working place	6 m <sup>2</sup>	12 m <sup>2</sup>
Gross area per working place	13.5 m <sup>2</sup>	22 m <sup>2</sup>
Average area per working place	20 m <sup>2</sup>	

Source: DBI

Mean capital cost per m<sup>2</sup> \$3 500

Source: MMM

**Total costs for central administration building  
per person**

**\$ 70 000**
**EcoTrain**

By: Hans Frank Förster, DBI

Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 7 Train Wash

Sub-item: none

Numer of train wash	2	at shop
Cost per train wash	20 000 000	\$
<b>Total cost</b>	<b>40 000 000</b>	<b>\$</b>

Total costs for train wash

\$ 40 000 000





## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> K Maintenance facilities <b>Sector:</b> 4 Construction <b>Item:</b> 8 Central Maintenance Depots <b>Sub-item:</b> none

Numer of depots	4	
Cost per depot	5 000 000	\$
<b>Total cost</b>	<b>20 000 000</b>	<b>\$</b>

**Total costs for central maintenance depots** **\$ 20 000 000**

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

### Del. 6 : Updating Construction and Operating Costs

### Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 9 Yards (Roof)

Sub-item: none

#### Unit cost per m<sup>2</sup> of covering

Length of storage track	220	m
Spare tracks	1	
Track distance	4	m
<b>Cost per m<sup>2</sup> covering</b>	<b>1 000</b>	<b>\$/m<sup>2</sup></b>

#### F200+

Station	Storage Tracks	Spare tracks	Storage Area [m <sup>2</sup> ]	Cost of Coverage [\$]
Québec	6	1	6 160	6 160 000
Montreal	20	1	18 480	18 480 000
Ottawa	4	1	4 400	4 400 000
Toronto	25	1	22 880	22 880 000
Windsor	7	1	7 040	7 040 000
<b>Total</b>	<b>62</b>	<b>5</b>	<b>58 960</b>	<b>58 960 000</b>

#### E300+

Station	Storage Tracks	Spare tracks	Storage Area [m <sup>2</sup> ]	Cost of Coverage [\$]
Québec	5	1	5 280	5 280 000
Montreal	18	1	16 720	16 720 000
Ottawa	3	1	3 520	3 520 000
Toronto	22	1	20 240	20 240 000
Windsor	6	1	6 160	6 160 000
<b>Total</b>	<b>54</b>	<b>5</b>	<b>51 920</b>	<b>51 920 000</b>

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs**

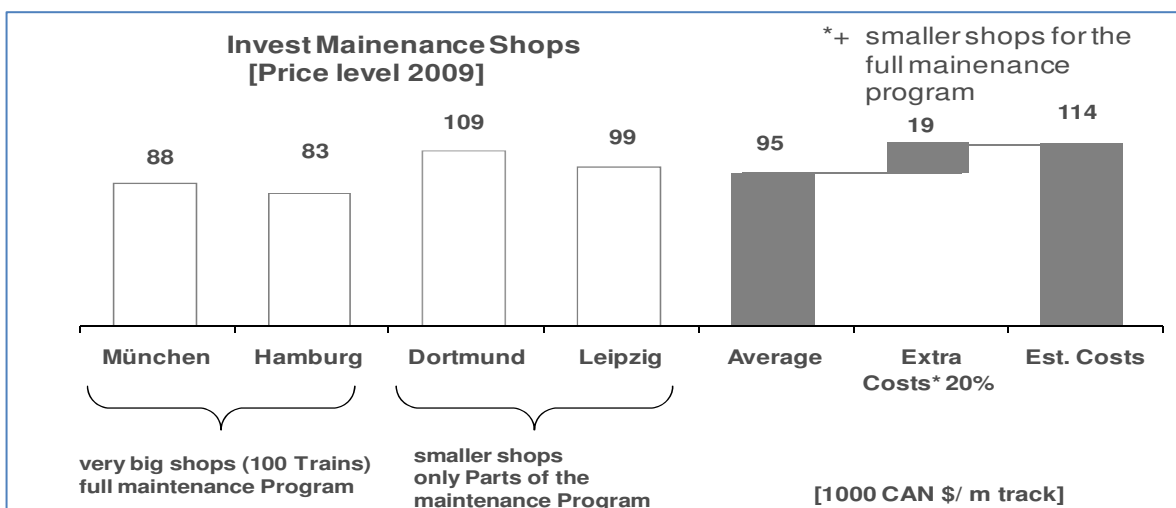
**Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 10 Shops  
Sub-item: none

### Unit cost per shop

including tracks, building, equipment



Number of shops	2	
Length of working track	200 m	
Unit cost	114 000	\$/working m

Location	No of Working Tracks	Total Length of Working Tracks [m]	Total Cost [\$]
Montreal	3	600	68 400 000
Toronto	3	600	68 400 000
<b>Total</b>	<b>6</b>	<b>1 200</b>	<b>136 800 000</b>

**Total costs for shops**

**\$ 136 800 000**

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 11 Track and Power Supply  
Sub-item: 11.1 Ballast Track on earthworks

### Tracks in Maintenance bases

Maintenance Base [km]	Storage Track Length [m]	Mainline Access [m]	Additional Track for Crossovers [m]	Total Length of Track [m]
1207.557	180	500	150	830
1149.657	180	500	150	830
1091.757	180	500	150	830
1029.807	180	500	150	830
967.857	180	500	150	830
929.843	180	500	150	830
830.715	180	500	150	830
764.629	180	500	150	830
673.917	180	500	150	830
613.442	180	500	150	830
555.256	180	500	150	830
497.069	180	500	150	830
409.790	180	500	150	830
359.278	180	500	150	830
303.645	180	500	150	830
243.430	180	500	150	830
183.215	180	500	150	830
97.447	180	500	150	830
11.679	120	500	50	670
	<b>3 360</b>	<b>9 500</b>	<b>2 750</b>	<b>15 610</b>



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By: Hans Frank Förster, DBI

Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 11 Track and Power Supply  
Sub-item: 11.1 Ballast Track on earthworks

### Tracks in Yards

Station	Mainline Access [km]	Storage Tracks	Spare tracks	Storage Track Length [m]	Additional Tracks for Crossovers [m]	Total Length of single Track [m]
L'Ancienne-Lorette	4	6	1	1 540	700	6 240
Montreal	5	20	1	4 620	5 775	15 395
Ottawa	2	4	1	1 100	375	3 475
Toronto	7	25	1	5 720	8 450	21 170
Windsor	2	7	1	1 760	800	4 560
<b>Total</b>	<b>20</b>	<b>62</b>	<b>5</b>	<b>14 740</b>	<b>16 100</b>	<b>50 840</b>

### Mainline Access to Shops

Location	Mainline Access [km]
Montreal	5
Toronto	7
<b>Total</b>	<b>12</b>

Tracks in Maintenance bases	15 610 m
Tracks in Yards	50 840 m
Tracks in Shops	12 000 m
<b>Total</b>	<b>78 450 m</b>
<b>Unit price per km track (see worksheet F-4-1)</b>	<b>938 500 \$</b>

Total cost for F200+: 78.450 km x 938 500 \$ = 73 625 325 \$

**Total costs for Ballast Track on earthworks**

**\$ 73 625 325**



**EcoTrain**

By: Hans Frank Förster, DBI

Continued:

**Updated Feasibility Study of a High Speed Rail Service  
in the Québec City – Windsor Corridor**

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 11 Track and Power Supply  
Sub-item: 11.1 Ballast Track on earthworks

**Tracks in Maintenance bases**

Maintenance Base [km]	Storage Track Length [m]	Mainline Access [m]	Additional Track for Crossovers [m]	Total Length of Track [m]
1213.480	180	500	150	830
1155.580	180	500	150	830
1097.680	240	500	200	940
1035.730	180	500	150	830
973.780	180	500	150	830
935.766	300	500	375	1 175
836.885	180	500	150	830
770.964	180	500	150	830
680.252	180	500	150	830
619.777	300	500	375	1 175
560.772	180	500	150	830
501.768	180	500	150	830
413.261	180	500	150	830
362.749	300	500	375	1 175
307.115	180	500	150	830
243.807	180	500	150	830
180.498	240	500	200	940
96.089	180	500	150	830
11.679	180	500	150	830
<b>Total</b>	<b>3 900</b>	<b>9 500</b>	<b>3 625</b>	<b>17 025</b>

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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 11 Track and Power Supply  
Sub-item: 11.1 Ballast Track on earthworks

### Tracks in Yards

Station	Mainline Access [km]	Storage Tracks	Spare Tracks	Storage Track Length [m]	Additional Tracks for Crossovers [m]	Total Length of single Track [m]
L'Ancienne-Lorette	4	5	1	1 320	450	5 770
Montreal	5	18	1	4 180	4 750	13 930
Ottawa	2	3	1	880	200	3 080
Toronto	7	22	1	5 060	6 900	18 960
Windsor	2	6	1	1 540	700	4 240
<b>Total</b>	<b>20</b>	<b>54</b>	<b>5</b>	<b>12 980</b>	<b>13 000</b>	<b>45 980</b>

### Mainline Access to Shops

Location	Mainline Access [km]
Montreal	5
Toronto	7
<b>Total</b>	<b>12</b>

Tracks in Maintenance bases	17 025 m
Tracks in Yards	45 980 m
Tracks in Shops	12 000 m
<b>Total</b>	<b>75 005 m</b>
<b>Unit price per km track (see worksheet F-4-1)</b>	<b>938 500 \$</b>

Total cost for E300+: 75.005 km x 938 500 \$ = 70 392 193 \$

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: K Maintenance facilities

Sector: 4 Construction

Item: 11 Track and Power Supply

Sub-item: 11.2 Turnout - 60 km/h deviation speed

**Turnouts in maintenance bases**

Maintenance Base [km]	Switches EW500
1213.480	1
1155.580	1
1097.680	1
1035.730	1
973.780	1
935.766	1
836.885	1
770.964	1
680.252	1
619.777	1
560.772	1
501.768	1
413.261	1
362.749	1
307.115	1
243.807	1
180.498	1
96.089	1
11.679	1
<b>Total</b>	<b>19</b>

**Turnouts in Yards**

Station	Switches EW500
Québec	1
Montreal	1
Ottawa	1
Toronto	1
Windsor	1
<b>Total</b>	<b>5</b>

Maint. bases	19
Yards	5
<b>Total</b>	<b>24</b>

Unit price/switch (see worksheet F-4.7)	<b>200 000 \$</b>
Unit price/switch heater (see worksheet F-4.9)	<b>130 000 \$</b>

24 x 200 000 \$ = 4 800 000 \$ Switches

24 x 130 000 \$ = 3 120 000 \$ Switch Heaters

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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** K Maintenance facilities**Sector:** 4 Construction**Item:** 11 Track and Power Supply**Sub-item:** 11.2 Turnout - 60 km/h deviation speed**Turnouts in maintenance bases**

Maintenance Base [km]	Switches EW500
1207.557	1
1149.657	1
1091.757	1
1029.807	1
967.857	1
929.843	1
830.715	1
764.629	1
673.917	1
613.442	1
555.256	1
497.069	1
409.790	1
359.278	1
303.645	1
243.430	1
183.215	1
97.447	1
11.679	1
<b>Total</b>	<b>19</b>

**Turnouts in Yards**

Station	Switches EW500
Québec	1
Montreal	1
Ottawa	1
Toronto	1
Windsor	1
<b>Total</b>	<b>5</b>

Maint. bases	19
Yards	5
<b>Total</b>	<b>24</b>

<b>Unit price/switch (see worksheet F-4.7)</b>	<b>200 000 \$</b>
<b>Unit price/switch heater (see worksheet F-4.9)</b>	<b>130 000 \$</b>

$$24 \times 200\,000 \$ = 4\,800\,000 \$ \text{ Switches}$$

$$24 \times 130\,000 \$ = 3\,120\,000 \$ \text{ Switch Heaters}$$



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**

Technology:  E300+  
 F200+

Sub-System: K Maintenance facilities  
Sector: 4 Construction  
Item: 11 Track and Power Supply  
Sub-item: 11.3 Turnout -40 km/h deviation speed

**Turnouts in maintenance bases**

Maintenance Base [km]	Switches EW190
1207.557	2
1149.657	2
1091.757	2
1029.807	2
967.857	2
929.843	2
830.715	2
764.629	2
673.917	2
613.442	2
555.256	2
497.069	2
409.790	2
359.278	2
303.645	2
243.430	2
183.215	2
97.447	2
11.679	1
<b>Total</b>	<b>37</b>

**Turnouts in Yards**

Station	Switches EW190
Québec	6
Montreal	20
Ottawa	4
Toronto	25
Windsor	7
<b>Total</b>	<b>62</b>

Maint. bases	37
Yards	62
<b>Total</b>	<b>99 turnouts 40km/h</b>

Unit price switch (see worksheet F-4.10)	140 000 \$
Unit price switch heater (see worksheet F-4.11)	100 000 \$

99	x	140 000 \$	=	13 860 000 \$	Switches
99	x	100 000 \$	=	9 900 000 \$	Switch Heaters



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** K Maintenance facilities**Sector:** 4 Construction**Item:** 11 Track and Power Supply**Sub-item:** 11.4 Catenary - OCS yards, stations**Tracks in Yards**

Station	Mainline Access [km]	Storage Tracks	Spare Tracks	Storage Track Length [m]	Additional Tracks for Crossovers [m]	Total Length of single Track [m]
L'Ancienne-Lorette	4	5	1	1 320	450	5 770
Montreal	5	18	1	4 180	4 750	13 930
Ottawa	2	3	1	880	200	3 080
Toronto	7	22	1	5 060	6 900	18 960
Windsor	2	6	1	1 540	700	4 240
<b>Total</b>	<b>20</b>	<b>54</b>	<b>5</b>	<b>12 980</b>	<b>13 000</b>	<b>45 980</b>

**Mainline Access to Shops**

Location	Mainline Access [km]
Montreal	5
Toronto	7
<b>Total</b>	<b>12</b>

Tracks in yards: 45 980 m

Tracks for access to shops: 12 000 m

Total Length of Catenary (OCS) 57 980 m

**Unit price per km OCS (see worksheet G-4-1.3) 378 000 \$**

$$57.980 \text{ km} \times 378\,000 \$ = 21\,916\,440 \$$$

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+  
 F200+

**Sub-System:** K Maintenance facilities  
**Sector:** 4 Construction  
**Item:** 11 Track and Power Supply  
**Sub-item:** 11.5 Catenary above switches

### Catenary above switches

**Unit Price (\*)**      **80 000 \$** per switch

(\*) Source: DB KoRil 808.0212 Listing of characteristic unit costs for railway projects, 1998; Crosschecked with current DB Procurement data; Inflation 2% per year; Exchange rate CAN - EUR: 1.566



### Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs** **Development of Capital Unit Cost, CAD**

Technology: <input checked="" type="checkbox"/> E300+	Sub-System: K Maintenance facilities
<input checked="" type="checkbox"/> F200+	Sector: 4 Construction
	Item: 12 Land acquisition
	Sub-item: none

For each geographic or functional segment, the mean unit price per ha will be derived from Items 1 to 5 of Sector 4 of Subsystem A (Land Acquisition) in the Cost Model (rounded to the nearest 1000 \$)

Areas of Land Acquisition for O&M Facilities:

#### F200+

	Maintenance Bases	Central Administration Building	Yards	Shops	Total	
	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	Hectares
Québec-Montreal	26 600		24 960		<b>51 560</b>	5
Montreal-Ottawa	15 960	704	103 480	40 000	<b>160 144</b>	16
Ottawa-Toronto	31 920		112 680	56 000	<b>200 600</b>	20
Toronto-Windsor	25 960		26 240		<b>52 200</b>	5
<b>Total</b>	<b>100 440</b>	<b>704</b>	<b>267 360</b>	<b>96 000</b>	<b>464 504</b>	46

#### E300+

	Maintenance Bases	Central Administration Building	Yards	Shops	Total	
	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	[m <sup>2</sup> ]	Hectares
Québec-Montreal	27 040		23 080		<b>50 120</b>	5
Montreal-Ottawa	17 340	791	96 040	40 000	<b>154 171</b>	15
Ottawa-Toronto	34 680		103 840	56 000	<b>194 520</b>	19
Toronto-Windsor	27 040		24 960		<b>52 000</b>	5
<b>Total</b>	<b>106 100</b>	<b>791</b>	<b>247 920</b>	<b>96 000</b>	<b>450 811</b>	45



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology:  E300+ F200+**Sub-System:** L Information - Ticketing**Sector:** 1 Professional Services / Project Management**Item:** 4 Project Management**Sub-item:** none

## Man power in man days

Field of Activity

Preparation, Implementation  
specification of project over 18  
and planning month.

Project Management

920

3 221

**Total****920****3 221****Grand total****4 140****Total [manmonths]****197****Costs per manmonth****31 500 \$**

$$197 \times 31\,500 \$ = 6\,205\,500 \$$$

**Total costs for Project Management****\$ 6 205 500**

Source: DB Systel, September 2009

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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology: 

E300+

Sub-System: L Information - Ticketing

Sector: 4 Construction

F200+

Item: 1 Passenger Transportation Backend Software

Sub-item: none

Software licenses for application servers, e-mail software, firewalls, portal server, time table and routing engines, pricing engines, reservation system)

150 000 €

1 € = 1.50 \$

Unit price 225 000 \$

Units 1

Total costs 225 000 \$

**Total costs for Passenger Transportation Backend Software****225 000 \$**

Source: DB Systel, September 2009

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Continued:





## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: L Information - Ticketing

Sector: 4 Construction

Item: 2 Ticketing Machines

Sub-item: none

Ticketing machine 80 000 €

1 € = 1.50 \$

Unit price 120 000 \$

Source: DB Systel, September 2009

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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: L Information - Ticketing

Sector: 4 Construction

Item: 3 Hardware for Counters at Stations

Sub-item: none

Counter hardware 8 000 €

1 € = 1.50 \$

Unit price 12 000 \$

Source: DB Systel, September 2009

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## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
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<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> L Information - Ticketing <b>Sector:</b> 4 Construction <b>Item:</b> 4 Internet Server <b>Sub-item:</b> none
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1 central website for reservation and ticket sales 80 000 €

1 € = 1.50 \$

Unit price	120 000 \$
Units	1
Total costs	120 000 \$

**Total costs for Internet Server**

**120 000 \$**

Source: DB Systel, September 2009



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Continued:



## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: L Information - Ticketing

Sector: 4 Construction

Item: 5 eTicketing

Sub-item: none

SMS and Email Server Infrastructure

50 000 €

1 € = 1.50 \$

Unit price 75 000 \$

Units 1

Total costs 75 000 \$

**Total costs for eTicketing****75 000 \$**

Source: DB Systel, September 2009

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Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

Del. 6 : Updating Construction and Operating Costs

Development of Capital Unit Cost, CAD

Technology:  E300+ F200+

Sub-System: L Information - Ticketing

Sector: 4 Construction

Item: 6 IT Data Center

Sub-item: none

Initial setup costs

120 000 €

1 € = 1.50 \$

Unit price 180 000 \$

Units 1

Total costs 180 000 \$

Total costs for IT Data Center

180 000 \$

Source: DB Systel, September 2009



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Continued:

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> M Startup <b>Sector:</b> 4 Construction <b>Item:</b> 1 Commissioning <b>Sub-item:</b>

Commissioning includes the final testing and adjustment of all components of an HSR-System after the infrastructure and the rolling stock has been handed over from suppliers to client.

Special points of interest are tests of the interaction of different components:

- High speed test runs to prove save interaction between rail and wheel as well as catenary and pantograph
- Intensive tests of high voltage systems and their impacts on other sub-systems.
- Tests of safety systems and their interaction with other sub-systems
- Signal / Communication test with running vehicles
- Rescue simmlulations (training)

QOHSRP (System Operation and Costs, 1994) quoted the costs for commissioning as 2 % of the cost for the railway technical infrastructure.

This can be confirmed by latest figures. The Swiss Loetschberg Base Tunnel is in operation since Dezember 2007:

Railway technical infrastructure	1.07 bil. Swiss Francs
Commissioning	20 mil. Swiss Francs
Percentage	1.9 %

Not included is the approval of rolling stock, wich has to be provided by the supplier

Commissioning will trail the construction work in each section for about half a year.

Planning of commissioning has to start in an early phase of the project.

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

<b>Del. 6 : Updating Construction and Operating Costs</b>	<b>Development of Capital Unit Cost, CAD</b>
<b>Technology:</b> <input checked="" type="checkbox"/> E300+  <input checked="" type="checkbox"/> F200+	<b>Sub-System:</b> M Startup <b>Sector:</b> 4 Construction <b>Item:</b> 2 Administration Allowance <b>Sub-item:</b>

The 1995 study has made the following assumptions for the build-up of the HSR administration:

- ⊕ The administration during the construction period has been estimated in the initial year of construction at five per cent of the final expenses developed for the executive and administration categories. The administrative expenses have been allowed to increase as construction proceeds so that the full number of executive and administrative employees are in place the year before each segment is open for operations.

- ⊕ The second component of administration includes the employment of the functional administrative staff (for example, the Chief of Transportation, maintenance supervisors, marketing professionals). Twenty per cent of these employees are put in place three years before a line segment is open for operations, with the remainder being brought on in the next two years so that the entire administrative and supervisory staff is in place the year each segment opens.

This is a reasonable approach, which can be confirmed.

Staff quantities are still not known as they depend on the results if the demand forecast

## Updated Feasibility Study of a High Speed Rail Service in the Québec City – Windsor Corridor

**Del. 6 : Updating Construction and Operating Costs****Development of Capital Unit Cost, CAD**Technology: 

E300+

Sub-System: M Startup

Sector: 4 Construction

F200+

Item: 3 Training

Sub-item:

Appropriate training of hourly-rated staff is a key element to the successful implementation of an HSR system. In the 1995 study the following approach has been followed:

⊕ All of the train crews and dispatchers will go through the pre-opening training, as will all customer service staff that fill front-line positions. A training allowance of five per cent was made for only seventy-five per cent of the equipment maintenance staff on the grounds there are no special skills or knowledge required for helpers and labourers. For infrastructure maintenance staff, only 60 per cent of the total staff are trained, again since labourers require no special knowledge that cannot be acquired on the job, and that a number of the specialized tradesmen require no additional specialized skills. The training allowances reflect standard overseas practice and are based on the use of existing railway (VIA) staff.

⊕ Employee training starts four years before commissioning the first line segment for the key staff and continues until each segment opens, with the bulk of the expenditures being undertaken during the two years immediately before each segment opens.

⊕ Training allowances were reduced by 25 per cent for last segment, on the grounds that the other sectors of the Corridor would already be in operation.

This reasonable approach can also be confirmed. However, the average training allowance per person stated in the 1995 study has to be adapted to the actual salary levels as follows:

Staff Group	1995	average increase	2009
Train crews	\$115 000	42%	\$164 000
Dispatchers	\$110 000	42%	\$157 000
Customer services	\$6 000	42%	\$9 000
Equip.maintenance	\$55 000	42%	\$79 000
Infrastruc. maintenance	\$85 000	42%	\$121 000

Staff quantities are still not known as they depend on the results if the demand forecast

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