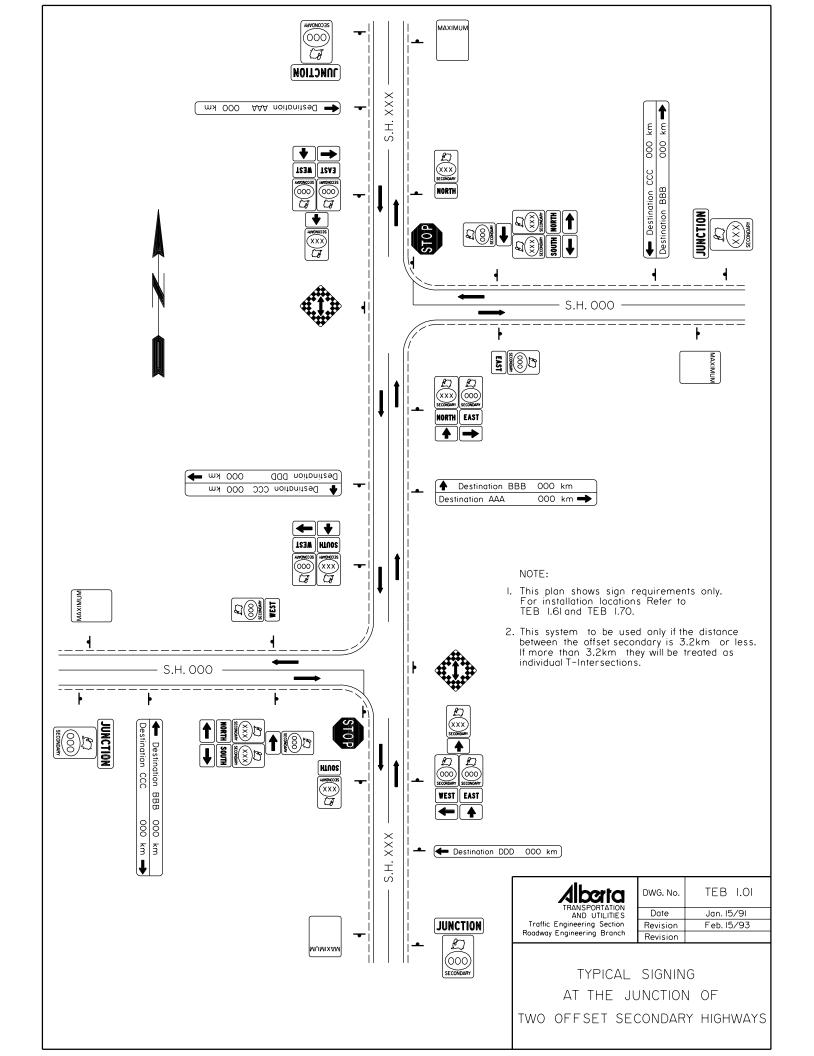
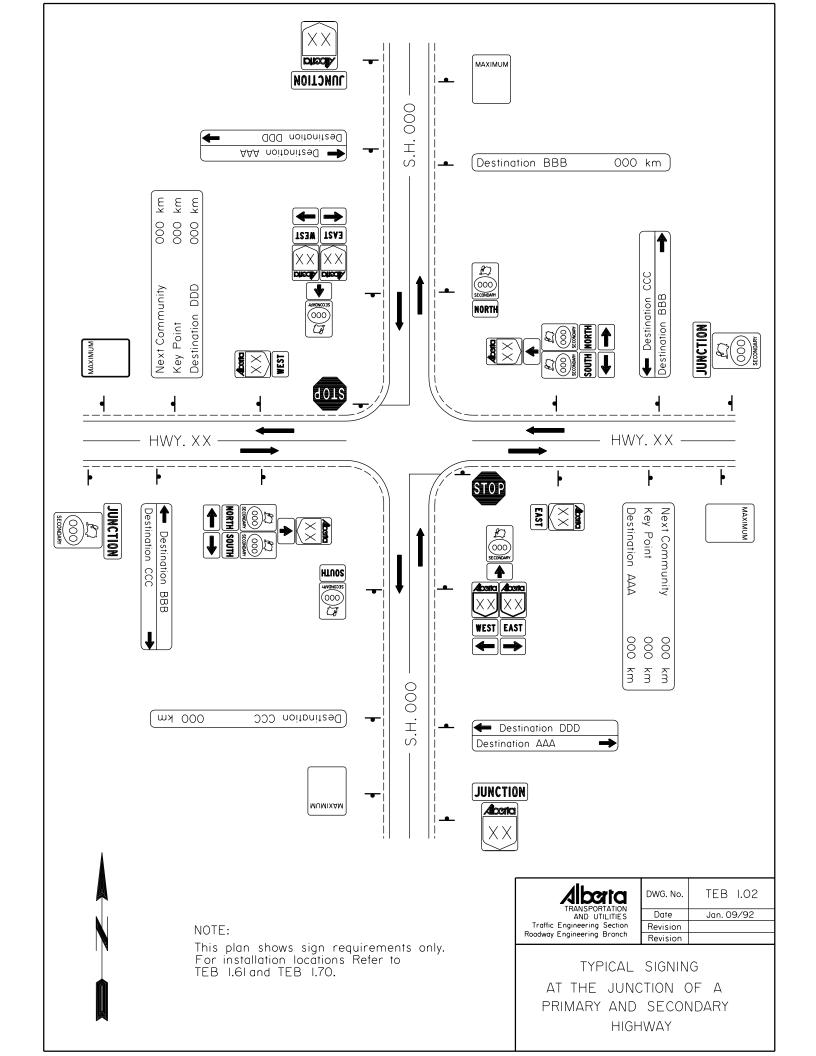
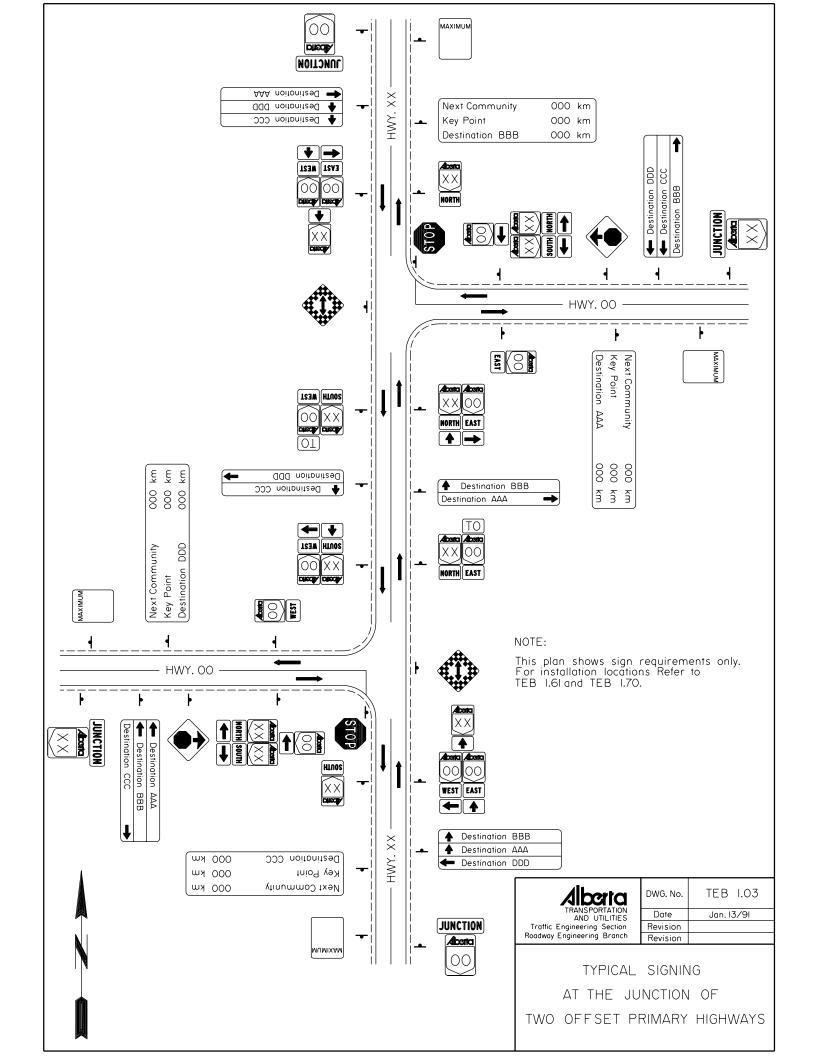
TYPICAL SIGNAGE DRAWINGS (Currently Under Review)

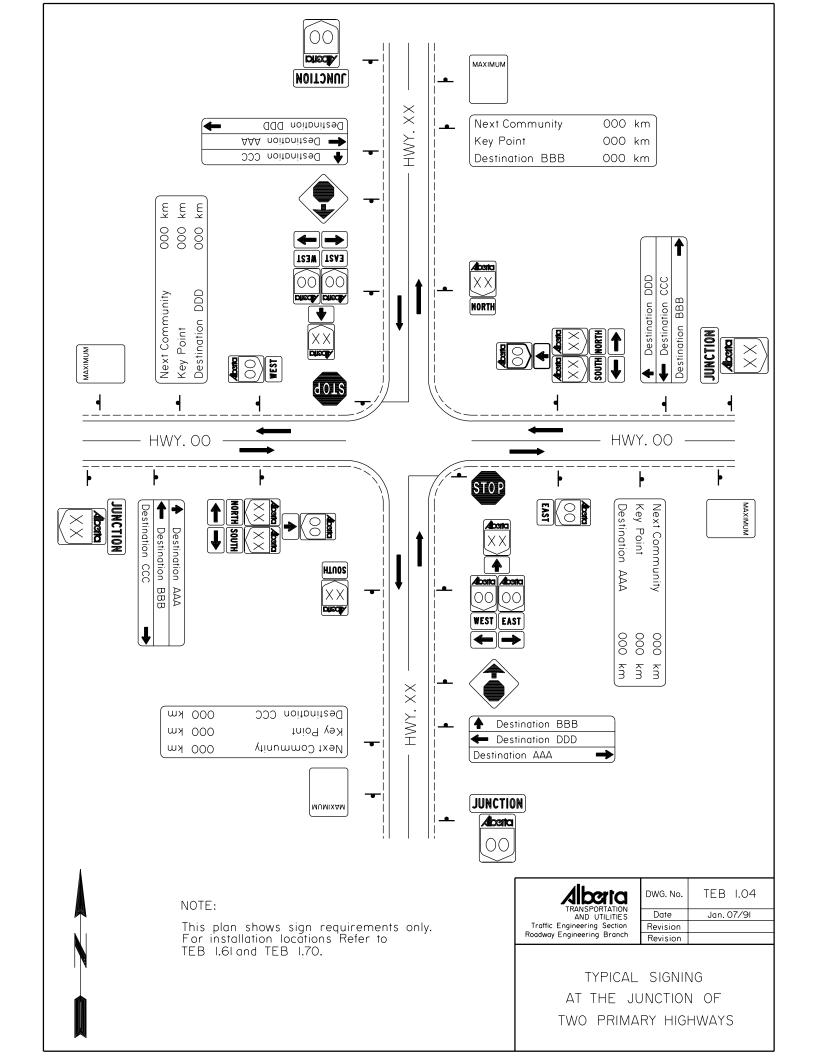
- TEB 1.01 Junction of Two Offset Secondary Highways
- TEB 1.02 Junction of Primary and Secondary Highways
- TEB 1.03 Junction of Two Offset Primary Highways
- TEB 1.04 Junction of Two Primary Highways
- TEB 1.05 Junction of Two Secondary Highways
- TEB 1.28 Bridge Approaches with Weight and Width Restrictions
- TEB 1.29 Crossovers with Depressed Median
- TEB 1.30 Crossovers with Raised Median
- TEB 1.31 Second Class Vehicle Inspection Station
- TEB 1.32 Vehicle Inspection Station Scale Site
- TEB 1.33 Class 1 Vehicle Inspection Station
- TEB 1.49 Divided Highway Transitions
- TEB 1.58 Passing and Climbing Lanes
- TEB 1.59 Gravel Pits (Crown and Transportation Pits)
- TEB 1.60 Gravel Pits (Private)
- TEB 1.61 Distances for Sign Location
- TEB 1.62 Truck Inspection Sites
- TEB 1.63 Maintenance Equipment Crossings on Four-Lane Divided Highways
- TEB 1.66 Highways Adjacent to Air Shows
- TEB 1.67 Logging Trucks Turning
- TEB 1.69 Cluster Board Assembly
- TEB 1.70 Sign Installation Height and Lateral Location
- TEB 1.71 Sign Assembly Detail
- TEB 1.72 Typical Installation of Large Signs (on Wooden Posts)
- TEB 1.73 Static Vehicle Inspection Sites
- TEB 1.75 Installation of Large Signs on I-Beam Steel Posts
- TEB 1.76 Merging Traffic (Ramp Entrance)
- TEB 1.77 Added Lanes (Lane-Away Ramp Entrance)
- TEB 1.82 Breakaway Ground Mounted Signs on Steel I-Beam Posts
- TEB 1.83 Breakaway Ground Mount Bases
- TEB 1.85 Pedestrian and School Crosswalks
- TEB 1.86 School Zones
- TEB 1.95 Sign Assembly Detail Extruded Aluminum
- TEB 1.97 Multi-Service Facility Sign Specifications
- TEB 1.98 Facility Sign Location and Specification
- TEB 1.99 Rural Addressing Township and Range Road

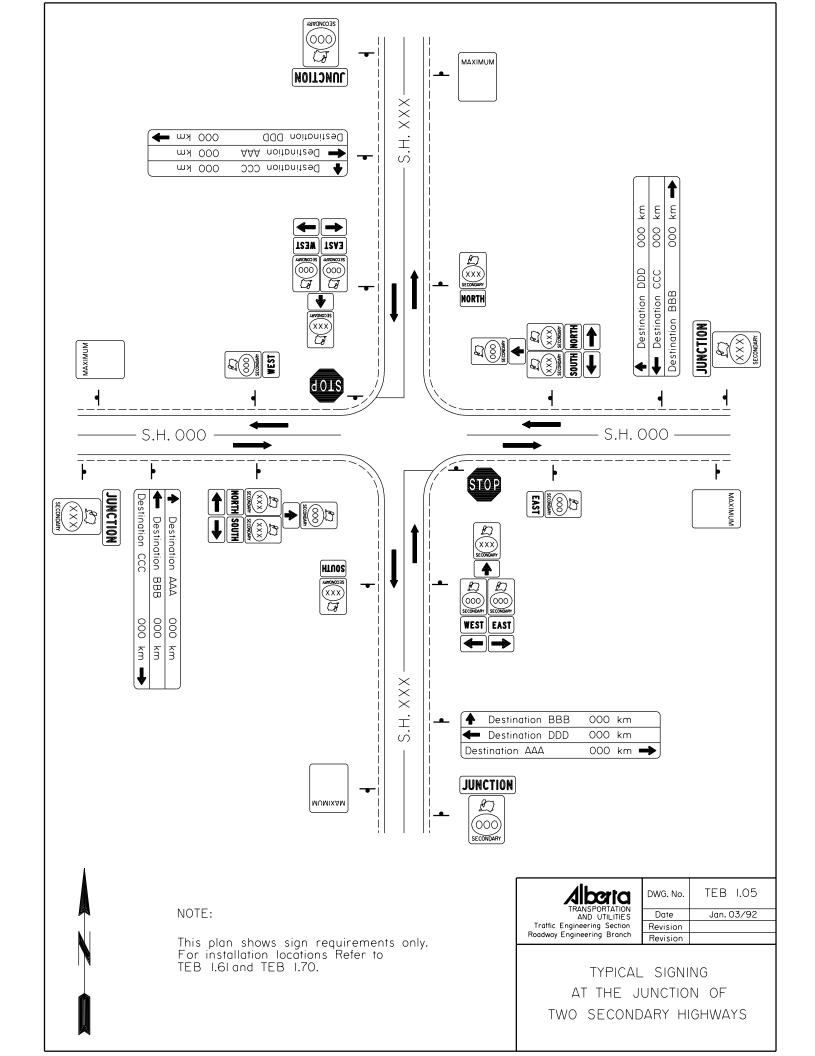
Note: Construction signage drawings are found in the <u>Traffic Accommodation in</u> Work Zones Manual.

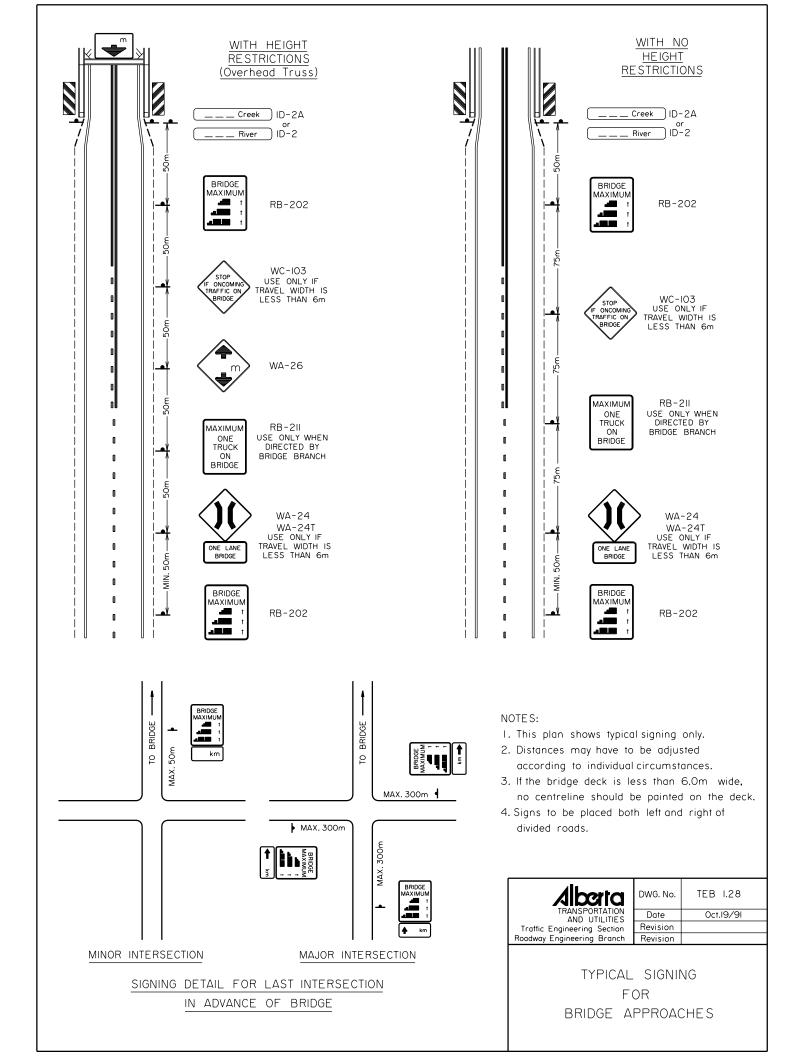


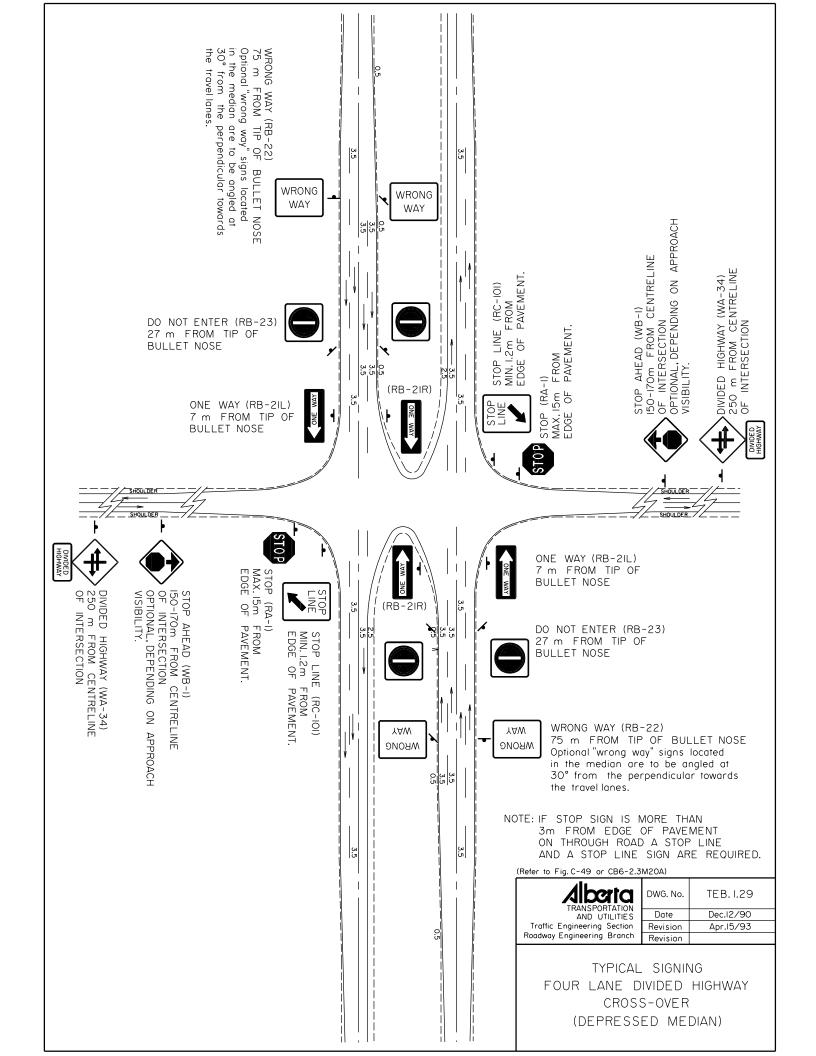


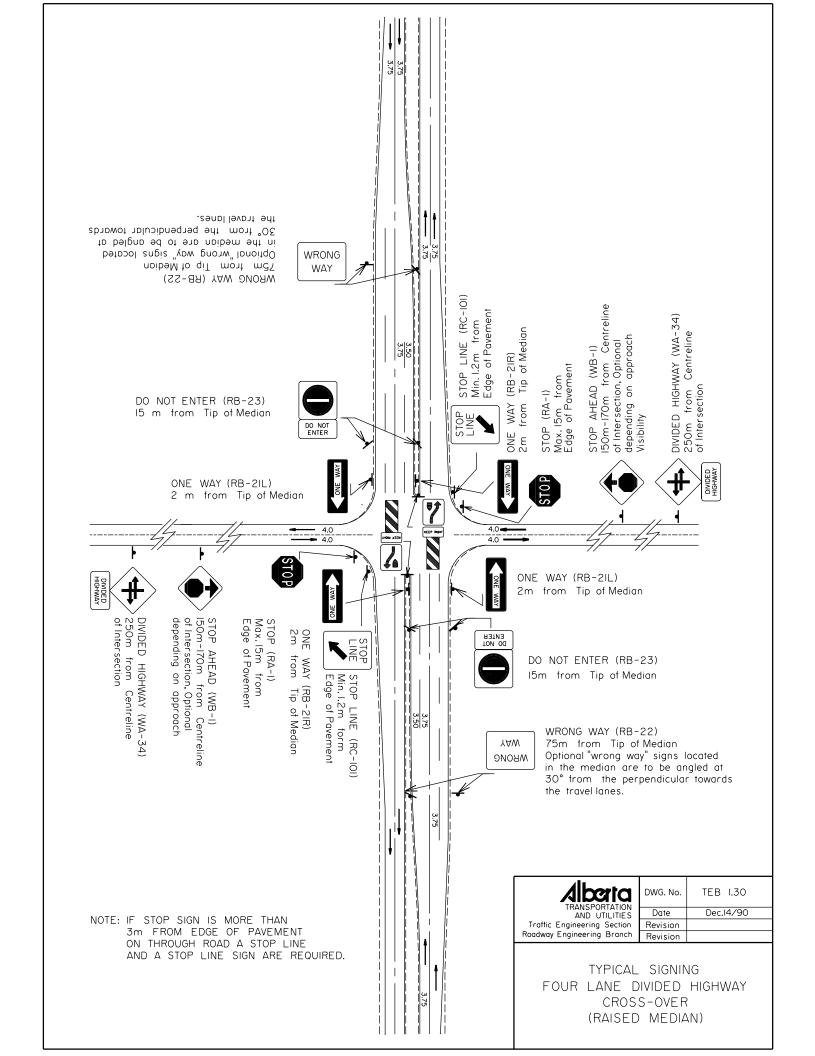


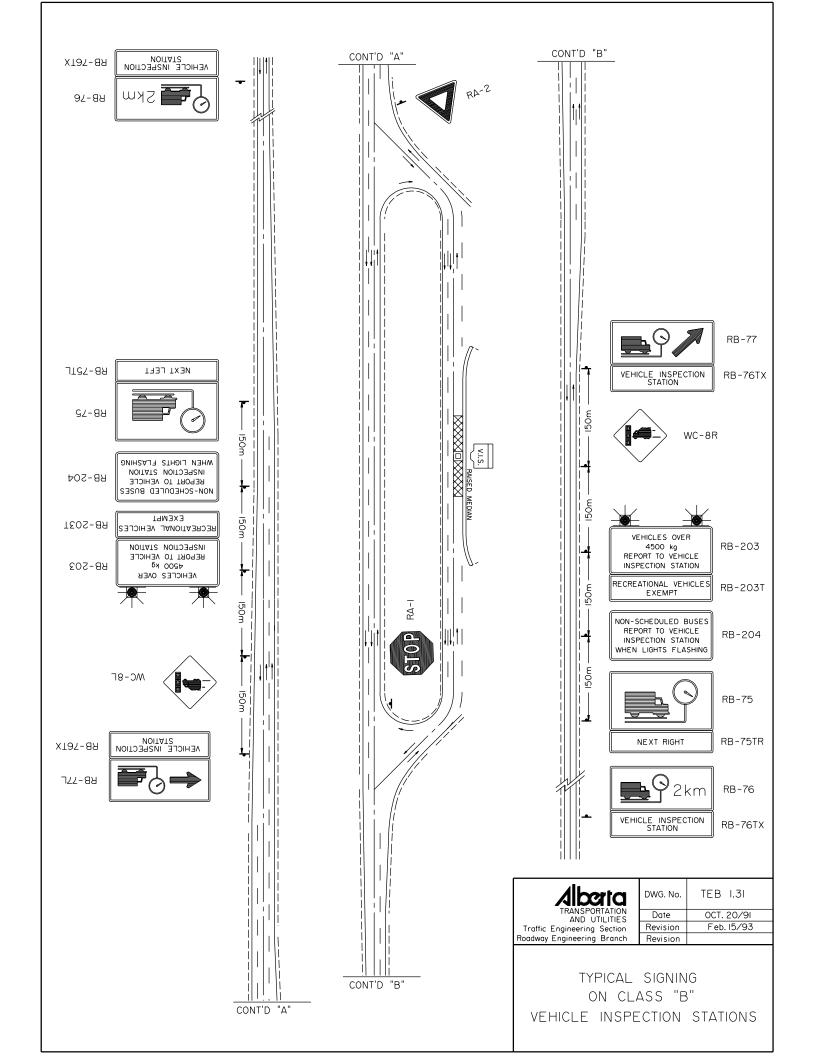


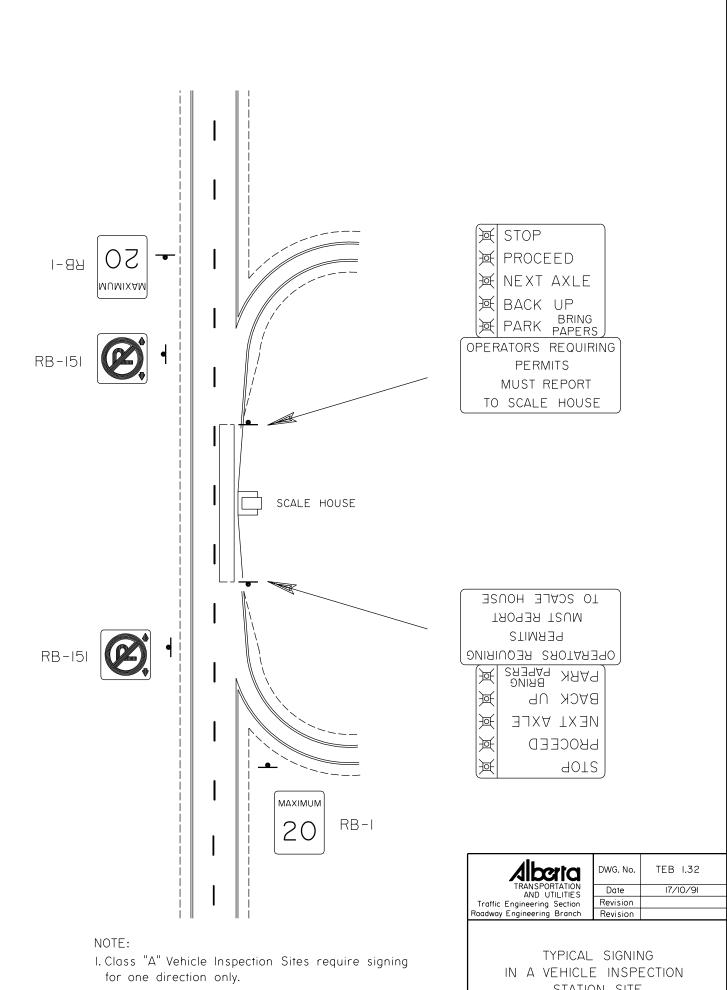




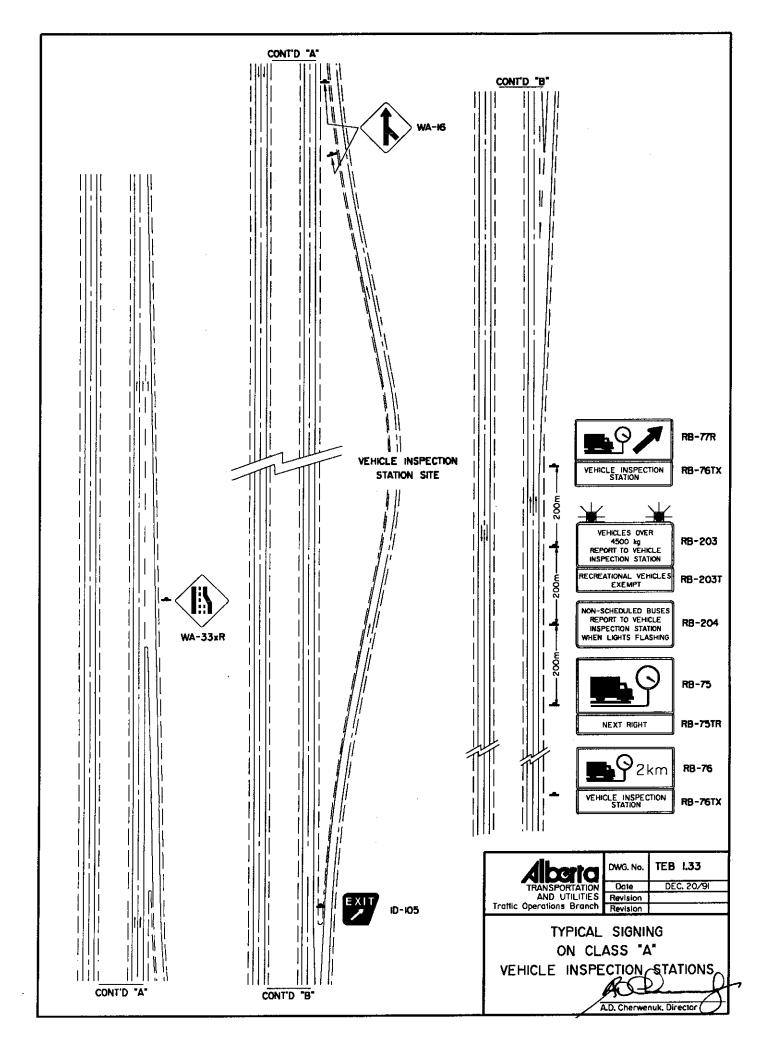


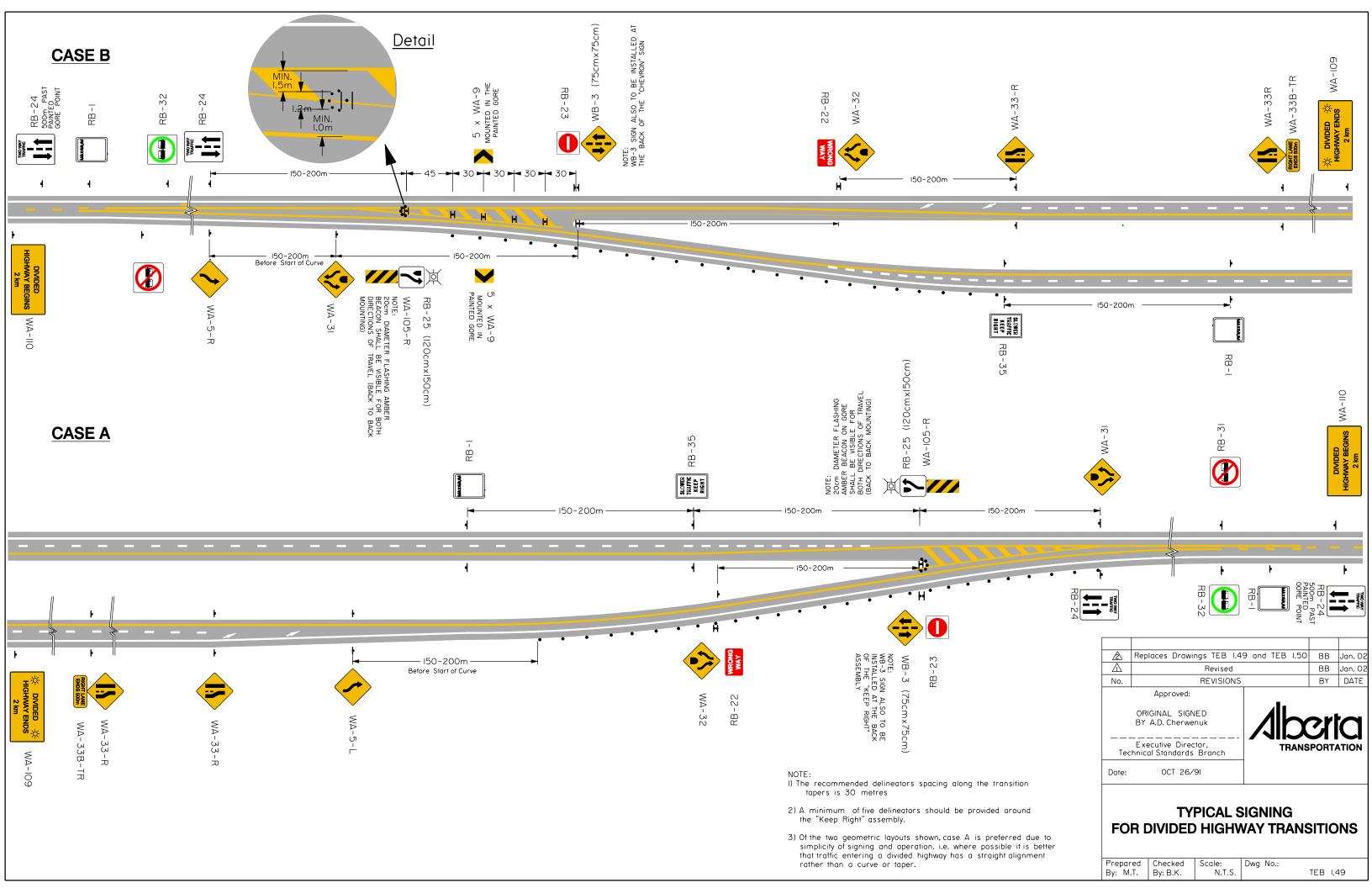


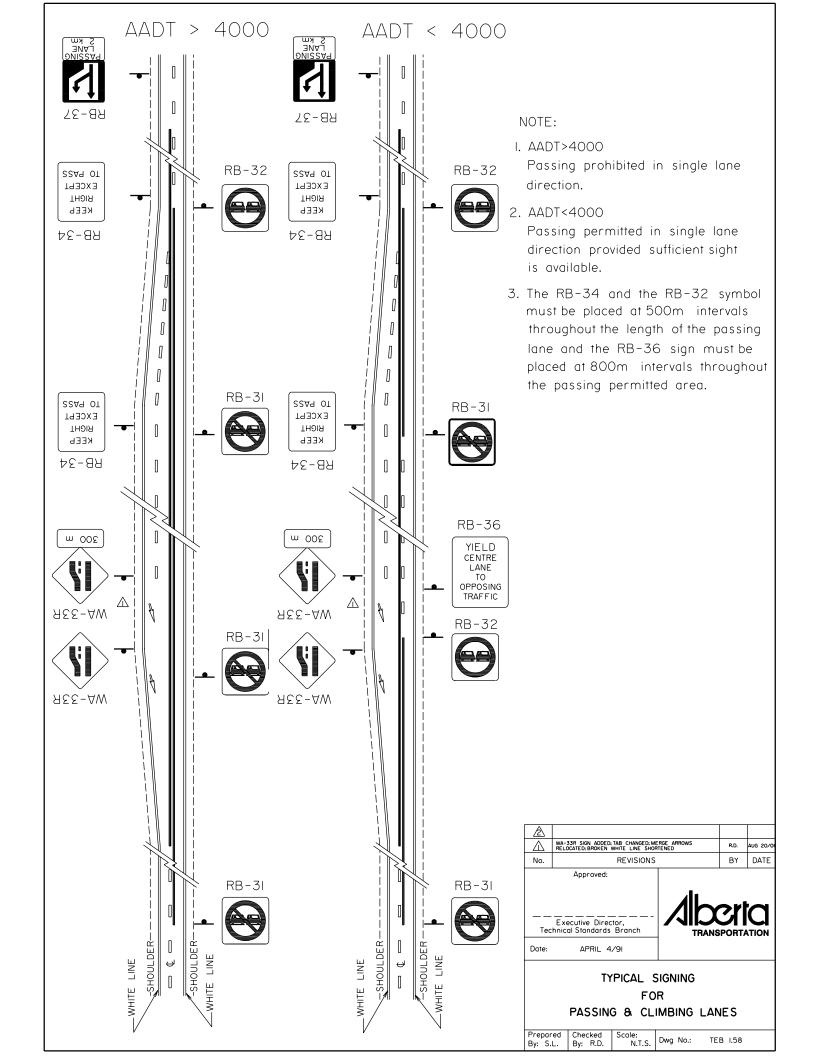


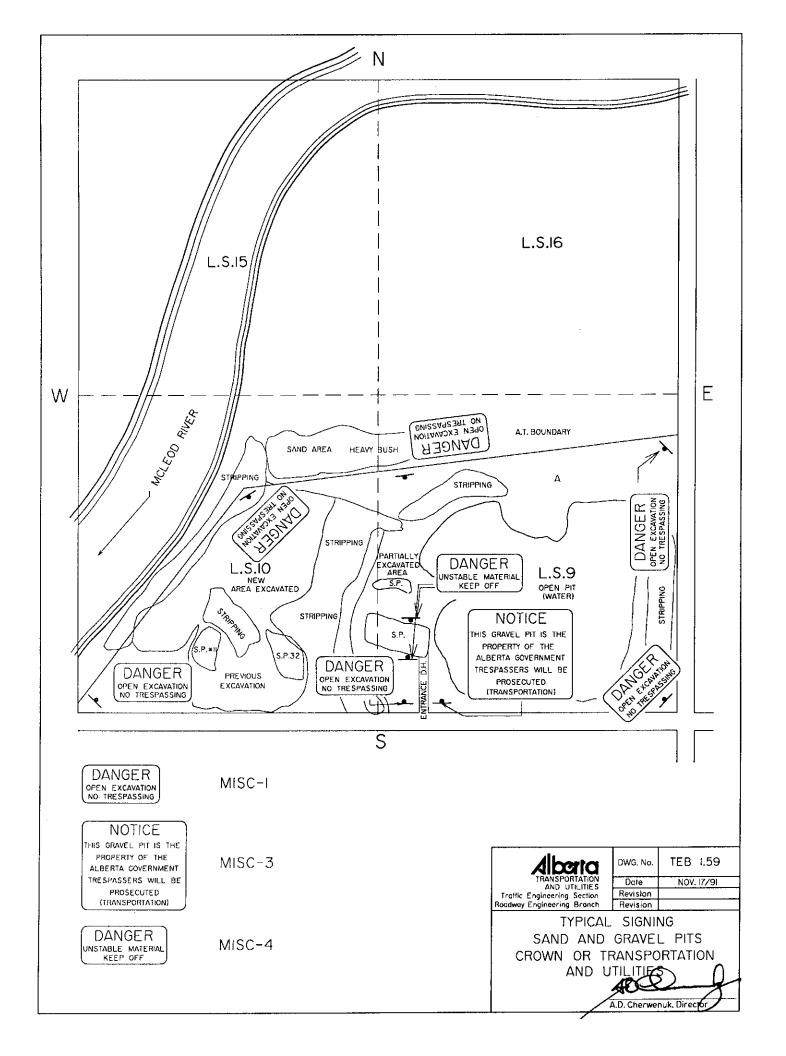


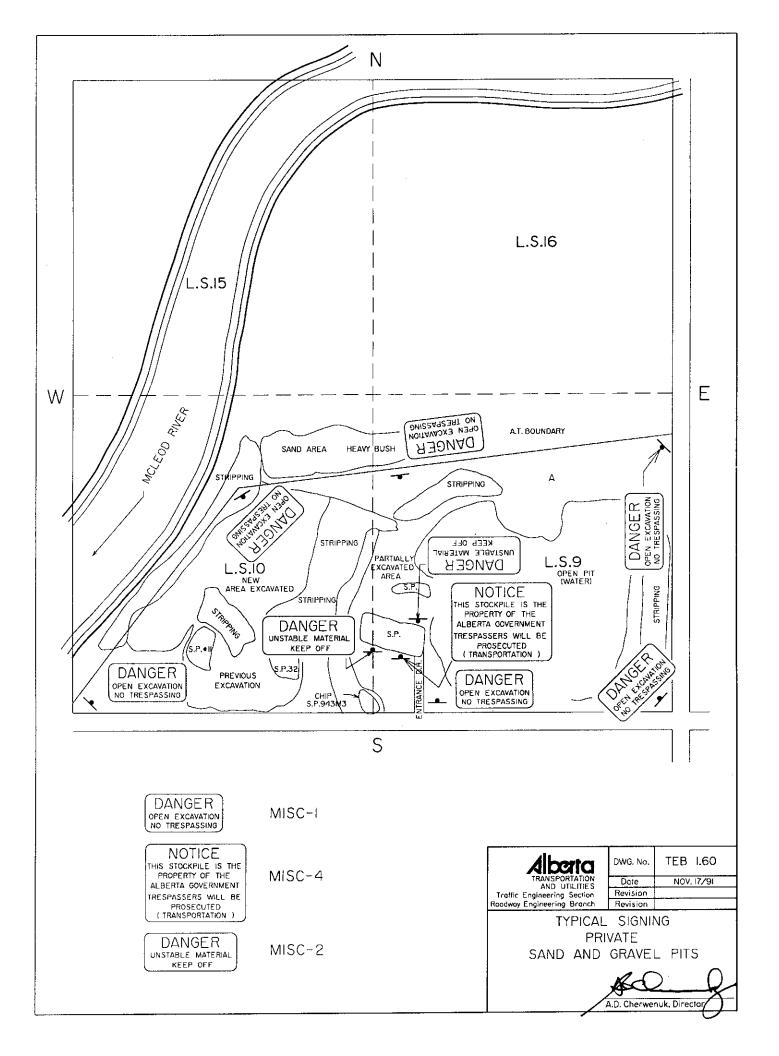
STATION SITE

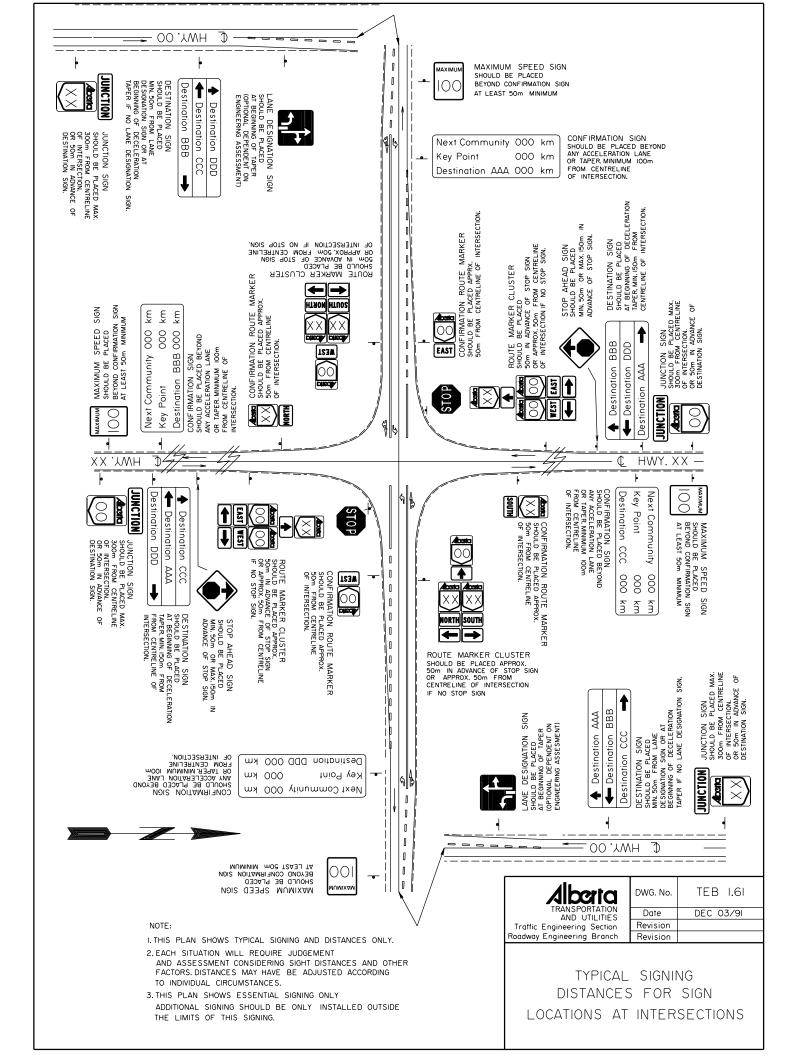


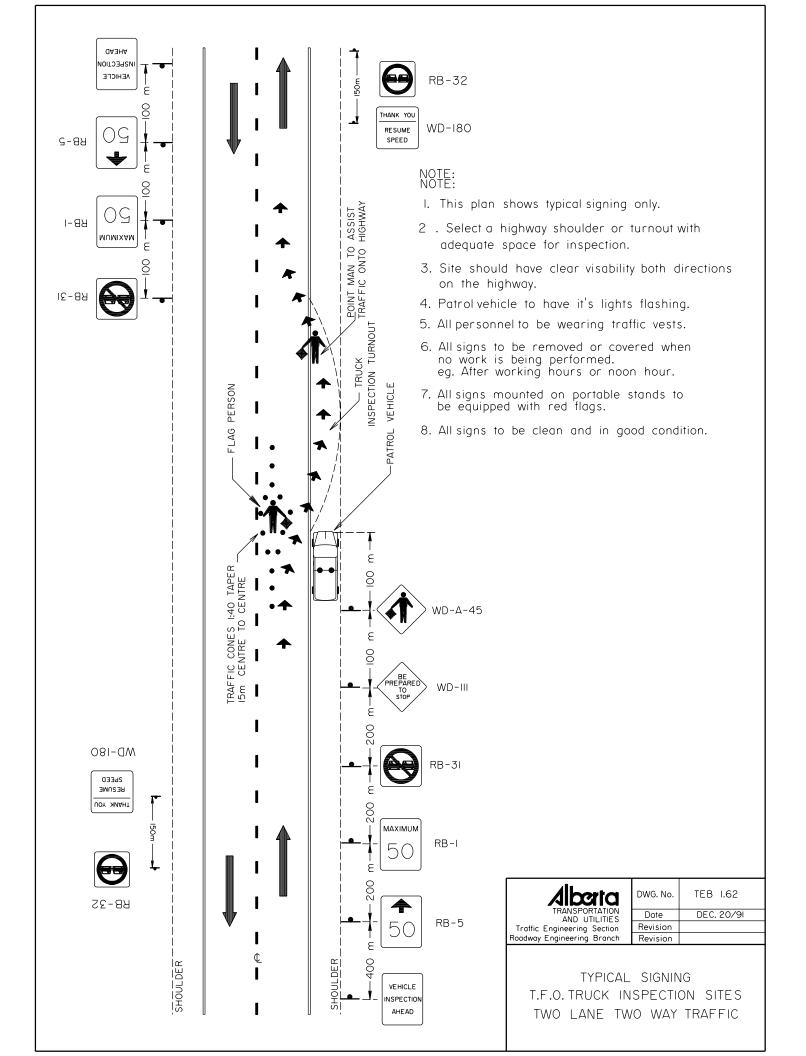




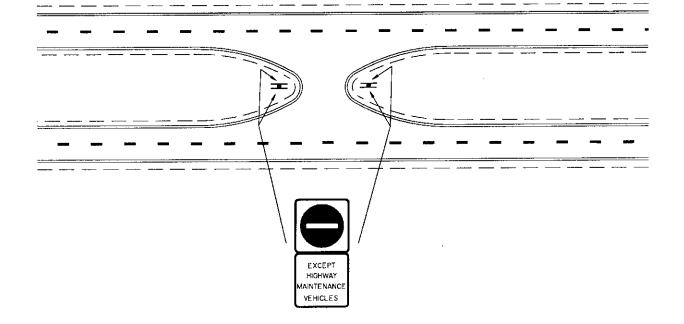




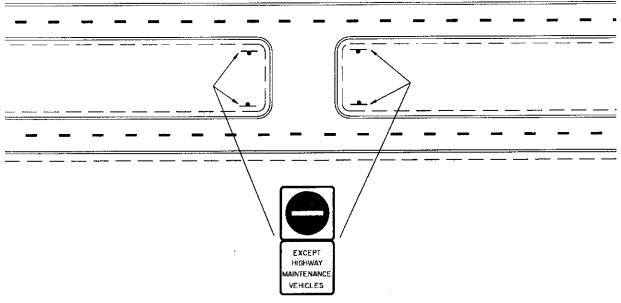




CROSSOVER WIDTH UNDER 5m



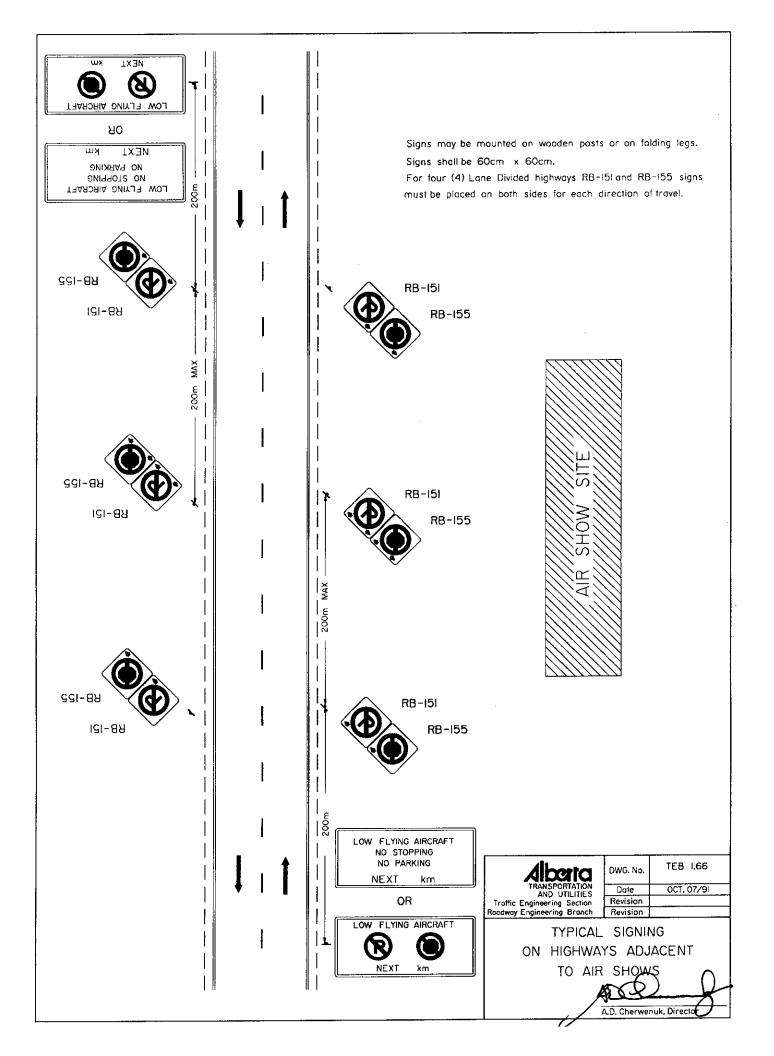
CROSSOVER WIDTH OVER 5m

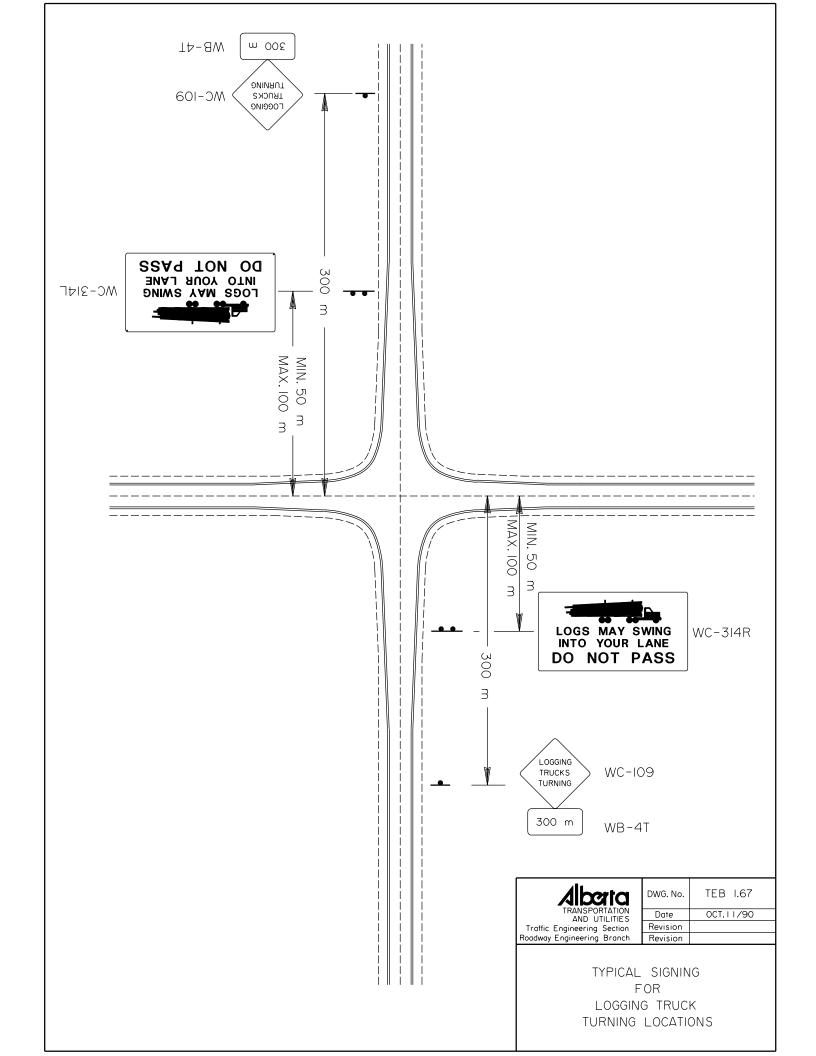


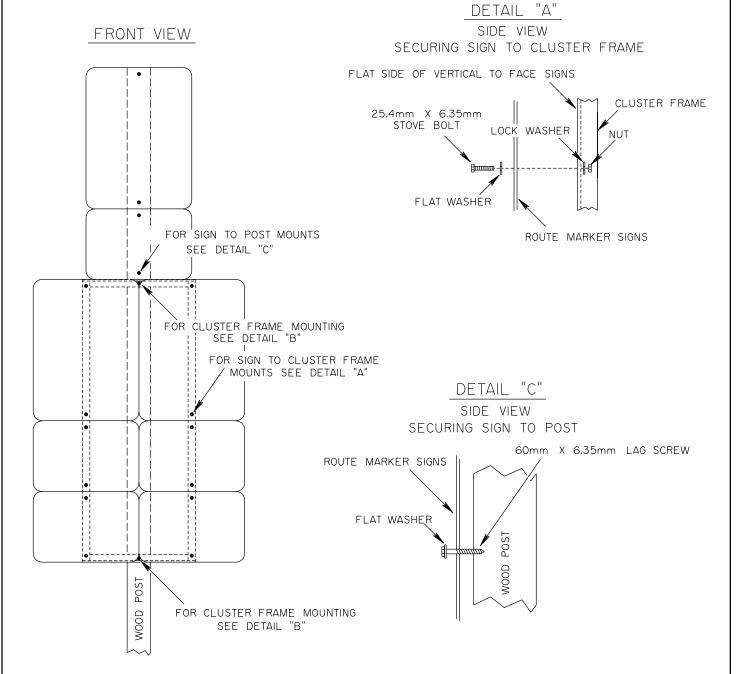
Alberta	OWG. No.	TEB 1.63
TRANSPORTATION AND UTILITIES	Date	NOV.II/9I
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL SIGNING
HIGHWAY MAINTENANCE
EQUIPMENT CROSSING FOUR-LANE
FOUR-LANE DIVIDED

A.D. Cherwenuk, Director





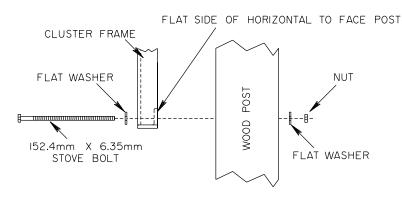


- I. The holes are predrilled in the sign.
- 2. Signs to be mounted flush with the top of post.
- 3. All nuts, washers and bolts to be cadmium plated.

DETAIL "B"

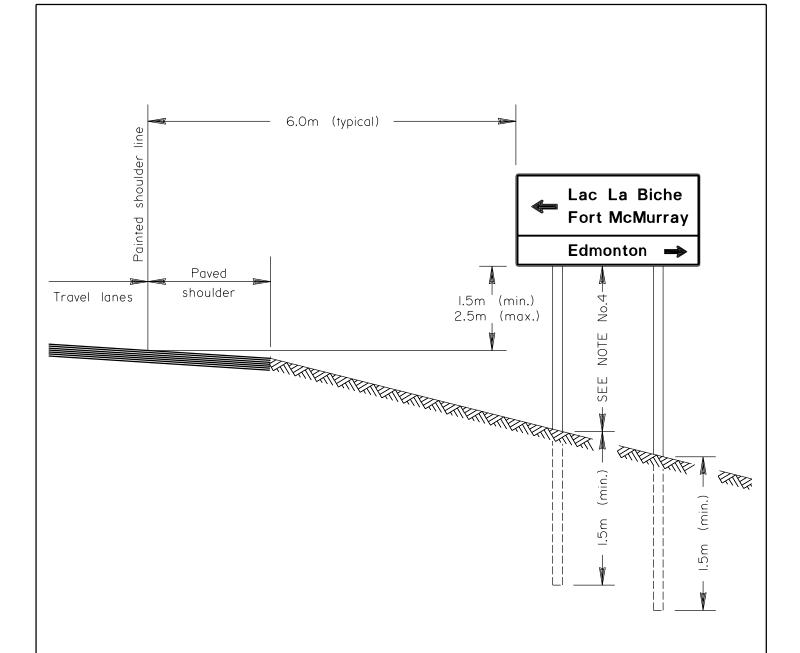
SIDE VIEW

SECURING CLUSTER FRAME TO POST



Alberta	DWG. No.	TEB 1.69
TRANSPORTATION AND UTILITIES	Date	JULY 08/9I
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

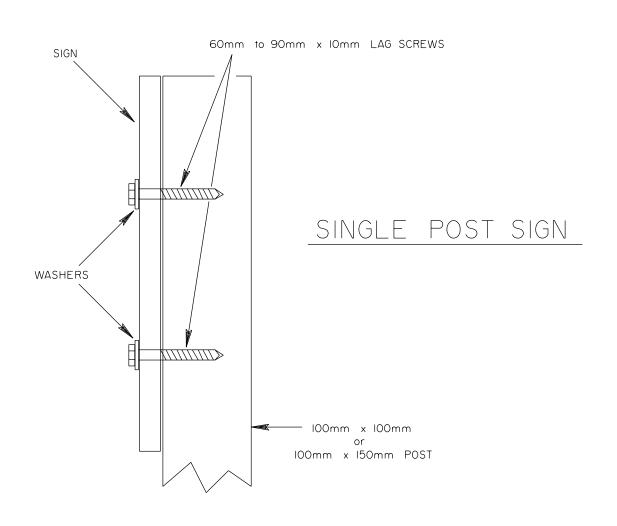
TYPICAL
ROUTE MARKER
CLUSTER BOARD ASSEMBLY

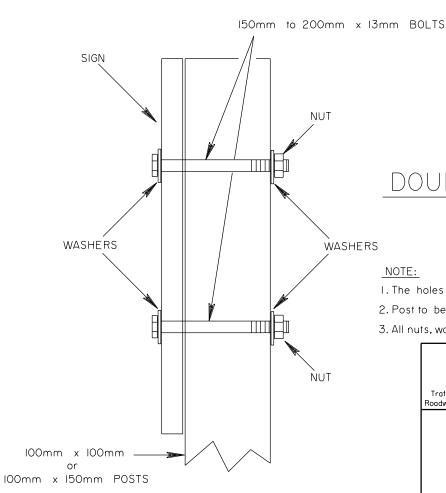


- I. All signs to be erected 90° to road unless otherwise indicated.
- 2. Single post signs should also be installed to these specifications.
- 3. This plan shows typical installation only. Offsets may require adjustment for specific situations.
- 4. 2.2m min. for steel breakaway groundmount posts.

⊿lberta	DWG. No.	TEB 1.70
TRANSPORTATION AND UTILITIES	Date	APRIL 5/9I
Traffic Engineering Section	Revision	Mar. 27/92
Roadway Engineering Branch	Revision	

TYPICAL SIGN
INSTALLATION HEIGHT
& LATERAL LOCATION





DOUBLE POST SIGN

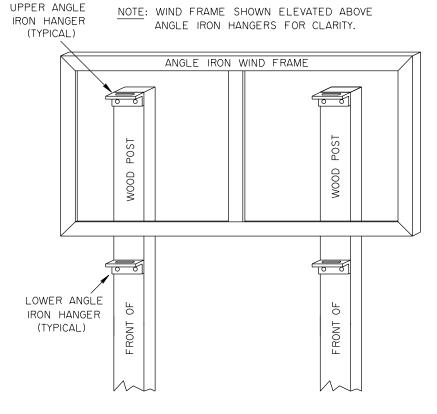
NOTE:

- I. The holes are predrilled in the sign.
- 2. Post to be cut flush with the top of sign and stained.
- 3. All nuts, washers and bolts to be cadmium plated.

Alberta	DWG. No.	TEB 1.71
TRANSPORTATION AND UTILITIES	Date	JUNE 26/91
Traffic Engineering Section	Revision	Feb. 15/93
Roadway Engineering Branch	Revision	

TYPICAL SIGN ASSEMBLY DETAIL

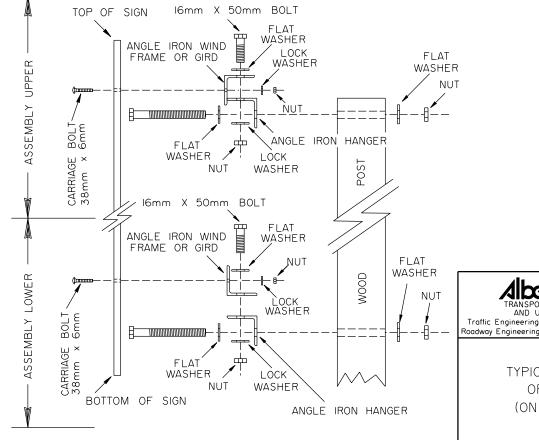
PICTORIAL OF WINDFRAME AND POST STRUCTURE



NOTE:

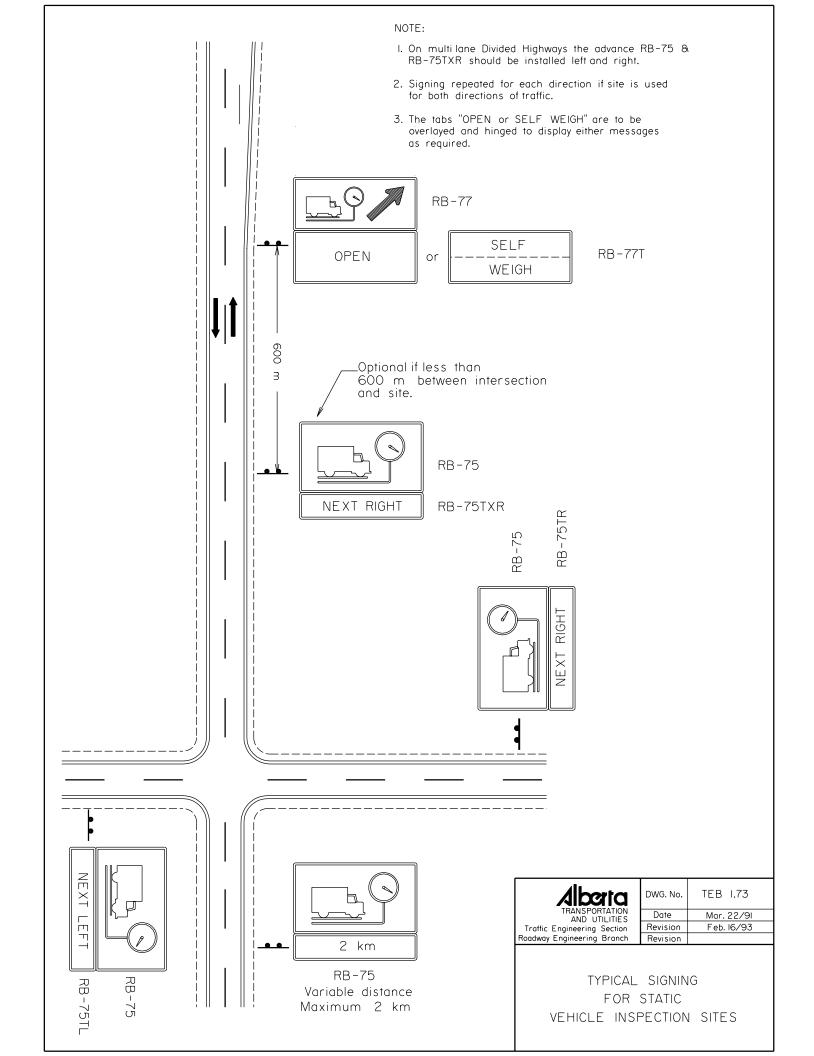
- I. Signs with angle iron girds are mounted similar to wind frames.
- 2. Wind frames, girds and hangers to be constructed from 60mm x 60mm x 6mm angle iron.
- 3. All nuts, washers and bolts to be cadmium plated.

SIDE VIEW DETAIL HANGER/BOLT ASSEMBLY

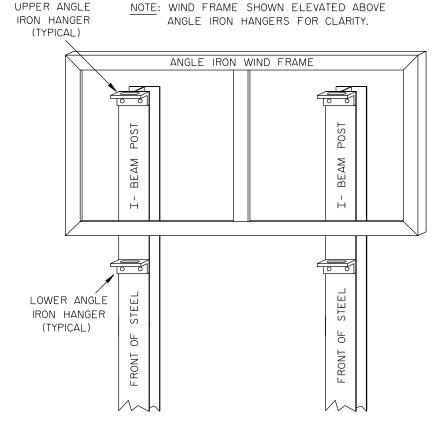


Alberta TRANSPORTATION AND UTILITIES	DWG. No.	TEB 1.72
	Date	JUNE 20/91
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL INSTALLATION
OF LARGE SIGNS
(ON WOODEN POSTS)

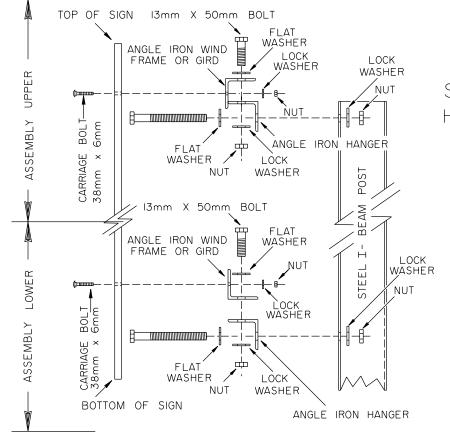


PICTORIAL OF WINDFRAME AND POST STRUCTURE



NOTE:

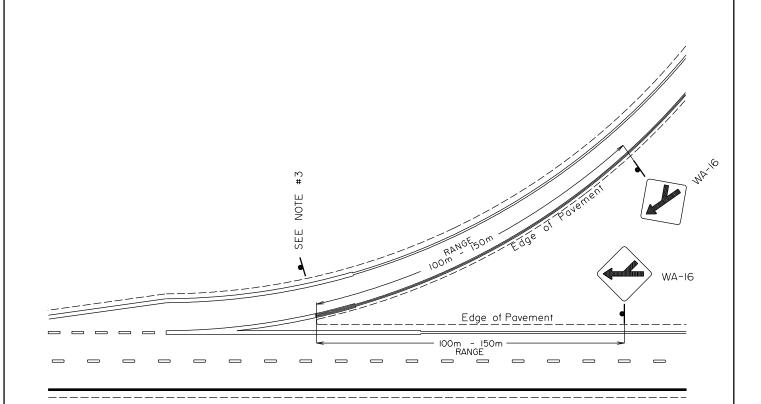
- I. Signs with angle iron girds are mounted similar to wind frames.
- 2. Wind frames, girds and hangers to be constructed from 60mm x 60mm x 6mm angle iron.
- 3. All nuts, washers and bolts to be cadmium plated.



SIDE VIEW DETAIL HANGER/BOLT ASSEMBLY

DWG. No.	TEB 1.75
Date	JUNE 20/91
Revision	
Revision	
	Date Revision

TYPICAL INSTALLATION
OF LARGE SIGNS
(ON STEEL I- BEAM POSTS)



The Merge sign when placed in advance of a point where two roadways converge and where no movement conflicts occur, shall indicate to the road user that merging movements may be encountered. WHEN USED, THE SIGN SHALL BE ERECTED ON THE SIDE OF THE ROADWAY ON WHICH MERGING TRAFFIC WILL BE ENCOUNTERED and in such a position as not to obstruct the driver's view of those vehicles about to merge.

A Merge sign may be warranted under the following conditions:

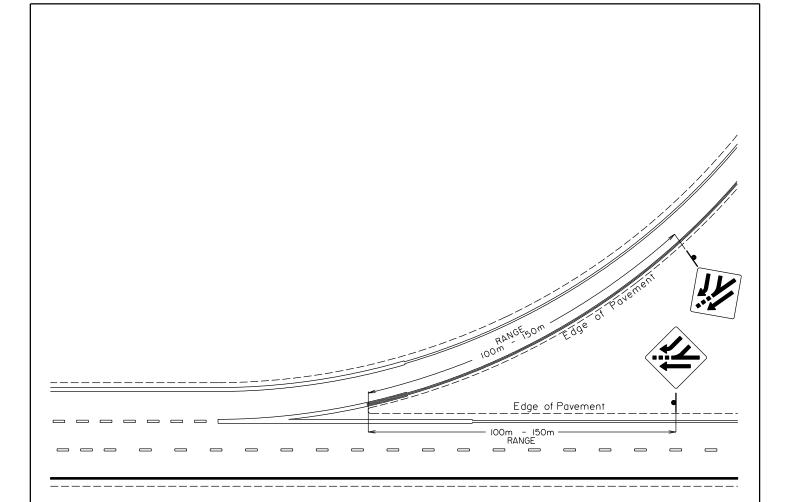
- $\ensuremath{\mathsf{I}}.$ Where the merging traffic condition is not obvious to the road user.
- 2. Where the length of the taper exceeds the value in the following table.

DESIGN SPEED FOR THROUGH HIGHWAY (km/h)	THE LENGTH OF TAPER (m)
50	50
60	60
70	65
80	70
90	80
100	85
110	90
120	95
130	100
140	110

- 3. Where the length of taper is less than these warrants, a Stop or Yield sign may be erected on the minor roadway.
- 4. Where grades exceed 2% or where there are very high traffic volumes additional taper length may be required to warrant using Merge signs.

	DWG. No.	TEB 1.76
TRANSPORTATION AND UTILITIES	Date	Sept II/9I
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL SIGNING FOR MERGING TRAFFIC

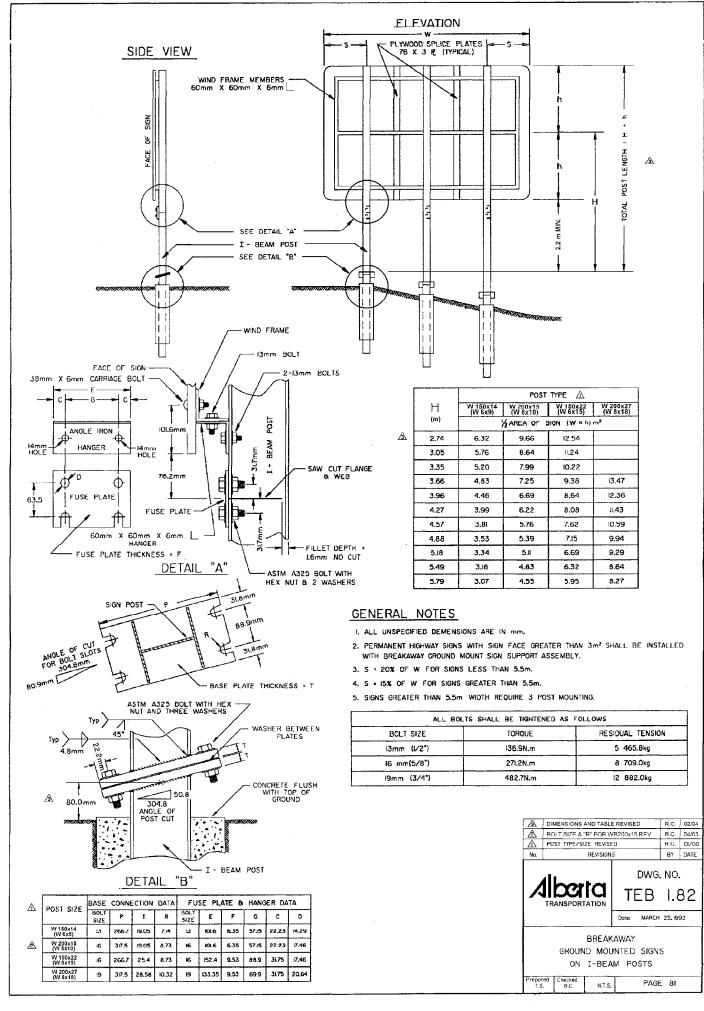


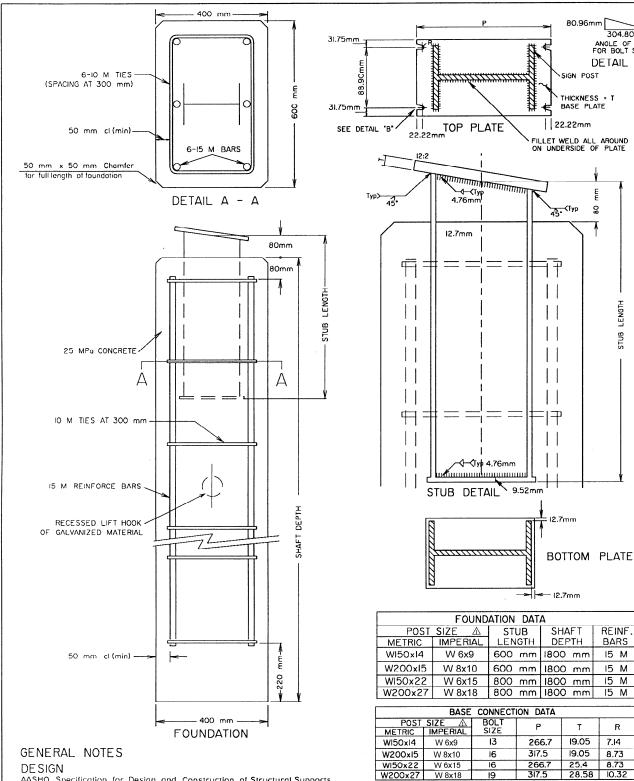
An Added Lane sign is intended for use in advance of a point where two roadways converge and merging movements are not required. This sign should be erected in advance of the point of convergence. A sign should be placed on each roadway on the side of the roadway on which the other roadway converges.



Alberta	DWG. No.	TEB 1.77
TRANSPORTATION AND UTILITIES	Date	Sept II/9I
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL SIGNING
FOR
ADDED LANES





AASHO Specification for Design and Construction of Structural Supports for Highway Signs and National Building Code.

Structural Steel and Plates shall conform to ASTM Specification A36.

- * All steel shal be Blast Cleaned after fabrication in accordance with Specification SSPC-SP-6-63 of the Steel Structural Painting Council.
- * All welds shall Conform to CSA Specification W-59.
- * Fabricators shall be approved by the Canadian Welding Bureau.
- \star Fabricator shall submit a weld procedure, listing all parameters, for approval.
- * Provide weld all around, on both sides, to avoid a zipper failure and provide a safety factor.
- * Welding to be inspected during fabrication, at random, by a qualified inspector.
- Stubs shall be galvanized and conform to CSA GI64
- * All footings to have a recessed lift hook.



317.5

W 8x18

19

REINF.

BARS

15 M

15 M

15 M

15 M

7.14

8.73

8.73

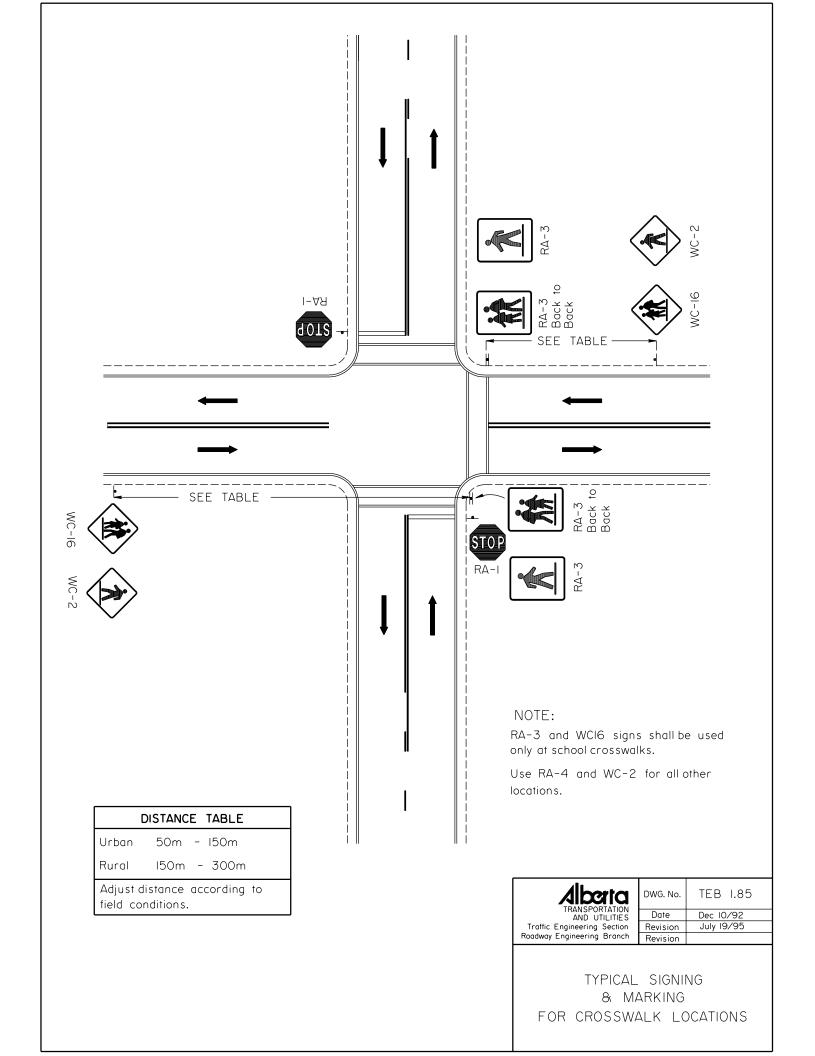
28.58 10.32

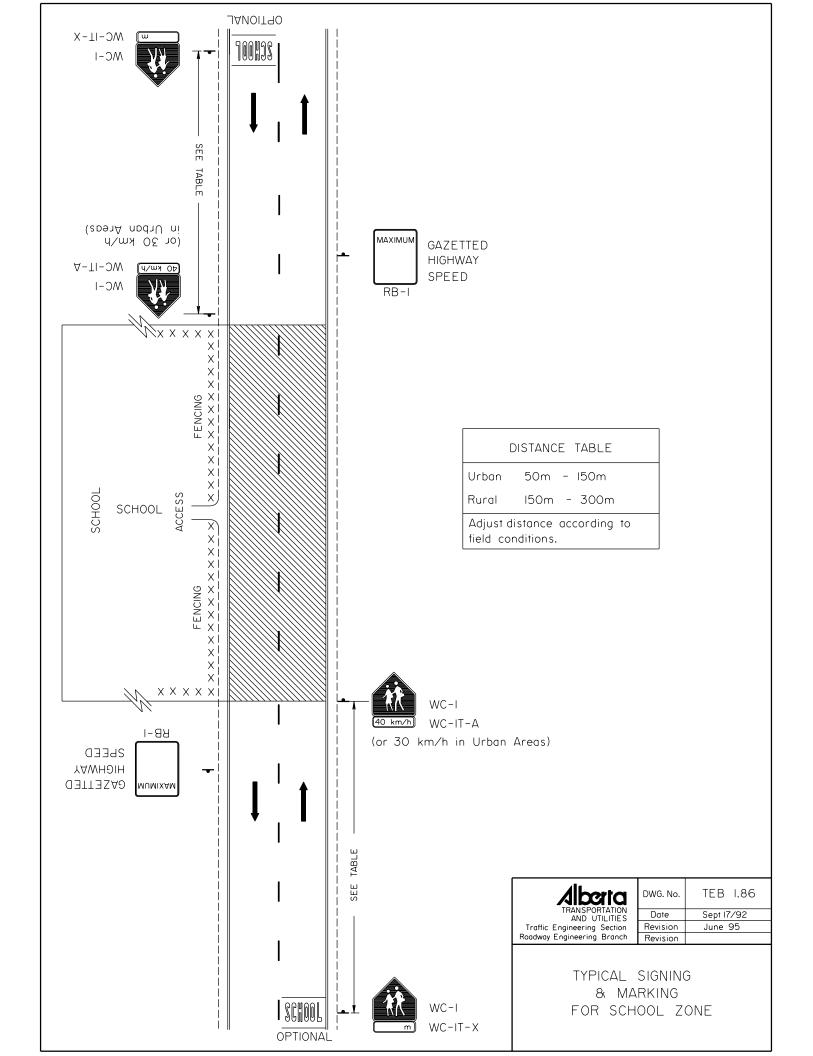
◬

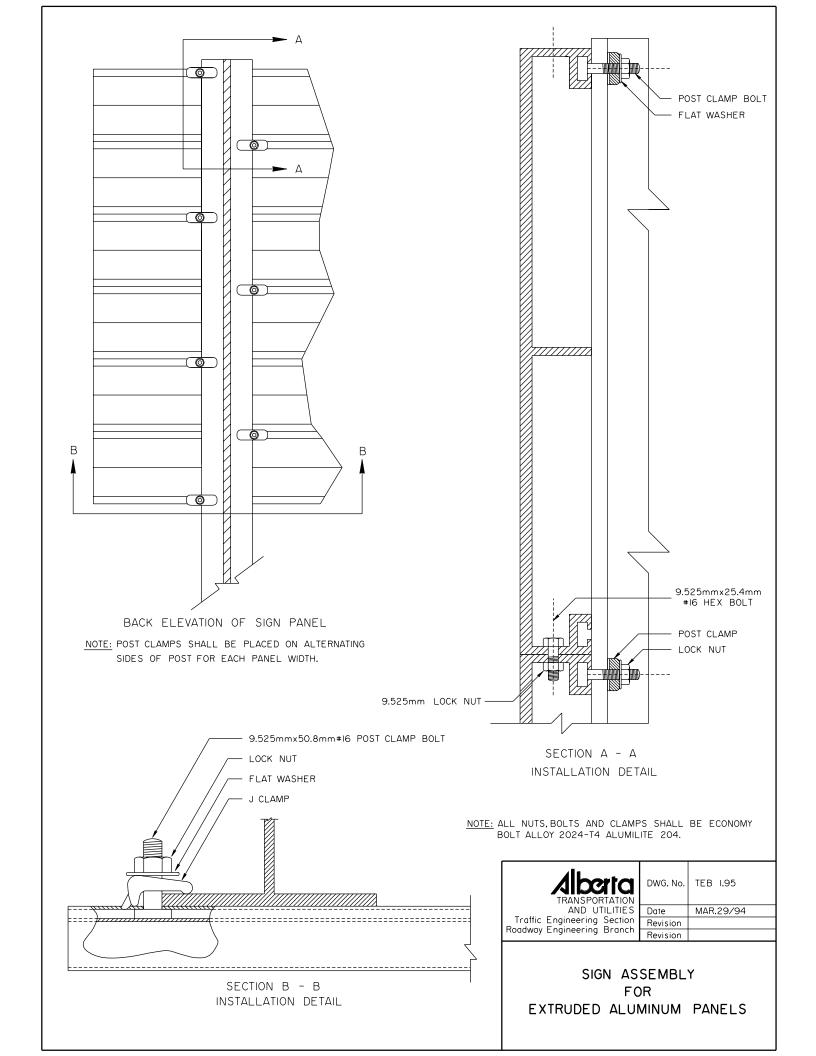
304.80mm

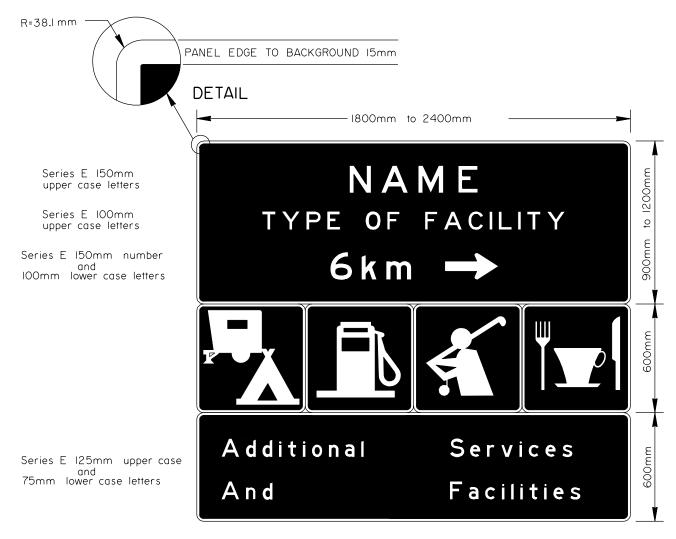
ANGLE OF CUT FOR BOLT SLOTS DETAIL "B"

8









NOTE: This sign may be used for the following type of facility; campgrounds, golf courses, ski resorts and recreation areas.

BACKING MATERIAL:

Sign grade backing material (ie 19mm high density plywood, aluminum panels or extruded aluminum.)

SIGN FACE:

Must be reflective to show same color by night as by day. Level I reflective material preferred.

LETTERING:

Series type highway font, in series E sizes as shown. C or D series may be used where names are too long to fit on the panel.

Note: The Standard Alphabet for Highway Signs is available from the Federal Highway Administration (CHTO-20) Washington D.C. 20590.

SYMBOLS:

Shall be as shown in the Uniform Traffic Control Standards Manual or as determined by Alberta Transportation and Utilities. A maximum of four symbols shall be allowed.

WORD PHRASES:

A maximum of four messages may be displayed on the lower panel. $\,$

SIZES:

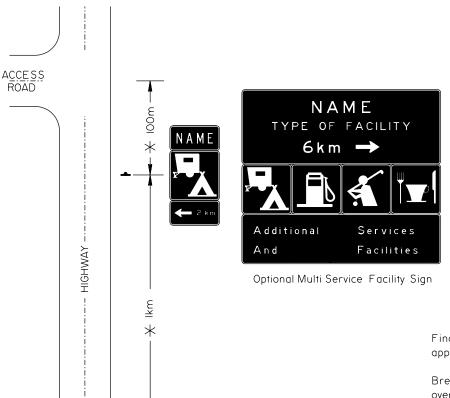
Horizontal dimensions are determined by the number of symbols. 1800mm for 3 symbols, 2400mm for 4 symbols. Vertical dimensions of top panel are determined by the number of lines of text. 900mm for 3 lines, 1200mm for 4 lines.

COLOURS:

All messages shall be white, background shall be brown and all symbols shall be white on brown.

Alberta TRANSPORTATION	DWG. No.	TEB-I.97
AND UTILITIES	Date	FEB.28/95
Traffic Engineering Section Roadway Engineering Branch	Revision	
	Revision	

TYPICAL MULTI SERVICE
FACILITY SIGN
CONSTRUCTION DETAILS



GENERAL NOTES

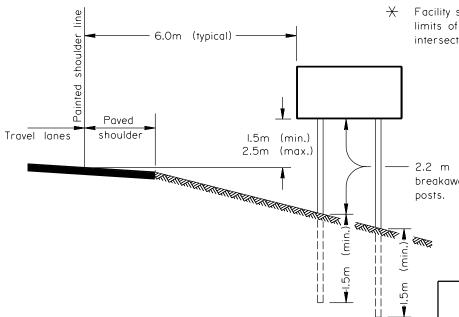
Final installation location & details must be approved by A.T. & U.

Breakaway features are required on all signs over $3m^2$. Smaller signs shall be mounted on 100 x 100mm wood posts or equivalent.

Breakaway features must be designed by an engineer and approved by A.T. & U.

All signs are to be installed $90\$ degrees to the road.

Adjustments to the dimensions may be required for specific situations as approved by A.T. $\& \ \ \mbox{U}.$

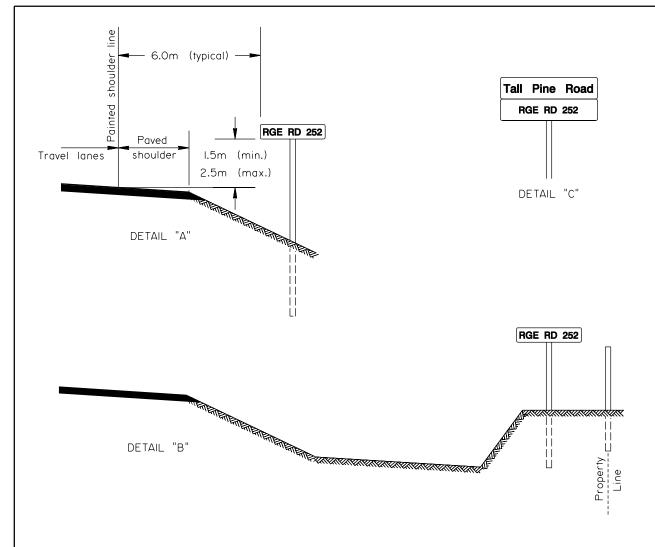


Facility signs shall be mounted outside the limits of regular guide signing at major intersections.

2.2 m min. for steel breakaway groundmount posts

Alberta TRANSPORTATION	DWG. No.	TEB-I.98
AND UTILITIES	Date	MAR.3/95
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL
FACILITY SIGN
LOCATION & INSTALLATION



BACKING MATERIAL:

Sign grade backing material (ie 19mm high density plywood, aluminum panels or extruded aluminum.)

SIGN FACE:

Must be reflective to show the same color by night as by day. Level I reflective material must be used when signs are installed on the shoulder and is preferred for all locations.

LETTERING:

Minimum I50mm series "C" highway font for use on signs installed on the shoulder.

COLOUR:

Green background with white messages shall be used when signs are mounted as shown in DETAIL "A".

Blue or green background may be used when the signs are mounted at the property line as shown in DETAIL 'B'.

Rural Addressing Signs may be mounted on the shoulder of the highway when they conform to these guidelines:

- I. Where the road is already named the rural address sign may be mounted on the same post directly below the existing sign as shown in DETAIL "C" or it may replace the road name sign.
- 2. Where there is no existing signing the signs may be mounted as shown in DETAIL "A" or in DETAIL "B".
- 3. If blue signs already exist at the property line green signs may be mounted on the shoulder of the highway but the existing blue signs must be removed.
- 4. Where there is existing signing for a numbered highway a rural address sign may be mounted 50m in advance of the route marker cluster.

Alberta TRANSPORTATION AND UTILITIES	DWG. No.	TEB-I.99
	Date	MAR.30/95
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

RURAL ADDRESS SIGNS
TOWNSHIP & RANGE ROADS